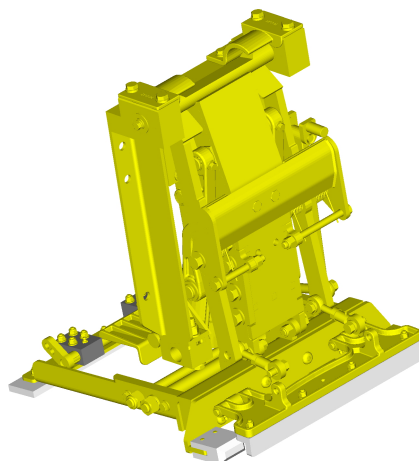


Parts and Specifications Manual

REARLOADER CART TIPPERS



labrie*plus*

Thank you for your purchase of a new Leach Rearloader Tipper. To ensure maximum reliability, insist on genuine **labrie*plus*** replacement parts. Labrie Plus replacement parts are designed and manufactured to exacting standards. The use of counterfeit, will-fit or substitute parts may effect the operation and performance of the unit.

Visit our web site at www.labrieplus.com, or contact us at 1-800-231-2771, twenty four hours a day, seven days a week. We are available to help you with any questions or concerns.



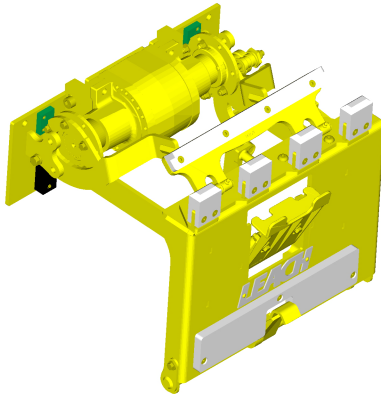


MODELS

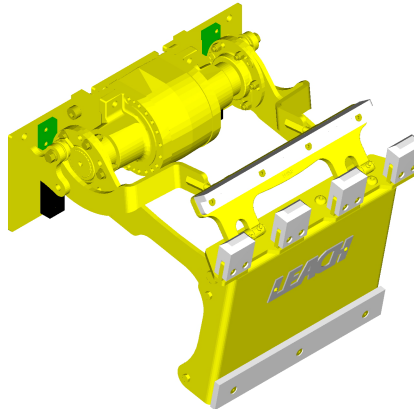
HYV03990-01 / RS-110

HYV03653-01 / RS-120

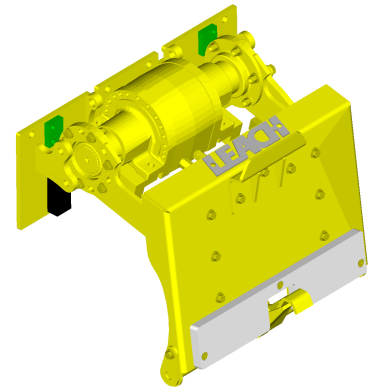
HYV03631-01/ RS-130



2-Wheel Domestic & European Carts

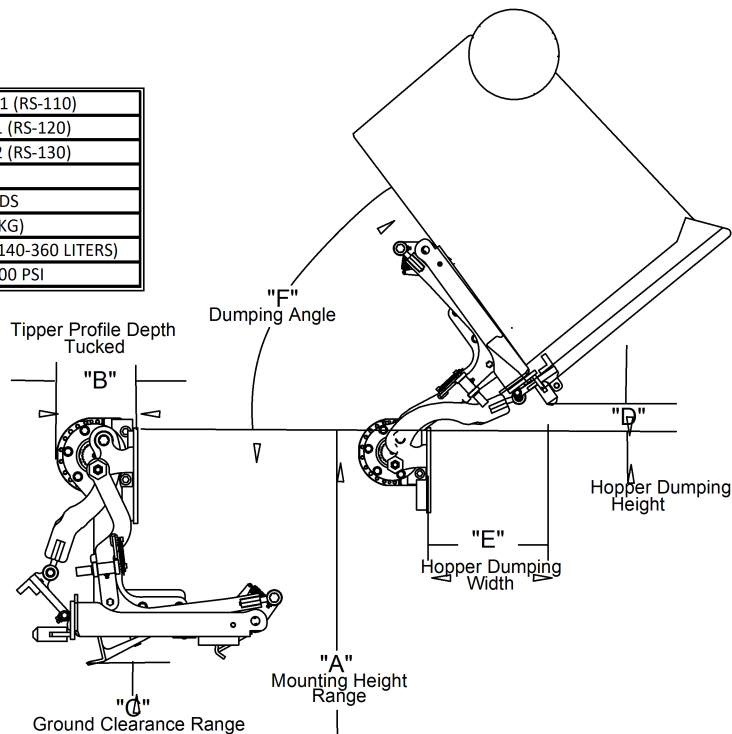
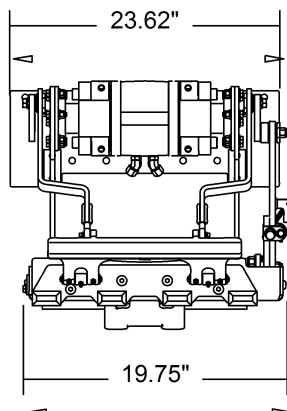


2-Wheel European Carts



2-Wheel Domestic Carts

	HYV-03990-01 (RS-110)
LIFT TYPE	HYV03658-01 (RS-120)
	HYV03631-02 (RS-130)
HYDRAULIC FLOW	2 - 3 GPM
CYCLE TIME	8 - 10 SECONDS
MAX. LOAD WEIGHT	250 LBS (113KG)
CART CAPACITY	35 - 95 GAL (140-360 LITERS)
HYDRAULIC PSI	1800 PSI - 2100 PSI

