

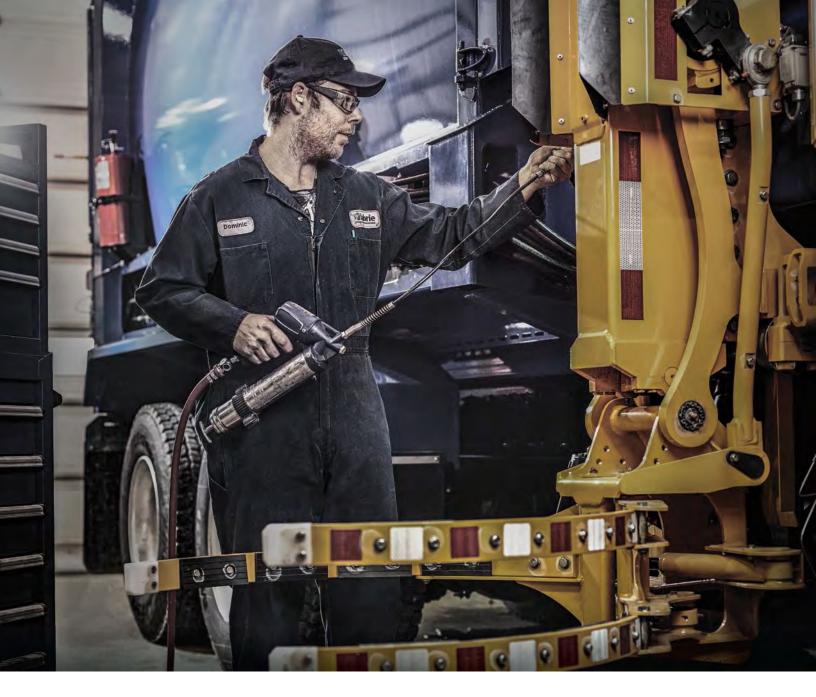


IMPAC

Parts Manual



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labrie plus

Thank you for your purchase of a new LabrieTM, LeachTM or WittkeTM product. To ensure maximum reliability, insist on genuine **labrie** *plus* replacement parts. LabriePlus replacement parts are designed and manufactured to exacting standards. The use of counterfeit, will-fit or substitute parts may effect the operation and performance of the unit.

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•		manual Part No.		Page(s)
	It should say: _			
	Name:			



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CAPSCREW MARKING AND TORQUE VALUES

Usage	Much Used	Used at Times	Used at Times
Capscrew Diameter & Minimum Tensile Strength PSI	To ¾ - 120,000 To 1 - 115,000	To ⁵ / ₈ - 140,000 To ³ / ₄ - 133,000	150,000
Quality of Material	Min. Commercial	Med. Commercial	Best Commercial
SAE Grade Number	5	6 or 7	8
CAPSCREW HEAD MARKIN Manufacturers marks may va These are all SAE Grade 5 (ary.	\bigcirc	
Capscre w Bod y Size (Inches) - (Thread)	Torque Ft-Lb (kg m)	Torque Ft-Lb (kg m)	Torque Ft-Lb (kg m)
¹ / ₄ - 20 - 28 ⁵ / ₁₆ - 18	8 (1.11) 10 (1.38) 17 (2.35)	10 (1.38) 19 (2.63)	12 (1.66) 14 (1.94) 24 (3.32)
- 24 ³ / ₈ - 16 - 24 ⁷ / ₁₆ - 14	19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78)	34 (4.70) 55 (7.61)	27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68)
- 20 ¹ / ₂ - 13 - 20 ⁹ / ₁₆ - 12	55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21)	85 (11.76) 120 (16.60)	78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44)
- 18 ⁵ / ₈ - 11 - 18	120 (16.60) 150 (20.75) 170 (23.51)	167 (23.10)	170 (23.51) 210 (29.04) 240 (33.19)
³ / ₄ - 10 - 16 ⁷ / ₈ - 9 - 14	270 (37.34) 295 (40.80) 395 (54.63) 435 (60.16)	280 (38.72) 440 (60.85)	375 (51.86) 420 (58.09) 605 (83.67) 675 (93.35)
1 - 8 - 14	590 (81.60) 660 (91.28)	660 (91.28)	910 (125.85) 990 (136.92)

NOTES:

- 1. Always use the torque values listed above when specific torque values are not available.
- 2. The above is based on use of clean, dry threads.
- 3. Reduce torque by 10% when engine oil is used as a lubricant.
- 4. Reduce torque by 20% if new plated capscrews are used.
- 5. General Formula for calculating Torques is as follows: Torque in Inch Lbs. = .2 x Nominal Diameter of Screw x Loads in Lbs., where Load = 80% of Yield Strength, expressed in Lbs., not pounds per square inch.

TO OUR CUSTOMERS

This manual provides you with the necessary information for the proper parts ordering for your Impac unit plus basic options.

If special schematics are required for the option ordered, they will be inserted in the option section as "special options".

Any questions or problems concerning the electrical or hydraulic schematic should be discussed with Pendpac's service department before changing or modifying.

IMPORTANT

The data and information listed herin is correct to the best of our knowledge and belief. Having been compiled from reliable and official information. However, we cannot assume any responsibility for possible error.

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SECTION 1 PARTS

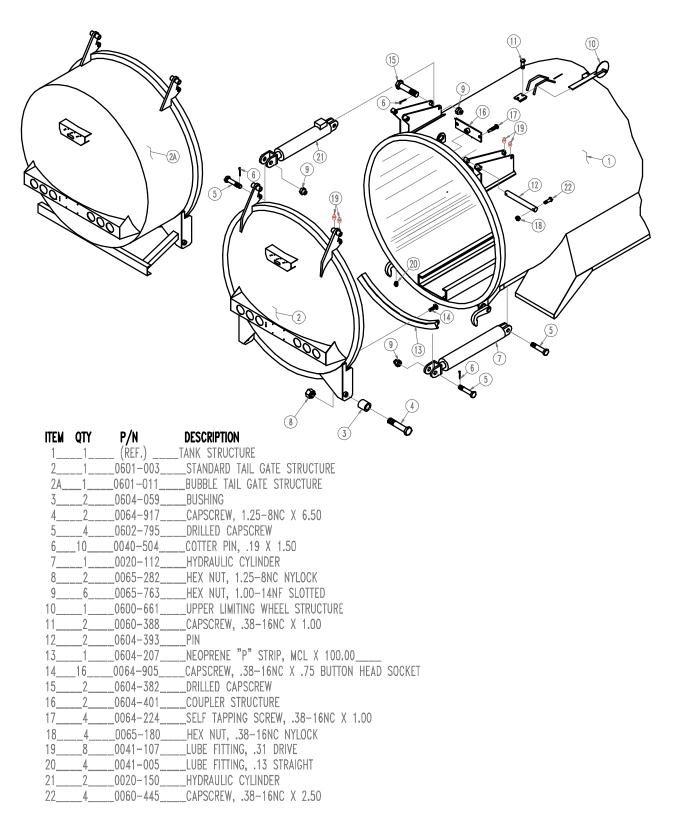
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CAUTION

Unauthorized substitution of parts may affect the performance of this Impac unit possibly resulting in malfunction and leading to damage to equipment or injury to personnel. Only approved replacement parts should be used in the repair of this unit.