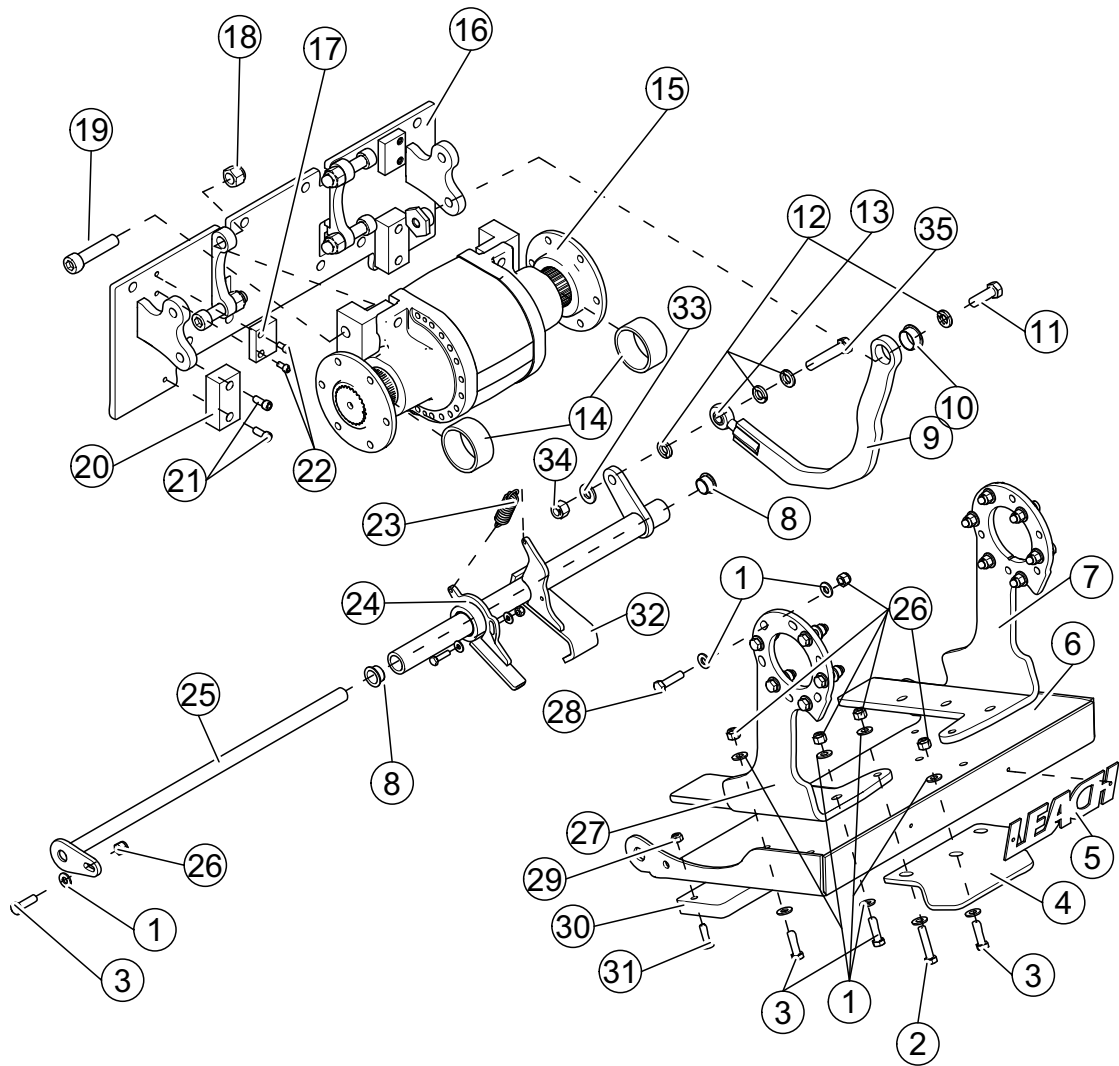


MODEL	"A" DIM.	"B" DIM.	"C" DIM.	"D" DIM.	"E" DIM.	"F" DIM.
HYV03990-01	38" - 44"	6"	14.50" - 20.50"	5.25"	18.88"	45°
HYV03653-01	38" - 44"	6"	14.50" - 20.50"	5.25"	18.88"	45°
HYV03631-02	38" - 44"	6"	14.50" - 20.50"	5.25"	18.88"	45°

Dimensions accommodate most ANSI Z245.60-1996 Type B Carts (Domestic Style 2-Bar) and most ANSI Z245.60-1996 Type C Carts (European Style Containers), but may vary due to container specifications or applications. All dimensions are approximate.

SECTION - REARLOADER

HYV03631-02 - Tipper 360° Actuator - American

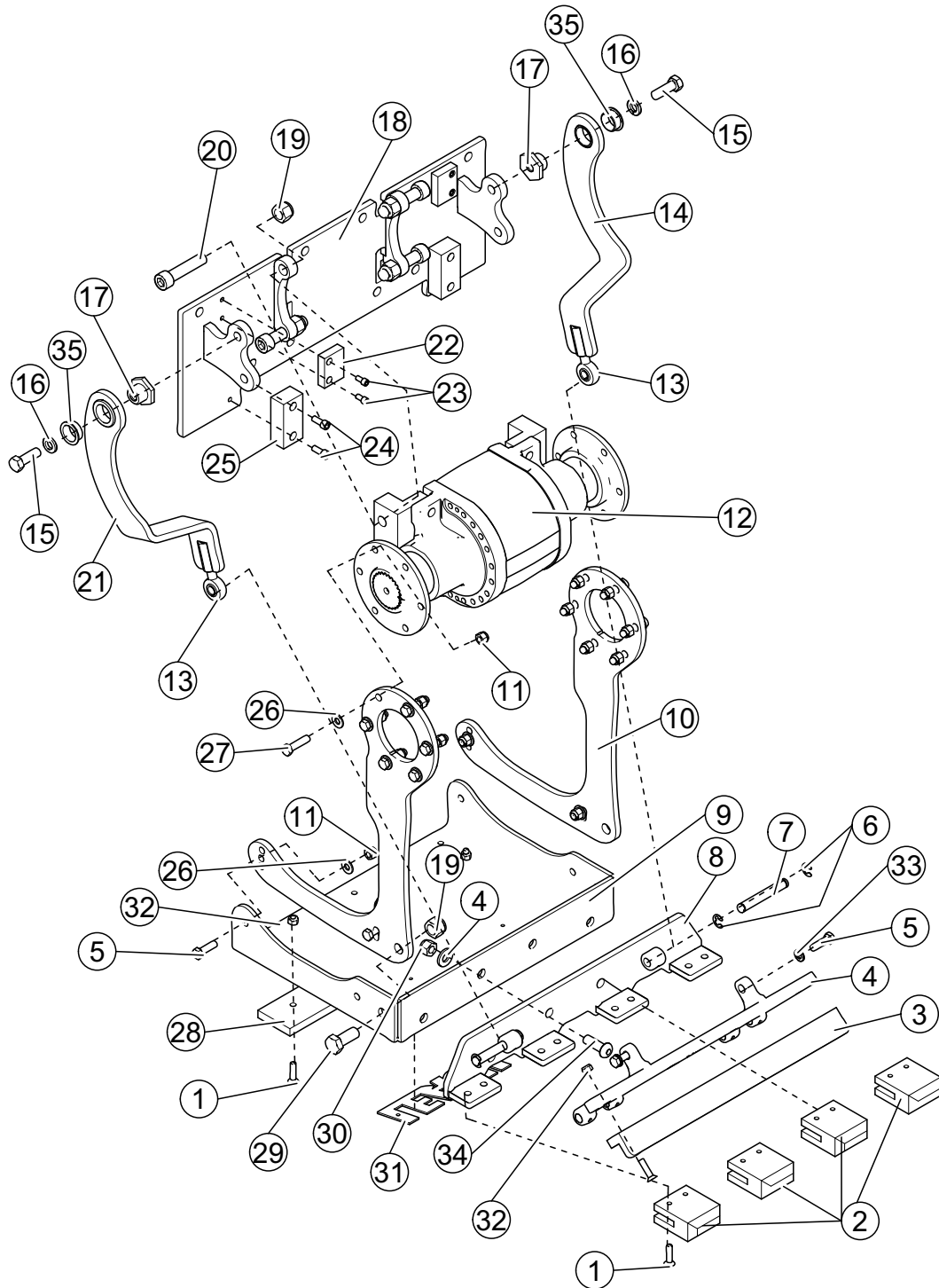


HYV03631-02 - Tipper 360° Actuator - American

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUR01902	WASHER	43
2	QUB03730	CAPSCREW	2
3	QUB03501	CAPSCREW	8
4	180458	TIPPER HOOK	1
5	145227	SIGN, Leach	1
6	144563	BASE	1
7	197399	ARM, Right	1
8	GFI-1214-08	BUSHING	2
9	144565	ASSY., Transfer Arm - (Includes Item 13)	1
10	GFI-1618-08	BUSHING	1
11	QUB04503	CAPSCREW	1
12	QUR01300	WASHER	4
13	QUB00875	ROD EYE - Swivel	1
14	S-TM234-214-1316	SPACER	2
15	183214	ACTUATOR, Rotary	1
16	147528	BASE, Weld	1
17	197441	STOPPER	2
18	QUE01710	NUT	4
19	QSCS-58-11-234	CAPSCREW	4
20	144322	STOPPER	2
21	QUV02773	CAPSCREW, Socket Head	4
22	QUV02767	CAPSCREW, Socket Head	4
23	QUR03215	SPRING	1
24	145075	ASSY., Pivot	1
25	144569	PIN	1
26	QUE01302	NUT	22
27	197398	ARM, Left	1
28	QUB06200	CAPSCREW	12
29	QUE01205	NUT	3
30	144568	STOPPER, Lower - Plastic	1
31	QUB02917	CAPSCREW	3
32	145067	ASSY., Swivel Shaft	1
33	QUR01912	WASHER	1
34	QUE01500	NUT	1
35	QUB04801	CAPSCREW	1