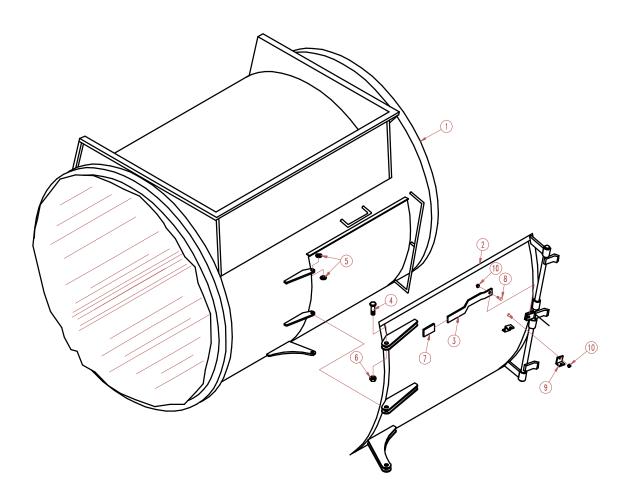
Pendpac conducts a continuing program of product improvement that can result in changes or additions of parts. We also maintain multiple sources for many of the parts and components we purchase. When ordering replacement parts, specify the serial and model numbers of the unit being repaired so we can assure that the proper part is sent.

END GATE

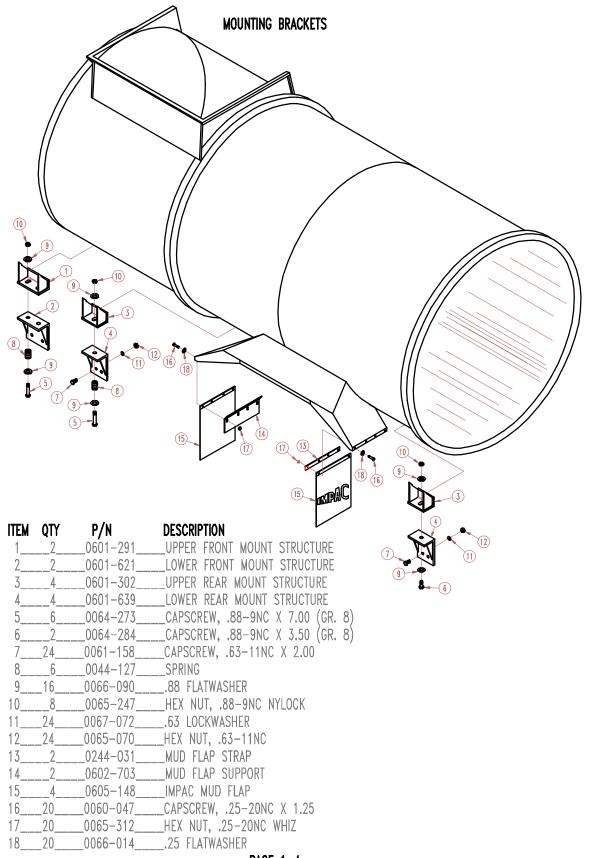


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ACCESS DOOR

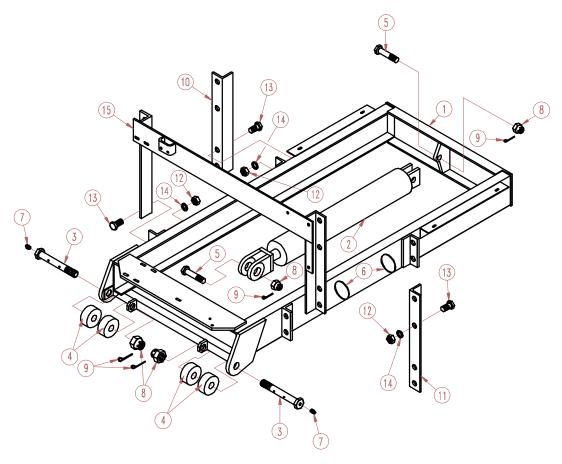


ITEM			DESCRIPTION
1	1_	(REF.)	TANK STRUCTURE
2	1	0601-613_	R.H. ACCESS DOOR STRUCTURE
3	1_	0601-231_	FORMED FLAT
4	3_	0061-419_	CAPSCREW, .75-10NC X 2.50
5	6	0066-089_	75 FLATWASHER
6	3	0065-233_	HEX NUT, .75-10NC NYLOCK
7	1_	0044-082_	2" VINYL HANDLE GRIP
8	1_	0060-388_	CAPSCREW, .38-16NC X 1.00
9	1	0601-822_	FORMED FLAT
10	2_	0065-032_	HEX_NUT, .38-16NC

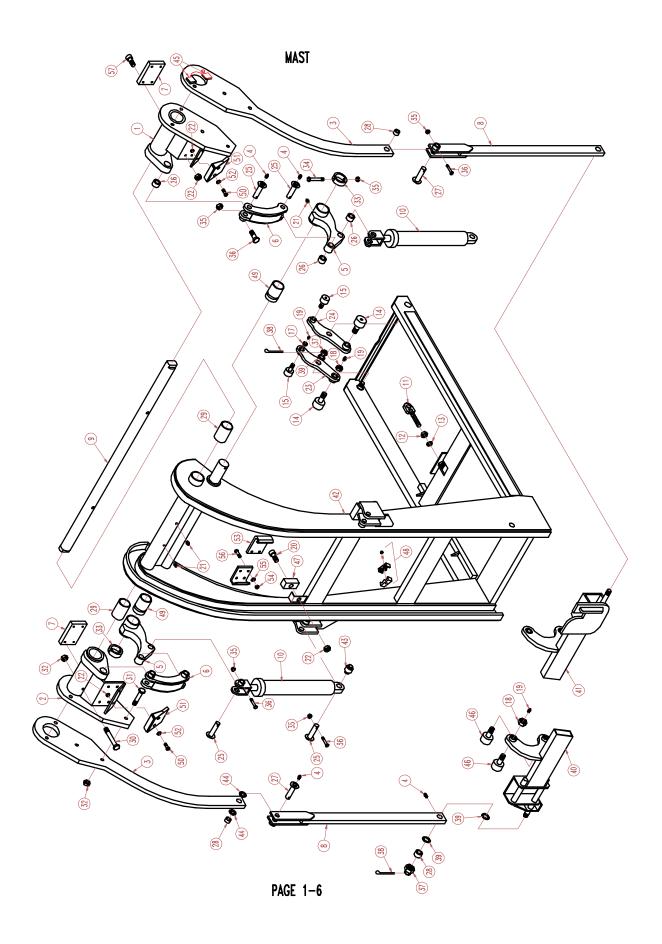


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UNDER CARRIAGE



ITEM	QTY	P/N	DESCRIPTION
			UNDER CARRIAGE STRUCTURE
2	1_	0020-120	HYDRAULIC CYLINDER (30")
2A_	1	0020-138	HYDRAULIC CYLINDER (48")(NOT SHOWN)
3	2	0602-765	MODIFIED CAPSCREW
4	4	0044-525	3" CAM FOLLOWER (YOKE TYPE)
5	2_	0602-795	DRILLED CAPSCREW
6	2_	0607-142	FORMED ROUND
7	2_	0041-032	LUBE FITTING, .25-28NF
8	4	0065-763	HEX_NUT, 1.0-14NF_SLOTTED
9	4	0040-512	COTTER PIN, .19 X 2.00
10	1_	0604-041	L.H. ANGLE
11	1_	0604-042	R.H. ANGLE
12	16	0065-088	HEX_NUT, .75-10NC
13	16	0061-390	CAPSCREW, .75-10NC X 2.00
14	16	0067-080	75 LOCKWASHER
15	1_	0603-420	MOUNT STRUCTURE



MAST

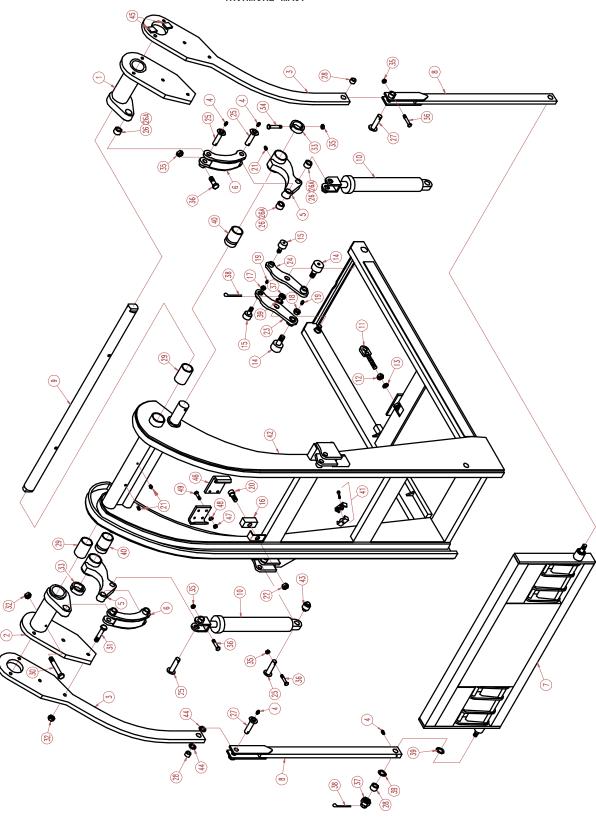
ITEM	QTY	P/N	DESCRIPTION
1	1		R.H. SIDE PLATE STRUCTURE
2	1	0603-714	L.H. SIDE PLATE STRUCTURE
3		\ /	UPPER_ARM
4	4		LUBE_FITTING, .25-28NF
5			LOWER LINK STRUCTURE
	2		UPPER_LINK_STRUCTURE
7	2		
8		(REF.)	LOWER ARM STRUCTURE
		0603-986	
			HYDRAULIC CYLINDER
			EAR STRUCTURE
			HEX_NUT, 1.0-8NC
			1.0 LOCKWASHER
			CAM FOLLOWER
		0044-509	CAM FOLLOWER
16	2	0041-099	LUBE_FITTING, .19_DRIVE
17	2	0065-956	HEX JAM NUT, .88-14NF
18	6	0065-964	HEX JAM NUT, 1.25-12NF
19	6	0041-123	LUBE_FITTING, .25 DRIVE
20	2	0064-232	CAPSCREW, .50-13NC X 1.50 SOCKET HEAD
21	4	0041-134	LUBE FITTING, .13-27NPT
22	_14	0065-209	HEX_NUT, .50-13NC_NYLOCK
23	1_	0603-511	_L.H. EAR STRUCTURE
24	1_	0603-516	R.H. EAR STRUCTURE
25	8	0603-849	PIN_STRUCTURE
26	6	0044-305	BRONZE BUSHING
27	2	0603-213	PIN STRUCTURE
28	4	0605-035	BRONZE BUSHING
29	2	0603-975	BRONZE BUSHING
30	2	0061-499	CAPSCREW, .75-10NC X 5.00
31	8	0061-435	CAPSCREW, .75-10NC X 3.00
32	10	0065-532	HEX NUT, .75-10NC UNI-TORQUE
33	2	0603-865	BUSHING
34			CAPSCREW, .38-16NC X 4.50
	_12	0065-180	

(CONT.)

MAST (CONT.)

ITEM	QTY	P/N	DESCRIPTION
36	_10	0060-445	CAPSCREW, .38-16NC X 2.50
37	4	0065-918	HEX NUT, 1.13-12NF SLOTTED
38	4	0040-518	COTTER PIN, .25 X 2.00
39	6	0041-290	MACHINE BUSHING
40	1_	0603-554	LIFT_STRUCTURE
41	1	0604-495	LIFT STRUCTURE (PAK-MOR STYLE ONLY)
42	1	(REF.)	MAST_STRUCTURE
43	2_	0600-142	MODIFIED BEARING
44	4	0041-483	MACHINE BUSHING
45	4	0604-177	FLAT, MCL .75 X 1.50 CD 1018 X 2.50
46	4	0603-054	MODIFIED CAM FOLLOWER
47	2	0602-249	WEAR PAD
48	2_	0045-238	DOUBLE HOSE CLAMP
49	2_	0603-976	BRONZE BUSHING
50	4	0064-531	CAPSCREW, .50-13NC X 2.00 SOCKET HEAD (PAK-MOR STYLE ONLY)
51	2	0604-327	PAK-MOR PAD STRUCTURE (PAK-MOR STYLE ONLY)
52	4	0041-476	MACHINE BUSHING (PAK-MOR STYLE ONLY)
53	2	0604-427	MAST_GUIDE
54	8	0065-054	HEX_NUT, .50-13NC
55	8	0067-056	50 LOCKWASHER
56	8	0060-770	CARRIAGE BOLT, .50-13NC X 1.50
57	8	0064-531	CAPSCREW, .50-13NC X 2.00 SOCKET HEAD