SECTION - REARLOADER

HYV03653-01 - Tipper 360° Actuator - European

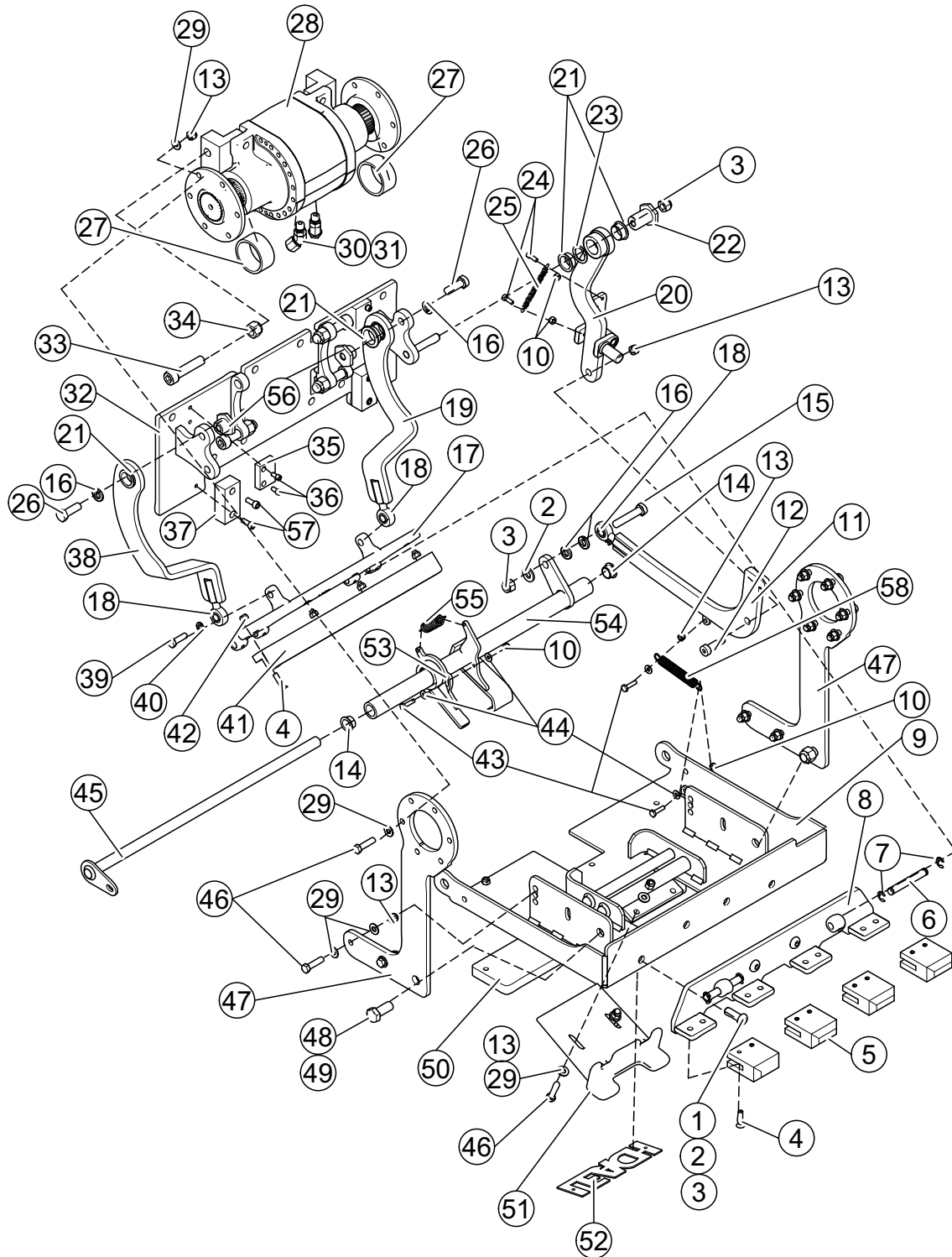


HYV03653-01 - Tipper 360° Actuator - European

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUB02917	CAPSCREW	15
2	HYV03855	LIFTER FINGER, Guard - Plastic	4
3	HYV03860	JAW, Lifter - Plastic	1
4	141152	CLAMP, European	1
5	QUB03501	CAPSREW	6
6	QUR02357	CLIP	4
7	QUV03972	PIN	2
8	87842	BRACKET	1
9	141997	BASE	1
10	197442	ARM	2
11	QUE01302	NUT	16
12	183214	ACTUATOR, Rotary	1
13	QUB00875	ROD EYE - Swivel	2
14	175958	ASSY., Right Arm - (Includes Item 13 & 35)	1
15	QUB04503	CAPSCREW	2
16	QUR01300	WASHER	2
17	144570	NUT, Pivot Arm	2
18	147528	BASE, Weld	1
19	QUE01710	NUT	6
20	QSCS-58-11-234	CAPSCREW	4
21	175995	ASSY., Right Arm - (Includes Item 1 & 35)	1
22	197441	STOPPER	2
23	HYV02767	CAPSCREW, Socket Head	4
24	HYV02773	CAPSCREW, Socket Head	4
25	144322	STOPPER	2
26	QUR01902	WASHER	28
27	QUB06200	CAPSCREW	12
28	HYV03840	STOPPER, Lower - Plastic	1
29	QUB05100	CAPSCREW	2
30	QUE01500	NUT	4
31	145227	SIGN, Leach	1
32	QUE01225	NUT	4
33	QUR02357	WASHER	2
34	QUB05805	CAPSCREW	4
35	GFI-1618-08	BUSHING	2

SECTION - REARLOADER

HYV03990-01 - Tipper 360° Actuator - Universal



HYV03990-01 - Tipper 360° Actuator - Universal

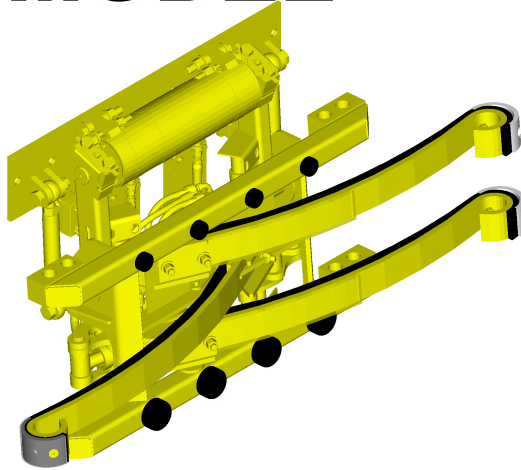
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUB05805	CAPSCREW	4
2	QUR01912	WASHER	5
3	QUE01500	NUT	6
4	QUB02917	CAPSCREW	12
5	HYV03855	LIFTER FINGER, Guard - Plastic	4
6	HYV03972	PIN	2
7	QUR02357	CLIP	4
8	87842	BRACKET	1
9	102681	BASE	1
10	QUE01175	NUT	2
11	102707	ASSY., Transfer Arm - (Includes item 18)	1
12	QUB05463	BOLT, Shoulder	1
13	QUE01302	NUT	17
14	GFI-1214-08	BUSHING	2
15	QUB04801	CAPSCREW	1
16	QUR01300	WASHER	4
17	141152	CLAMP, European	1
18	QUB00875	ROD EYE - Swivel	3
19	175958	ASSY., Right Arm - (Includes Items 18 and 21)	1
20	102700	ASSY, Transfer Arm Weldment	1
21	GFI-1618-08	BUSHING	4
22	102696	BUSHING, Transfer Arm	1
23	QUR02011	WASHER	1
24	QUV02769	CAPSCREW, Socket Head	2
25	187308	SPRING	1
26	QUB04503	CAPSCREW	2
27	S-TM234-214-1316	SPACER	2
28	183214	ACTUATOR, Rotary	1
29	QUR01902	WASHER	36
30	HYF02370	FITTING	2
31	HYF11360	NUT, Fitting	2
32	102697	BASE, Weld	1
33	QSCS-58-11-234	CAPSCREW	4
34	QUE01710	NUT	4
35	197441	STOPPER	2
36	QUV02767	CAPSCREW, Socket Head	4
37	144322	STOPPER	2
38	175959	ASSY., Left Arm - (Includes Items 18 and 21)	1
39	QUB03501	CAPSCREW	2
40	QUR01272	WASHER	2
CONTINUED ON NEXT PAGE			