TRUXMORE MAST



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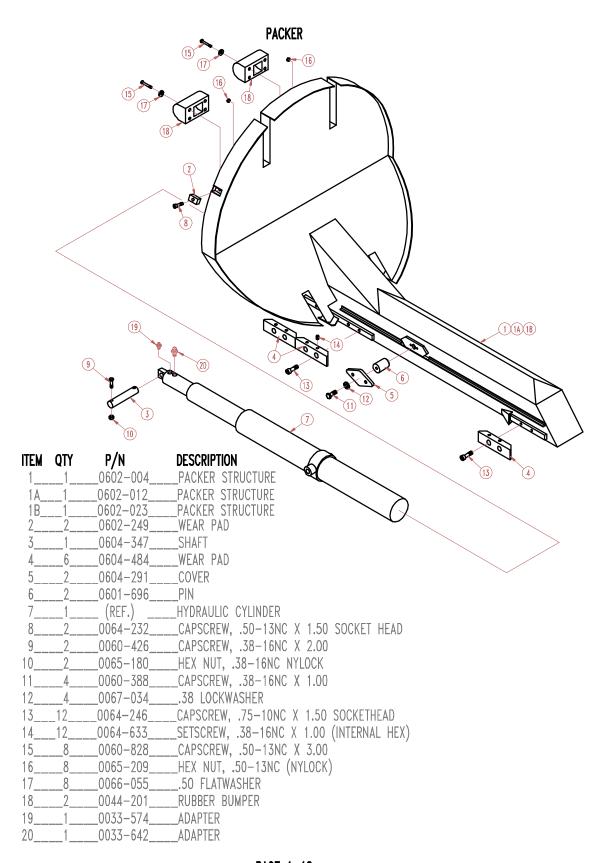
TRUXMORE MAST

		P/N	
			R.H. SIDE PLATE STRUCTURE (TRUXMORE)
			L.H. SIDE PLATE STRUCTURE (TRUXMORE)
3	2	(REF.)	UPPER ARM
			LUBE FITTING, .25-28NF
5	2	0603-774	LOWER LINK STRUCTURE
			UPPER LINK STRUCTURE
			TRUXMORE ASSEMBLY
8	2	(REF.)	LOWER ARM STŖUCTURE (
9	1	0603-987	CROSS_SHAFT_(TRUXMORE)
10	2	0020-077	HYDRAULIC CYLINDER
11	1	0604-151	EAR STRUCTURE
12	1	0065-107	HEX NUT, 1.0-8NC
			1.0 LOCKWASHER
14	2	0044-517	CAM FOLLOWER
15	2	0044-509	CAM FOLLOWER
16	2	0602-249	WEAR PAD
17	2	0065-956	HEX JAM NUT, .88-14NF
18	2	0065-964	HEX_JAM_NUT, 1.25-12NF
19	2	0041-123	LUBE FITTING, .25 DRIVE
20	2	0064-232	CAPSCREW, .50-13NC X 1.50 SOCKET HEAD LUBE FITTING, .13-27NPT
21	4	0041-134	LUBE FITTING, .13-27NPT
			HEX_NUT, .50-13NC_NYLOCK
			L.H. EAR STRUCTURE
			R.H. EAR STRUCTURE
			PIN STRUCTURE
			BRONZE BUSHING (S.N. 940037 TO 950109)
			BRONZE BUSHING (S.N. 950110 TO)
			PIN STRUCTURE
			BRONZE BUSHING
			BRONZE BUSHING
			CAPSCREW, .75-10NC X 5.00
			CAPSCREW, .75-10NC X 3.00
			HEX_NUT, .75-10NC_UNI-TORQUE
		0603-865	
34	2	0060-517	CAPSCREW, .38-16NC X 4.50
35	_12	0065-180	HEX NUT, .38-16NC NYLOCK

(CONT.)

TRUXMORE MAST (CONT.)

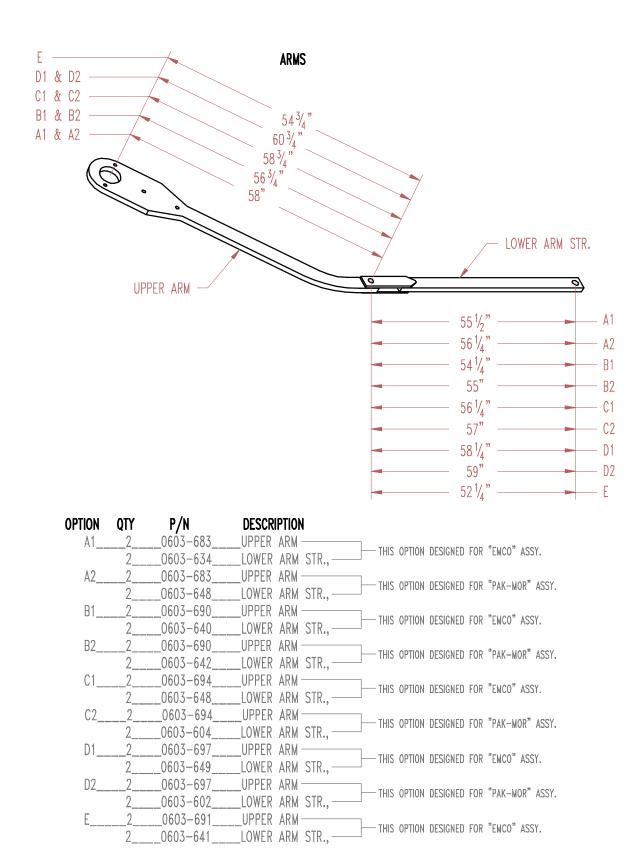
ITEM	QTY	P/N	DESCRIPTION
			CAPSCREW, .38-16NC X 2.50
37	4	0065-918	HEX_NUT, 1.13-12NF_CASTLE
38	4	0040-518	COTTER PIN, .25 X 2.00
39	6	0041-290	MACHINE BUSHING
40	2_	0603-976	BRONZE BUSHING
41	2_	0045-238	DOUBLE HOSE CLAMP
42	1_	(REF.)	MAST_STRUCTURE
43	2_	0600-142	MODIFIED BEARING
44	4	0041-483	MACHINE BUSHING
45	4	0604-177	TIMING BLOCK
46	2_	0604-427	MAST GUIDE
47	8	0065-054	HEX_NUT, .50-13NC
48	8	0067-056	50 LOCKWASHER
49	8	0060-770	CARRIAGE BOLT, .50-13NC X 1.50



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DECALS

ITEM	QTY	P/N	DESCRIPTION	LOCATION
1	2	0605-758	PINCH_POINT	1-EACH SIDE, REAR OF TANK
1	1_	0605-766	ENTER BODY	LEFT OF ACCESS DOOR
3	1_	0605-774	STAND CLEAR PACKER	BELOW ITEM #2
4	1	0605-782	CLOSE ACCESS DOOR	BELOW ITEM #3
			STAND CLEAR TAILGATE	
6	1	0605-801	PRECAUTIONS	DASH (INSIDE CAB)
7	1	0605-819	LIFT CAPACITY	CENTER OF MAST
				CENTER OF MAST (GRABBER OPTION)
8	1	0605-827	STAND CLEAR MAST	FRONT OF TANK (MAST SIDE)
9	1	0605-838	STAND CLEAR CONTAINER	ABOVE ITEM #8
10	2	0605-849	NOTICE	ABOVE DUMPSTER LIFT POINTS
11	1	0605-850	KEEP OFF	BEHIND LADDER (LADDER & CATWALK OPTION)
12	1	0605-851	WATCH YOUR STEP	BEHIND LADDER (LADDER & CATWALK OPTION)

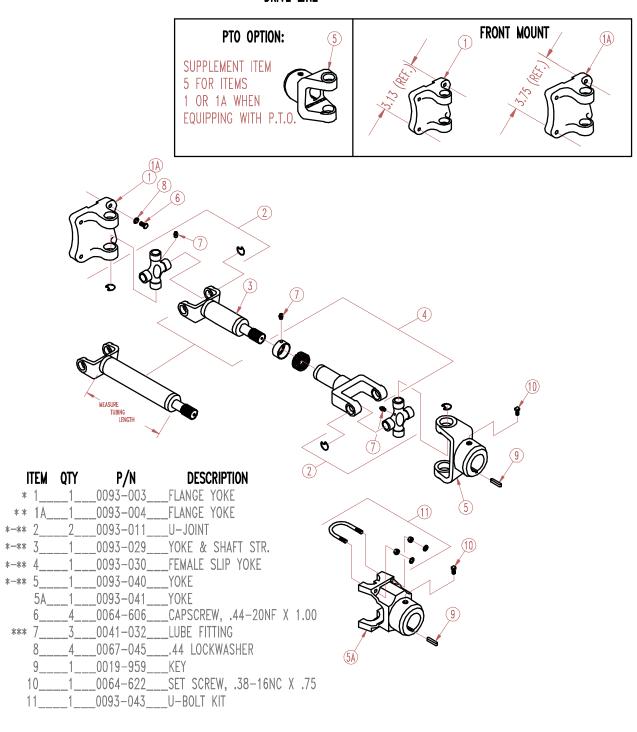


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SECTION 2 HYDRAULICS

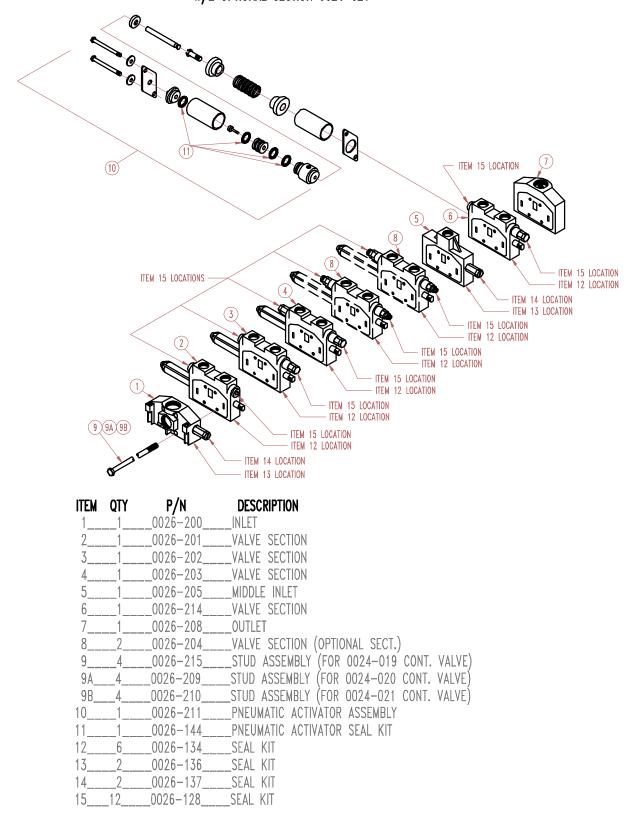
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GATE LATCH CYLINDER	2-14
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48" MAST EXTENSION CYLINDER	2-16
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DRIVE LINE



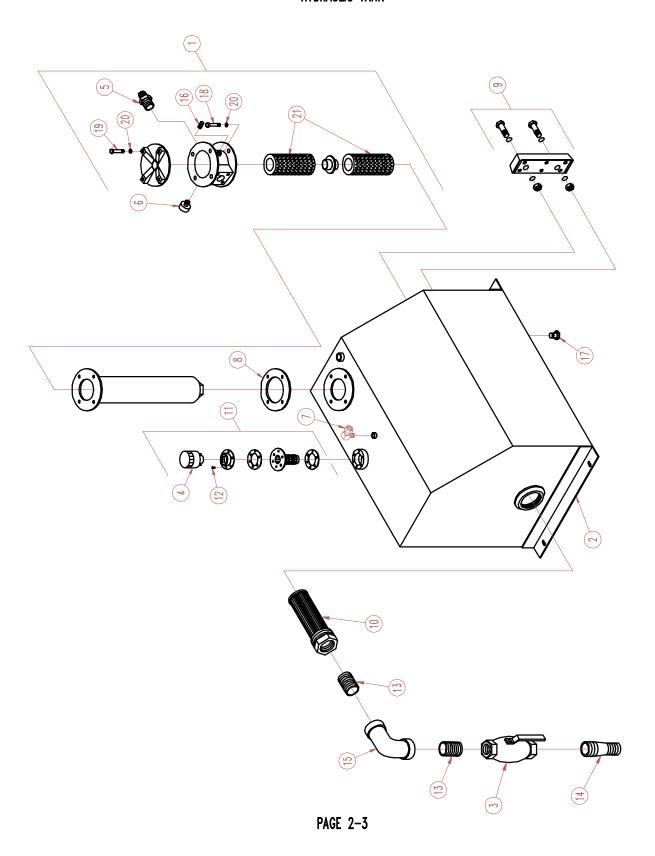
- * RECEIVED IN DRIVE LINE KIT (P/N 0605-002)
- ** RECEIVED IN DRIVE LINE KIT (P/N 0605-003)
- *** 1 COMES WITH EACH 0093-011 "U-JOINT" & 0093-030 "FEMALE SLIP YOKE"