SECTION REARLOADER**HYV03990-01 - Tipper 360° Actuator - Universal**

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	HYV03860	JAW, Lifter - Plastic	1
42	QUE01205	NUT	4
43	QUB02120	CAPSCREW	3
44	QUR01700	WASHER	4
45	102691	PIN	1
46	QUB06200	CAPSCREW	6
47	197447	ARM	2
48	QUB05100	CAPSCREW	2
49	QUE01710	NUT	2
50	144568	STOPPER, Lower - Plastic	1
51	140040	GRIP, American Upper	1
52	145227	SIGN, Leach	1
53	145075	ASSY., Pivot	1
54	102693	ASSY., Swivel Shaft	1
55	QUR03215	SPRING	1
56	144570	NUT, Pivot Arm	2
57	QUV02773	CAPSCREW, Socket Head	4
58	QUR03175	SPRING	1

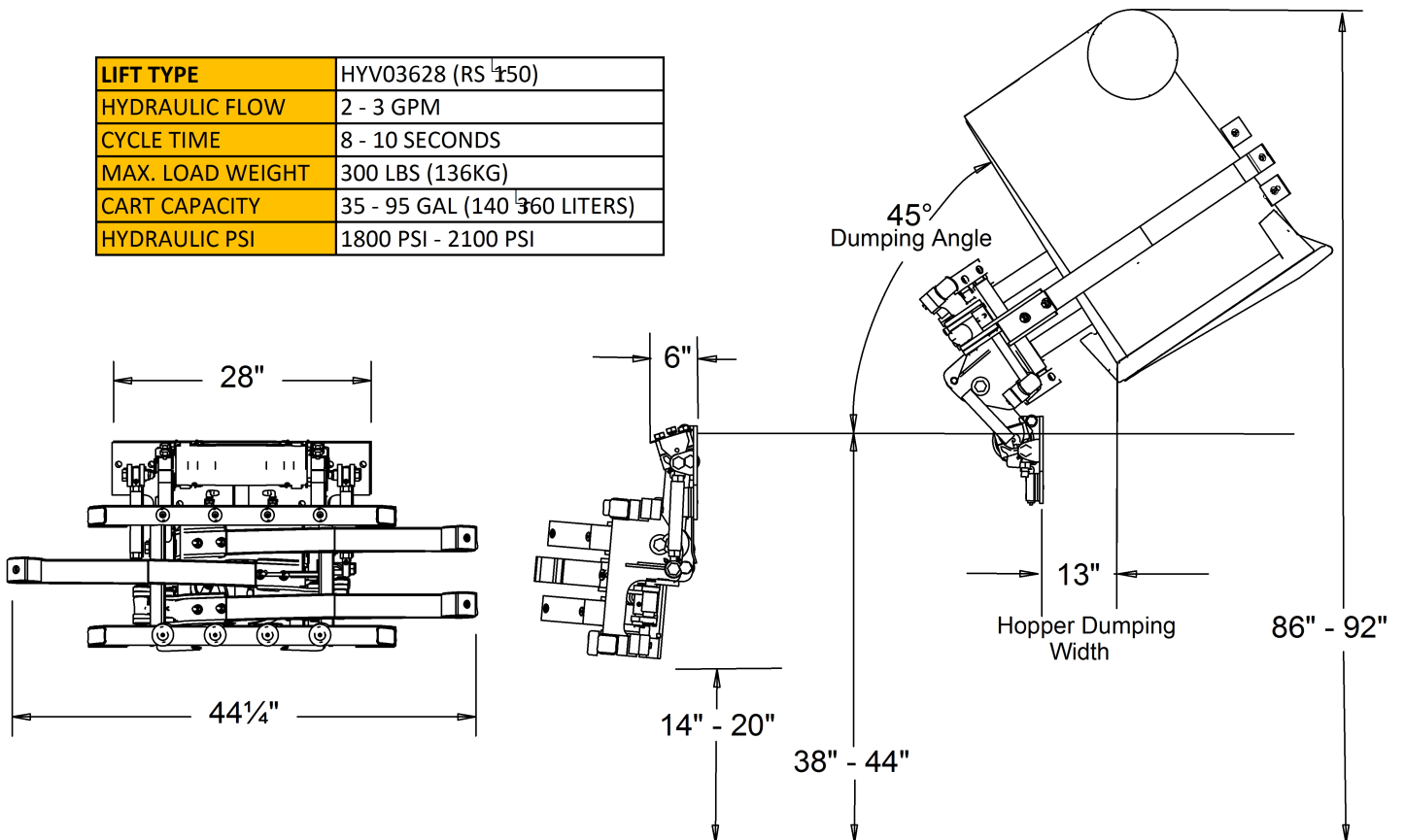


MODEL



HYV03628 (RS-150)

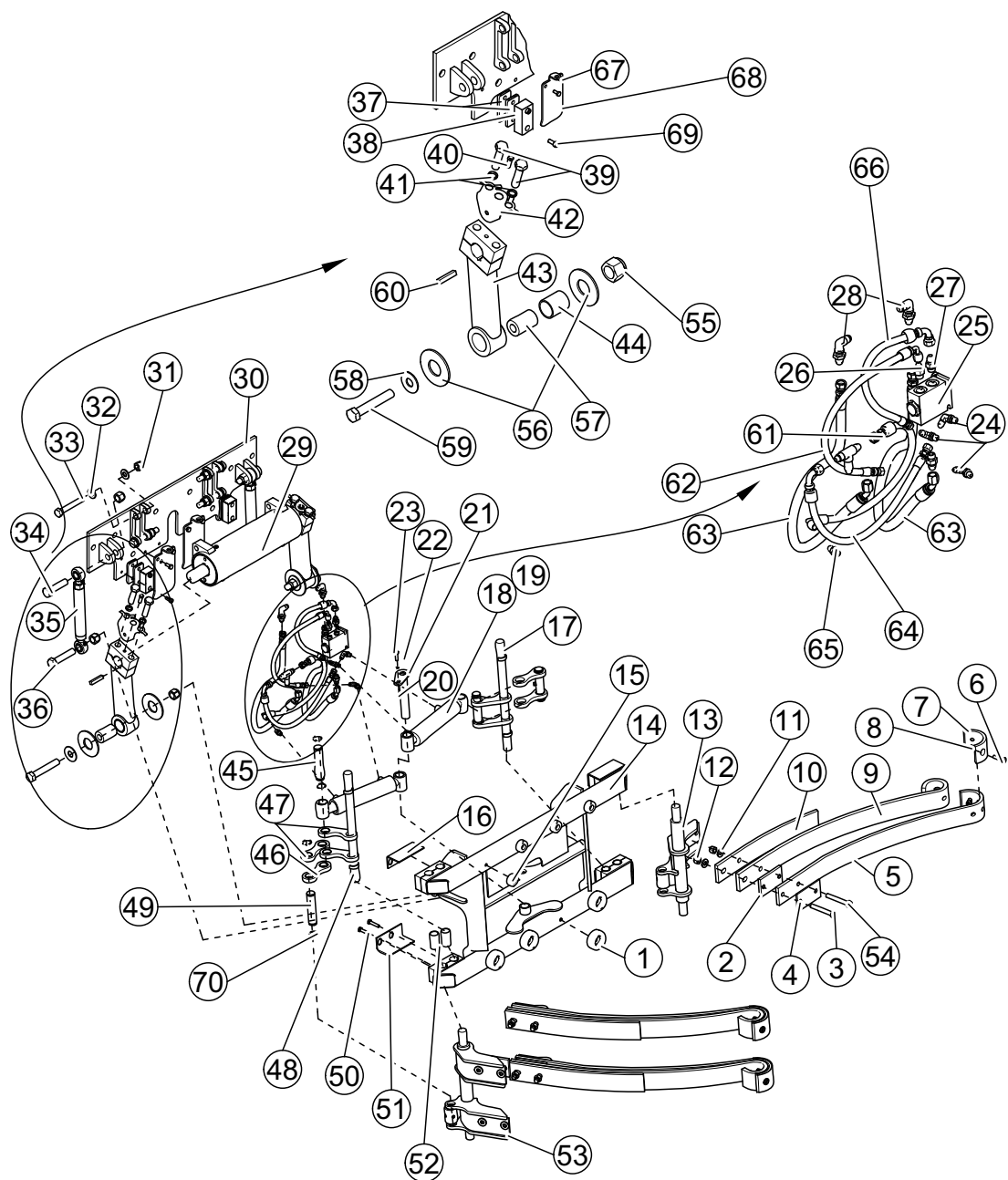
LIFT TYPE	HYV03628 (RS-150)
HYDRAULIC FLOW	2 - 3 GPM
CYCLE TIME	8 - 10 SECONDS
MAX. LOAD WEIGHT	300 LBS (136KG)
CART CAPACITY	35 - 95 GAL (140 - 360 LITERS)
HYDRAULIC PSI	1800 PSI - 2100 PSI



Dimensions accommodate most ANSI Z245.60-1996 Type B Carts (Domestic Style 2-Bar) and most ANSI Z245.60-1996 Type C Carts (European Style Containers), but may vary due to container specifications or applications. All dimensions are approximate.

SECTION - REARLOADER

HYV03628 Tipper, Grabber Style



SECTION - REARLOADER**HYV03628 Tipper, Grabber Style**

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	BCB00075	BUMPER, Rubber	4
2	V-FP38-212-4	BACK PLATE	3
3	BCB04852	CAPSCREW	3
4	145019	RETAINER	3
5	141113	STRAP, Rubber - 36"	3
6	QUB02723	CAPSCREW, Flat Head	6
7	64635	END, Grabber Arm	3
8	QUE01300	NUT	3
9	141112	ARM, Grabber	3
10	64636	SUPPORT, Arm Grabber	3
11	QUR01912	WASHER	6
12	QUE01501	NUT	6
13	V-0217	PIVOT, Single Grabber	1
14	V-0253	RACK, Grabber	1
15	QUB01300	BUMPER, Rubber	4
16	140760	PLATE, Cover	2
17	141083	PIVOT, Right	1
18	145105	CYLINDER, Grabber	2
19	HYV03964	BUSHING - used on cylinder 145105	2
20	QUE01205	NUT	1
21	204045	PIN, Cylinder Pivot	1
22	QUR01270	WASHER	1
23	QUB02803	CAPSCREW	1
24	HYF03575	ELBOW, 90°	3
25	HYV02628	VALVE, Flow Divider	1
26	HYF04700	ADAPTER	1
27	HYF04800	ADAPTER	2
28	HYF06790	ELBOW, 90°	2
29	H-ACTUAT-3	ACTUATOR, Rotary	1
30	V-0254	BRACKET, Mounting	1
31	QUE01700	NUT	4
32	QUR02130	WASHER	8
33	QUB05306	CAPSCREW	4
34	QUB08726	CAPSCREW	2
35	193132	ASSY., Rod	2
36	QUB13702	CAPSCREW	2
37	141106	SPACER	4
38	BCB01424	BUMPER, Rubber	2
39	QUB06290	CAPSCREW	4
40	QUB00710	CAPSCREW, Square Head	2
CONTINUED ON NEXT PAGE			

SECTION - REARLOADER**HYV03628 Tipper, Grabber Style**

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	QUR01410	WASHER	4
42	84792	RETAINER	2
43	V-0275	ARM, Rear Tipper - Includes Item 44	2
44	HYV03731	BUSHING - Used on Item 43	2
45	S-SC1-412	PIN	3
46	V-FP12-134-434	LINK, PIVOT	4
47	Q-DB1-12	BUSHING - 2 Used per Link for Items 46, 17 and	8
48	141081	PIVOT, Secondary	1
49	141082	PIN	2
50	QUB03001	CAPSCREW	8
51	140759	PLATE, Cover	2
52	HYV03702	BUSHING, Plastic	8
53	V-0216	PIVOT, Dual Grabber	1
54	QUB05870	CAPSCREW, Flat Head	3
55	QUE01800	NUT	2
56	QUR02600	WASHER	4
57	S-TM112-34-2516	BUSHING	2
58	QUR02810	WASHER	2
59	QUB13935	CAPSCREW	2
60	V-CR38-38-2	KEY	2
61	181164	HOSE	1
62	181162	HOSE	1
63	181161	HOSE	2
64	181165	HOSE	1
65	HYF04843	ADAPTER	1
66	181163	HOSE	1
67	QUB02701	CAPSCREW	4
68	141091	PLATE	2
69	QUV02773	CAPSCREW, Socket Head	4
70	QUR02377	CLIP, Retainer	8