CONTROL VALVE 0024-019 W/1 OPTIONAL SECTION 0024-020 W/2 OPTIONAL SECTION 0024-021



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HYDRAULIC TANK

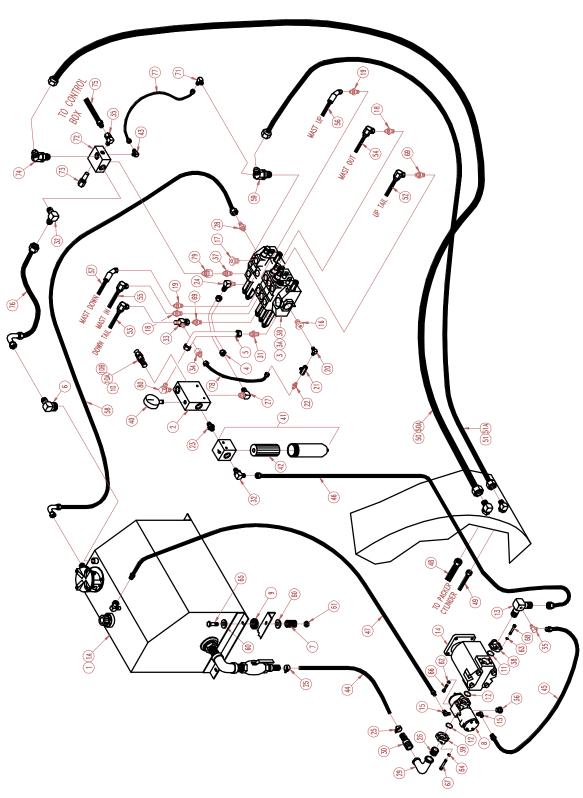


HYDRAULIC TANK

			P/N	
	1	1	0600-448	MODIFIED FILTER
	2	1_	0605-202	R.H. HYDRAULIC TANK STRUCTURE (FOR L.H. UNITS)
	2A	1	0605-210	L.H. HYDRAULIC TANK STRUCTURE (FOR R.H. UNITS)
			0024-042	
**	4	1_	0039-133	BREATHER CAP
	5	1_	0032-788	ADAPTER
*	6	1_	0039-041	GAUGE
	7	1_	0034-890	ADAPTER
	8	1	0039-011	GASKET
	9	1	0039-078	SIGHT_GAUGE
	10	1	0039-121	SUCTION STRAINER (NON-PRESSURIZED)
				BREATHER ASSEMBLÝ
**	12	6	0064-413	SCREW, #10-32NF X .50 PAN HEAD
	13	2	0041-808	2.00 NIPPLE
	14	1_	0041-846	2.00 COMBO NIPPLE
	15	1_	0042-124	2.00 ELL
	16	1	0042-264	13 PLUG
	17	1	0042-325	1.25 PLUG
	18	4	0060-399	CAPSCREW, .38-16NC X 1.25
	19	4	0060-407	CAPSCREW, .38-16NC X 1.50
	20	8	0067-034	38 LOCKWASHER
*	21	2_	0039-022	ELEMENT

- * SERVICE PART FOR 0600-448 MODIFIED FILTER
 ** SERVICE PART FOR 0039-132 BREATHER ASSEMBLY

HYDRAULIC SYSTEM



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HYDRAULIC SYSTEM

ITEM	QTY	P/N	DESCRIPTION
			L.H. HYDRAULIC TANK ASSEMBLY
1A_	1	0605-183	R.H. HYDRAULIC TANK ASSEMBLY
2	1_	0039-141	CARTRIDGE BLOCK
3	1	0024-019	VALVE
3A_	1	0024-020	VALVE (W/1 OPTIONAL SECT.)
3B_	1	0024-021	VALVE (W/1 OPTIONAL SECT.)VALVE (W/2 OPTIONAL SECT.)
4	1	0089-010	TUBE ASSEMBLY
			TUBE ASSEMBLY
6	1_	0035-175	ADAPTER
7	4	0045-220	COIL SPRING
		0024-032	
		0045-212	
10	1_	0026-022	20 G.P.M. CARTRIDGE (STD.)
			16 G.P.M. CARTRIDGE
10B	11	0026-023	25 G.P.M. CARTRIDGE
		0027-285	
12	2	0027-310	O_RING
			MODIFIED FITTING
14	1_	0028-019	PUMP
15	2	0036-098	ADAPTER
16	1_	0605-124	MODIFIED FITTING
		0036-459	
18	2	0033-507	ADAPTER
19	2	0033-540	ADAPTER
		0035-900	
			FLOW CONTROL
		0032-725	
		0034-128	
		0035-618	
		0045-102	
		0041-808	
		0035-634	
		0033-668	
29	1_	0042-124	2.00 EL
30	1_	0041-846	COMBO NIPPLE

(CONT.)

HYDRAULIC SYSTEM (CONT.)

ITEM	QTY	P/N	DESCRIPTION	
31	1	0033-596	ADAPTER	
32	2_	0035-645	ADAPTER	
33	1	0036-858	ADAPTER	
34	1	0034-133	ADAPTER	
35	2	0034-878	ADAPTER	
36	1_	0036-283	ADAPTER	
37	1	0033-631	ADAPTER	
38	1	0037-397	FLANGE_PAD	
39	1	0037-421	FLANGE_PAD	
40	1	0039-105	GAUGE	
41	1	0039-060	PRESSURE FILTER	
* 42	1	0039-086	ELEMENT	
43	1	0035-508	ADAPTER	
44	1	0019-398	SUCTION HOSE, 2.00 100R12 X (SPECIFY LENGTH)
45	1	0090-183	HOSE ASSEMBLY	
46	1_		HOSE ASSEMBLY	
47	1		HOSE ASSEMBLY	
48	1	0090-155	HOSE ASSEMBLY	
49	1	0090-201	HOSE ASSEMBLY	
50	1	0090-164	HOSE ASSEMBLY (FOR L.H. UNIT)	
50A_	1_	0090-165	HOSE ASSEMBLY (FOR R.H. UNIT)	
51	1	0090-203	HOSE ASSEMBLY (FOR L.H. UNIT)	
51A_	1_	0090-204	HOSE ASSEMBLY (FOR R.H. UNIT)	
52	1	0090-117	HOSE ASSEMBLY	
53	1	0090-109	HOSE ASSEMBLY	
54	1	0090-036	HOSE ASSEMBLY	
55	1_	0090-035	HOSE ASSEMBLY	
56	1	0090-235	HOSE ASSEMBLY	
57	1_	0090-249	HOSE ASSEMBLY	
58	1	0090-174	HOSE ASSEMBLY	
59	1	0604-439	MODIFIED FITTING	
60	8	0066-055	50 FLATWASHER	