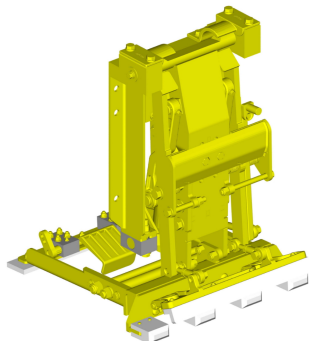


MODELS

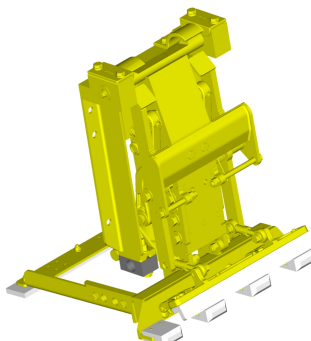
HYV03690-05 / RT-220

HYV03680-05 / RE-220

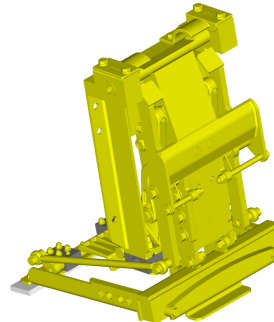
HYV03675-05 / RA-220



2-Wheel Domestic & European Carts

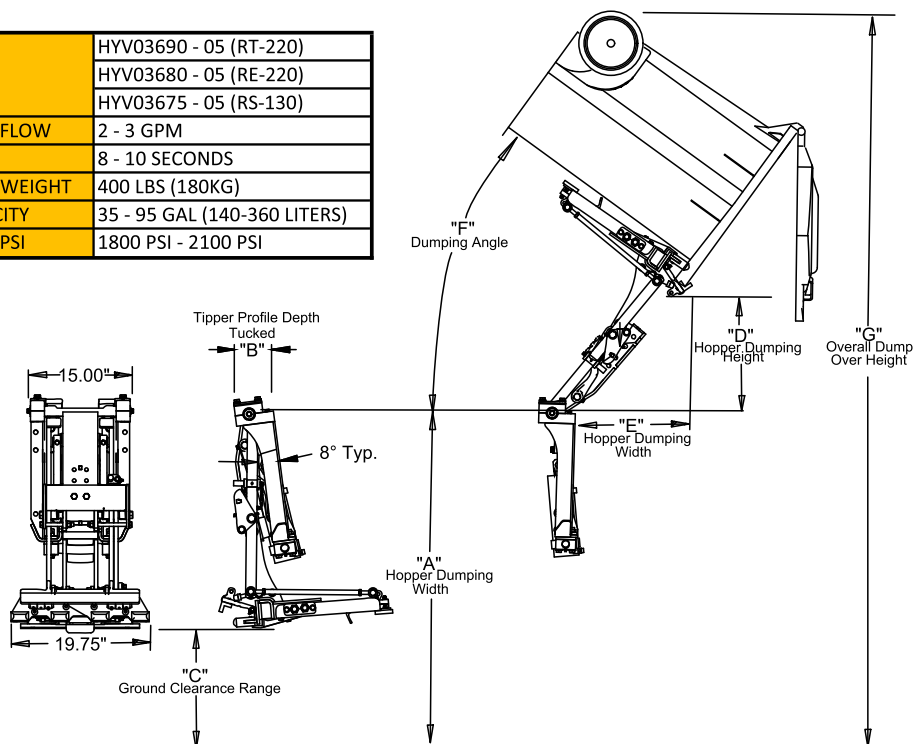


2-Wheel European Carts



2-Wheel Domestic Carts

LIFT TYPE	HYV03690 - 05 (RT-220)
	HYV03680 - 05 (RE-220)
	HYV03675 - 05 (RS-130)
HYDRAULIC FLOW	2 - 3 GPM
CYCLE TIME	8 - 10 SECONDS
MAX. LOAD WEIGHT	400 LBS (180KG)
CART CAPACITY	35 - 95 GAL (140-360 LITERS)
HYDRAULIC PSI	1800 PSI - 2100 PSI

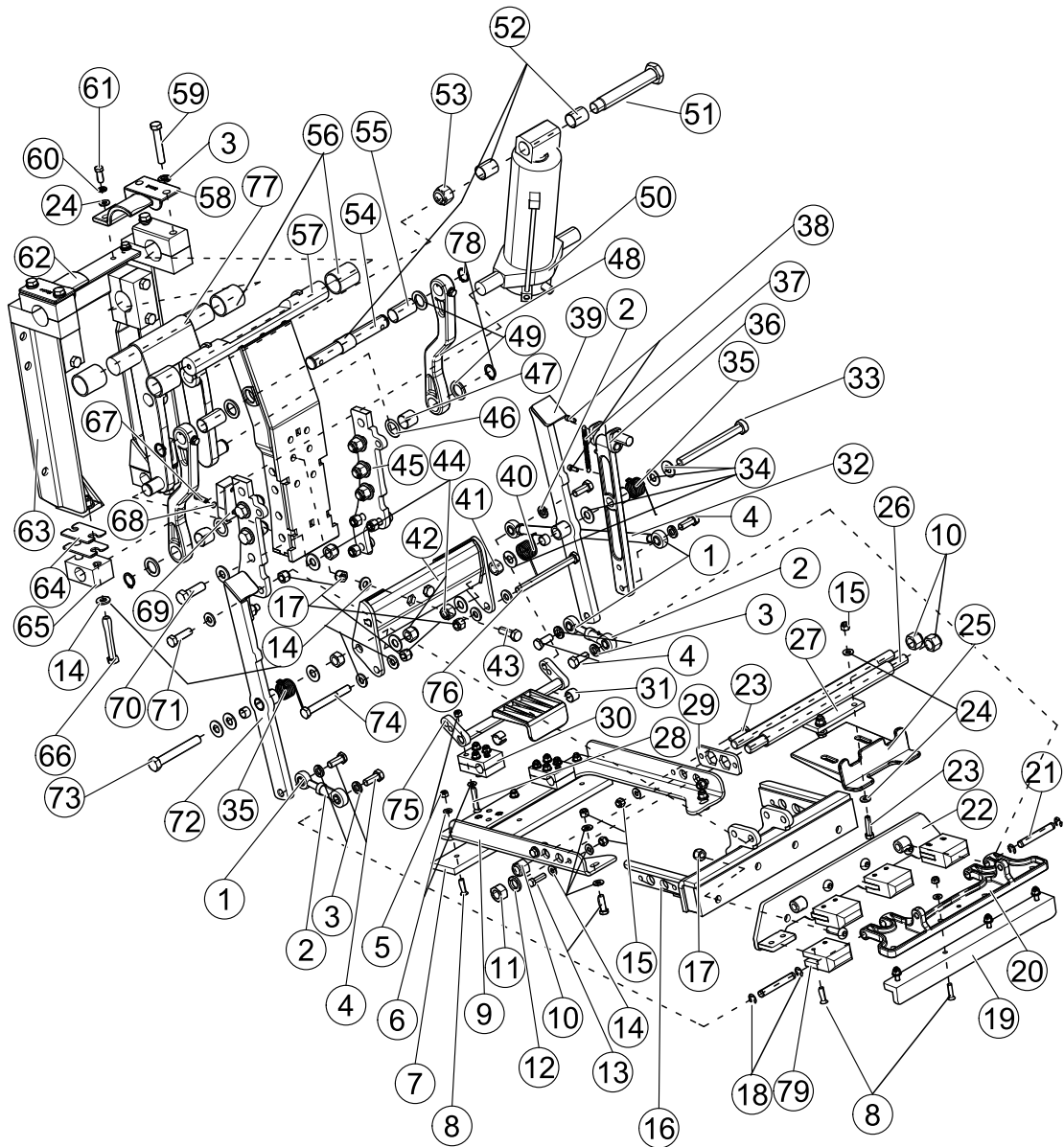


MODEL	"A" DIM.	"B" DIM.	"C" DIM.	"D" DIM.	"E" DIM.	"F" DIM.	"G" DIM.
HYV03690-05	38" - 44"	6"	14.00" - 18.00"	9"	16"	45°	97" - 103"
HYV03680-05	38" - 44"	6"	14.00" - 18.00"	9"	16"	45°	97" - 103"
HYV03675-05	38" - 44"	6"	14.00" - 18.00"	9"	16"	45°	97" - 103"

Dimensions accommodate most ANSI Z245.60-1996 Type B Carts (Domestic Style 2-Bar) and most ANSI Z245.60-1996 Type C Carts (European Style Containers), but may vary due to container specifications or applications. All dimensions are approximate.