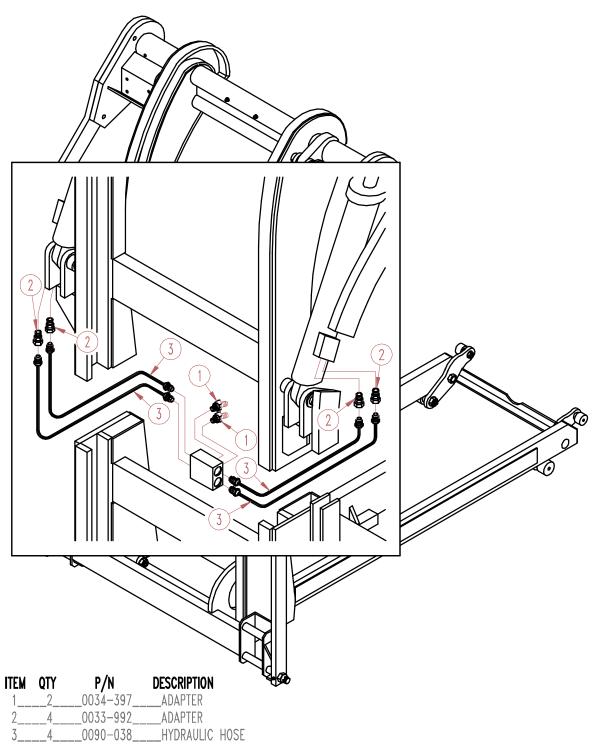
(CONT.)

HYDRAULIC SYSTEM (CONT.)

	ITEM	QTY	P/N	DESCRIPTION
	61	4	0065-209	HEX NUT, .50-13NC NYLOCK
	62	4	0067-056	50 LOCKWASHER
	63	4	0067-147	44 LOCKWASHER, HI COLLAR
	64	4	0067-155	50 LOCKWASHER, HI COLLAR
	65	4	0060-840	CAPSCREW, .50-13NC X 3.50
	66	4	0064-528	CAPSCREW, .50-13NC X 1.25 SOCKETHEAD
	67	4	0064-531	CAPSCREW, .50-13NC X 2.00 SOCKETHEAD
	68	4	0064-520	CAPSCERW, .44-14NC X 1.75 SOCKETHEAD
	69	2	0605-128	MODIFIED FITTING
k	70	1	0039-061	SEAL KIT
	71	1	0035-116	ADAPTER
	72	1	0039-139	ALUMINUM BLOCK
	73	1	0039-140	CARTRIDGE
	74	1	0034-666	ADAPTER
				HOSE ASSEMBLY
	76	1	0090-347	HOSE ASSEMBLY
	77	1	0090-340	HOSE ASSEMBLY
	78	1	0090-051	HOSE ASSEMBLY
	79	1	0034-125	ADAPTER
	80	1	0035-626	ADAPTER

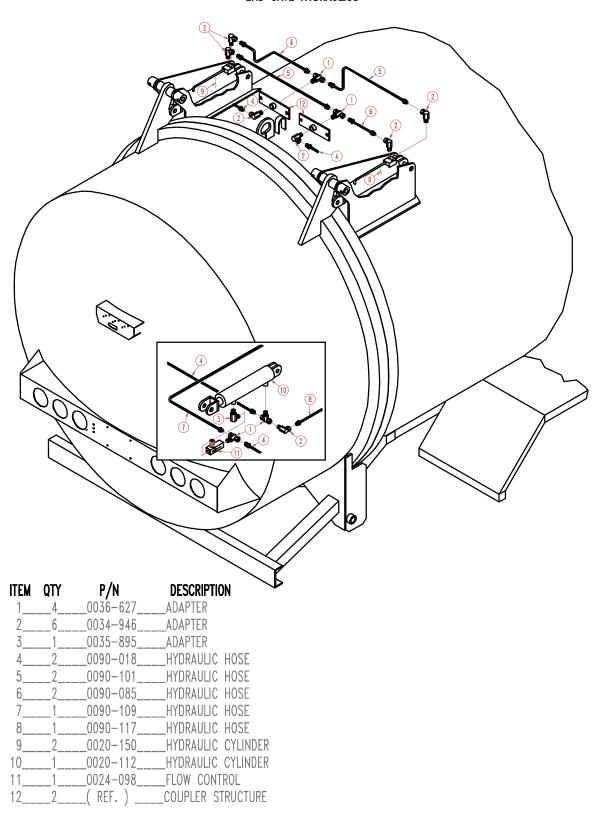
^{*} SERVICE PART FOR 0039-060 PRESSURE FILTER

MAST HYDRAULICS



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END GATE HYDRAULICS

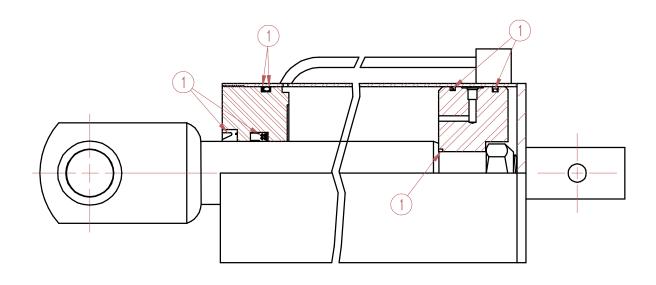


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PACKER CYLINDER (C.H.) P/N 0020-009 (186") P/N 0020-017 (210") P/N 0020-028 (234")



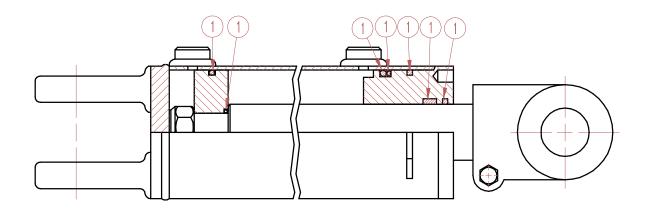
USE REPLACEMENT SEAL KIT: MINOR # 0022-429 MAJOR # 0022-430



 ITEM
 QTY
 P/N
 DESCRIPTION

 1____1___0022-454____SEAL
 KIT

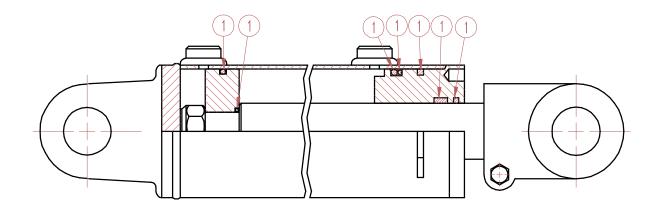
GRABBER CYLINDERP/N 0020-095 (1.50 BORE)