SECTION - REARLOADER

HYV03690-05 - Tipper Cyl. Lift - Universal



HYV03690-05 - Tipper Cyl. Lift - Universal

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUB00875	ROD EYE	4
2	QUB00880	ROD EYE	2
3	QUR01300	WASHER	4
4	QUB04414	CAPSCREW	6
5	QUE01205	NUT	8
6	QUR01800	WASHER	16
7	HYV03840	STOPPER, Lower - Plastic	1
8	QUV02622	CAPSCREW, Flat Head	16
9	141281	PLATE, Head	1
10	QUE01800	NUT	3
11	QUE00894	NUT	1
12	QUR01435	WASHER	1
13	QUB03501	CAPSCREW	4
14	QUR01912	WASHER	10
15	QUE01302	NUT	8
16	157946	BRACKET, Head	1
17	QUE01500	NUT	15
18	QUR03972	RING, Snap	4
19	HYV03860	JAW, Lifter - Plastic	1
20	141152	CLAMP, Tipper	1
21	HYV03972	PIN	2
22	87842	BRACKET, Backup - European	1
23	QUB06200	CAPSCREW	2
24	QUR01902	WASHER	4
25	140040	GRIP, American Upper	1
26	175925	ROD	2
27	141236	BRACKET, 2 Way	1
28	QUV02653	CAPSCREW, Flat Head	8
29	141822	LOCK PLATE	1
30	140004	BLOCK	2
31	147313	SPACER	2
32	HYV03836	ROD	1
33	147305	CAPSCREW, Modified	1
34	QUR01960	WASHER	9
35	QUR03265	SPRING	2
36	141195	ARM, Pivot	1
37	HYV30332	SPRING	1
38	QUV02679	CAPSCREW	2
39	HYV03821	LOCK ARM	1
40	HYV03870	SPRING	1
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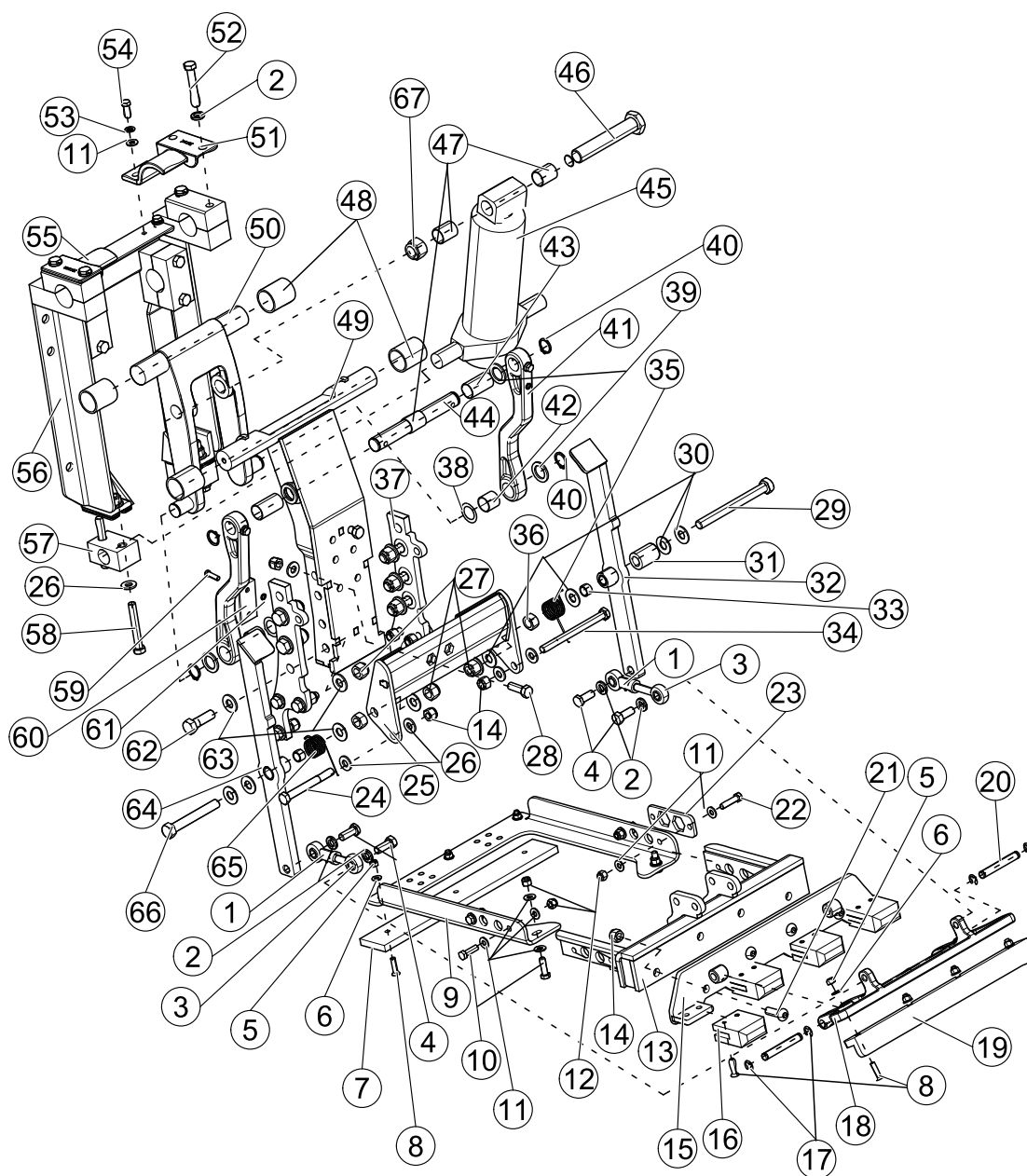
SECTION - REARLOADER**HYV03690-05 - Tipper Cyl. Lift - Universal**

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	QUE00825	NUT	2
42	87853	BRACKET, Pivot Arm Locking	1
43	QUB04503	CAPSREW	2
44	QUE01710	NUT	8
45	145007	PLATE, Adjustment	2
46	QUR02092	WASHER	2
47	HYV03730	BUSHING	2
48	147278	ARM, Pivot (Includes Item #47)	2
49	QUR02091	WASHER	4
50	HYV03760-01	CYLINDER	1
	HYJ03760	KIT, Seal	1
51	HYV03728	PIN	1
52	HYV03733	BUSHING	3
53	QUE01805	NUT	1
54	141815	PIN	1
55	HYV03702	BUSHING	2
56	HYV03731	BUSHING	4
57	145030	LEVER, Main	1
58	140021	CAM	1
59	QUB04828	CAPSREW	4
60	QUR01272	WASHER	4
61	QUB03401	CAPSCREW	4
62	140022	CAM	1
63	206514	FRAME	1
64	HYV30345	SHIM, .125 Thick	4
65	HYV03793	BLOCK, Cylinder	2
66	QUB04852	CAPSCREW	4
67	QUV02774	CAPSCREW, Allen Head	2
68	UQR01271	WASHER	2
69	BCB01424	BUMPER, Rubber	1
70	QUB05201	CAPSCREW	6
71	QUB04601	CAPSCREW	6
72	HYV03826	LOCK ARM	1
73	147306	CAPSCREW, Modified	1
74	QUB04900	CAPSCREW	1
75	141811	LATCH, Lower American	1
76	QUB04959	CAPSCREW	1
77	140045	LEVER	1
78	QUR02377	RING, Snap	4
79	HYV03855	LIFTING FINGER, Guard - Plastic	4

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SECTION - REARLOADER

HYV03680-05 - Tipper Cyl. Lift - European



SECTION - REARLOADER**HYV03680-05 - Tipper Cyl. Lift - European**

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUB00880	ROD EYE	2
2	QUR01300	WASHER	4
3	QUB00875	ROD EYE	2
4	QUB04414	CAPSCREW	4
5	QUE01205	NUT	8
6	QUR01800	WASHER	16
7	HYV03840	STOPPER, Lower - Plastic	1
8	QUV02622	CAPSCREW, Flat Head	15
9	141821	PLATE, Head	1
10	QUB03501	CAPSCREW	6
11	QUR01902	WASHER	12
12	QUE01302	NUT	6
13	157946	BRACKET, Head	1
14	QUE01500	NUT	6
15	87842	BRACKET, Backup - European	1
16	HYV03855	LIFTING FINGER, Guard - Plastic	4
17	QUR02357	RING, Snap	4
18	141152	CLAMP, Tipper	1
19	HYV03860	JAW, Lifter - Plastic	1
20	HYV03972	PIN	2
21	QUB05805	CAPSCREW, Button Head	4
22	QUB06200	CAPSCREW	2
23	141822	LOCK PLATE	1
24	147306	CAPSCREW, Modified	1
25	87853	BRACKET, Pivot Arm Lockinh	1
26	QUR01912	WASHER	4
27	QUE01710	NUT	4
28	QUB04503	CAPSCREW	2
29	147305	CAPSCREW, Modified	1
30	QUR01960	WASHER	8
31	141889	SPACER	1
32	HYV03821	LOCK ARM	1
33	QUB00408	BUSHING	4
34	QUB04959	CAPSCREW	1
35	QUR03870	SPRING	1
36	QUE00825	NUT	2
37	145007	PLATE, Adjustment	2
38	QUR02092	WASHER	2
39	QUR02091	WASHER	2
40	QUR02377	RING, Snap	4
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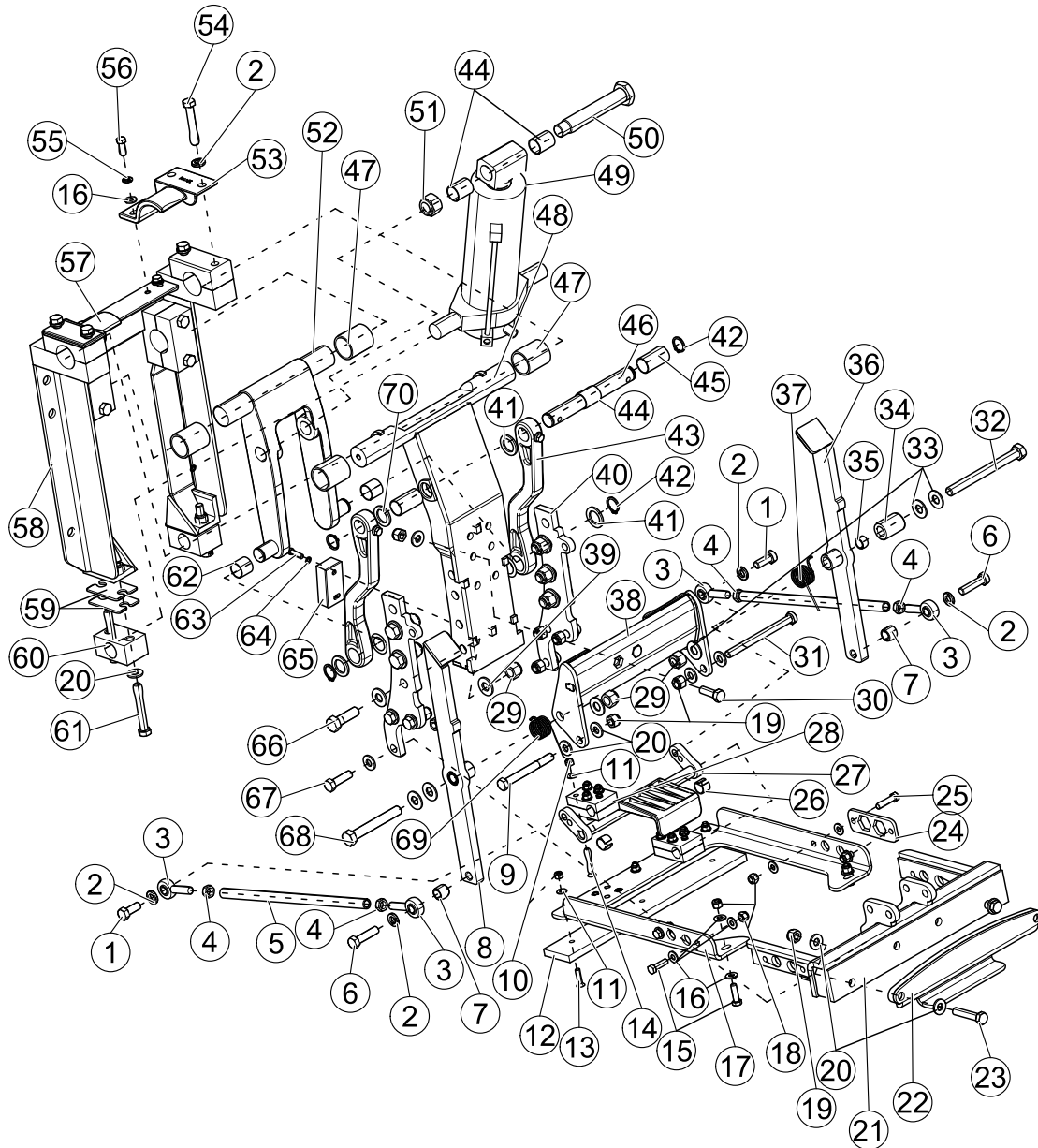
SECTION - REARLOADER**HYV03680-05 - Tipper Cyl. Lift - European**

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	147278	ARM, Pivot (Includes Item # 42)	2
42	HYV03702	BUSHING	2
43	HYV03702	BUSHING	2
44	141815	PIN	1
45	HYV03760-01	CYLINDER	1
	HYJ03760	KIT, Seal	1
46	HYV03728	PIN	1
47	HYV03733	BUSHING	3
48	HYV03731	BUSHING	4
49	145030	LEVER, Main	1
50	140045	LEVER	1
51	140021	CAM	1
52	QUB04828	CAPSCREW	4
53	QUR01272	WASHER	4
54	QUB03401	CAPSCREW	4
55	140022	CAM	1
56	206514	FRAME	1
57	HYV03793	BLOCK, Cylinder	2
58	QUB04852	CAPSCREW	4
59	QUV02774	CAPSCREW, Allen Head	2
60	BCB01424	BUMPER, Rubber	1
61	QUR01271	WASHER	2
62	QUB05201	CAPSCREW	1
63	QUR01975	WASHER	8
64	HYV03826	LOCK ARM	1
65	QUR03265	SPRING	1
66	QUE01805	NUT	1

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SECTION - REARLOADER

HYV03675-05 - Tipper Cyl. Lift - American



HYV03675-05 - Tipper Cyl. Lift - American

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUB04414	CAPSCREW	2
2	QUR01300	WASHER	4
3	QUB00875	ROD EYE	4
4	QUE00952	NUT	4
5	HYV30336	ROD	2
6	QUB06250	CAPSCREW	2
7	147277	SPACER	2
8	HYV03826	LOCK ARM	1
9	QUB04900	CAPSCREW	1
10	QUE01205	NUT	8
11	QUR01800	WASHER	16
12	HYV03840	STOPPER, Lower - Plastic	1
13	QUV02622	CAPSCREW, Flat Head	3
14	QUV02653	CAPSCREW, Flat Head	8
15	QUB03501	CAPSCREW	4
16	QUR01902	WASHER	12
17	141821	PLATE, Head	1
18	QUR01302	WASHER	6
19	QUE01500	NUT	4
20	QUR01912	WASHER	8
21	157946	BRACKET, Head	1
22	87846	BRACKET, American	1
23	QUB04801	CAPSCREW	2
24	141822	RETAINER	1
25	QUB06200	CAPSCREW	2
26	147313	SPACER	2
27	141811	LATCH, Lower American	1
28	140004	BLOCK	2
29	QUE01710	NUT	2
30	QUB04503	CAPSCREW	2
31	QUB04959	CAPSCREW	1
32	147305	CAPSCREW, Modified	1
33	QUR01960	WASHER	6
34	141899	SPACER	1
35	QUB00408	BUSHING	4
36	HYV03821	LOCK ARM	1
37	HYV03870	SPRING	1
38	87853	BRACKET, Pivot Arm Locking	1
39	QUR01975	WASHER	8
40	145007	PLATE, Adjustment	2
CONTINUED ON NEXT PAGE			

SECTION_REARLOADER**HYV03675-05 - Tipper Cyl. Lift - American**

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	QUR02091	WASHER	4
42	QUR02377	RING, Snap	4
43	147278	ARM, Pivot (Includes Item #45)	2
44	HYV03733	BUSHING	3
45	HYV03702	BUSHING	2
46	141815	PIN	1
47	HYV03731	SPACER	4
48	145030	LEVER, Main	1
49	HYV03760-01	CYLINDER	1
	HYJ03760	KIT, Seal	1
50	HYV03728	PIN	1
51	QUE01805	NUT	1
52	140045	LEVER	1
53	140021	CAM	1
54	QUB04828	CAPSCREW	4
55	QUR01272	WASHER	4
56	QUB03401	CAPSCREW	4
57	140022	CAM	1
58	206514	FRAME	1
59	HYV30345	SHIM - .125 Thick	4
60	HYV03793	BLOCK, Cylinder	2
61	QUB04852	CAPSCREW	4
62	HYV03730	BUSHING	2
63	QUV02774	CAPSCREW, Allen Head	2
64	QUR01271	WASHER	2
65	BCB01424	BUMPER, Rubber	1
66	QUB05201	CAPSCREW	6
67	QUB04601	CAPSCREW	6
68	QUB05303	CAPSCREW	1
69	QUR03265	SPRING	1
70	QUR02092	WASHER	2

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