 ITEM
 QTY
 P/N
 DESCRIPTION

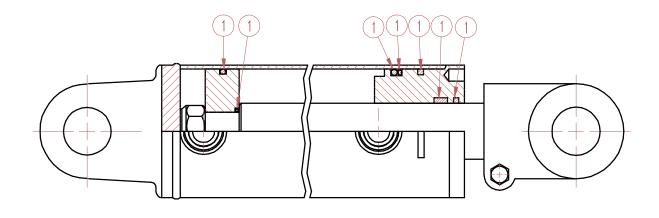
 1____1___0022-465____SEAL
 KIT

GATE LATCH CYLINDER P/N 0020-112



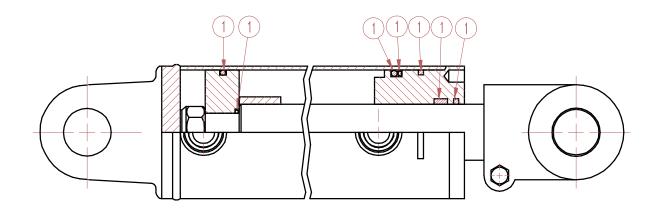
ITEM QTY P/N DESCRIPTION
1____1__0022-142____SEAL KIT

30" MAST EXTENSION CYLINDER P/N 0020-120



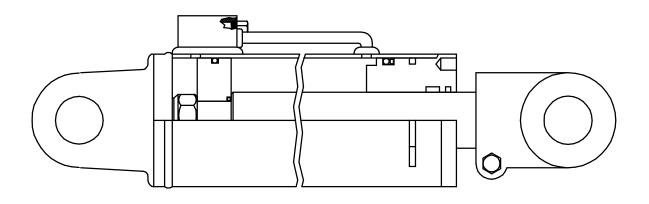
ITEM QTY P/N DESCRIPTION
1____1__0022-206____SEAL KIT

48" MAST EXTENSION CYLINDER P/N 0020-138



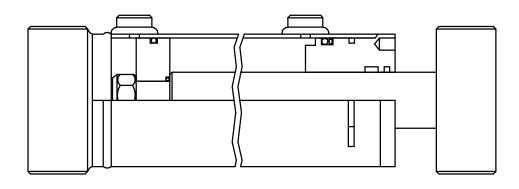
ITEM QTY P/N DESCRIPTION
1____1__0022-206____SEAL KIT

GATE LIFT CYLINDER P/N 0020-150



ITEM	QTY	P/N	DESCRIPTION		
1	1	0022-142	_SEAL KIT		
2	1_	0022-143	_CHECK VALVE	(INCLUDED	W/CYLINDER)

TRUXMORE CYLINDER P/N 0020-110

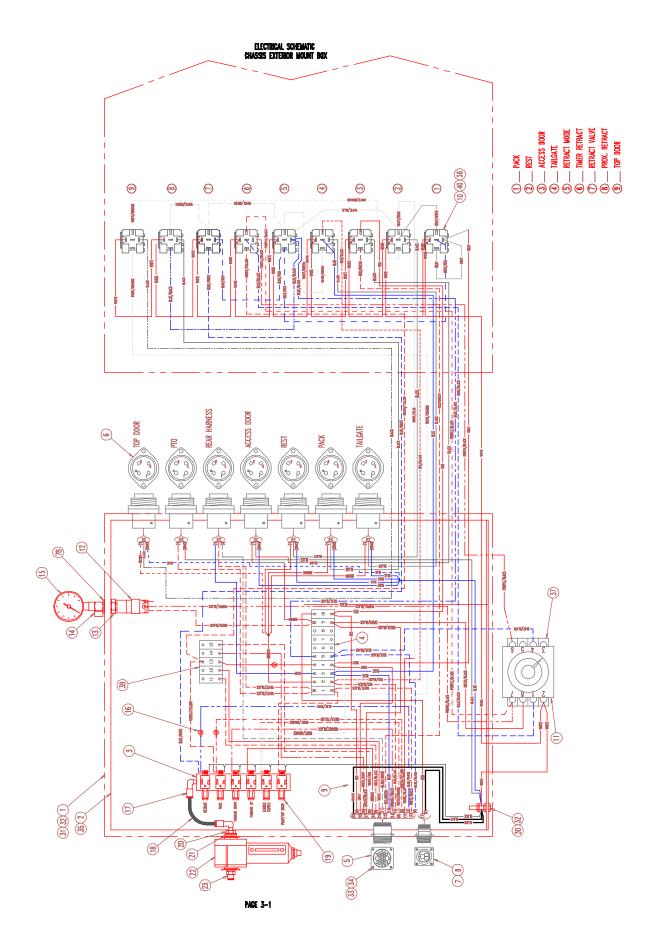


 ITEM
 QTY
 P/N
 DESCRIPTION

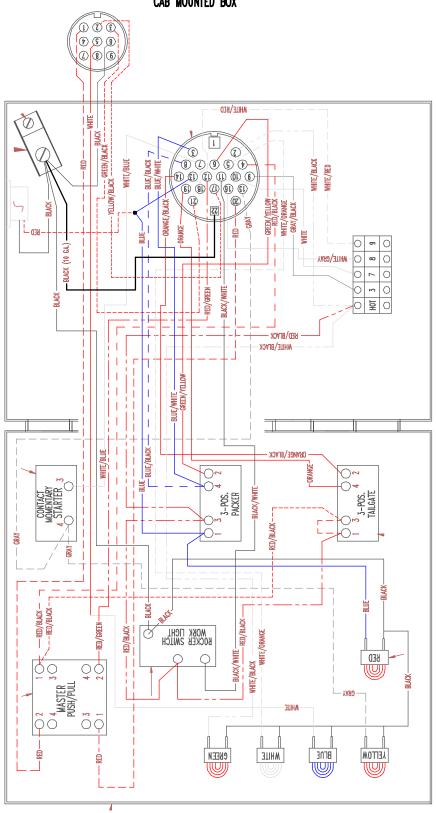
 1____1___0022-362____SEAL
 KIT

SECTION 3 ELECTRICAL

ELECTRICAL SCHEMATICS	
CHASSIS (EXT.) MOUNTED CONTROL BOX	3–1
CAB MOUNTED CONTROL BOX	3-2
WIRING HARNESSES (BODY)	3–3
REAR BODY LIGHT HARNESS KIT	3-4
ELECTRICAL PARTS	3-5, 3-6, 3-7
COMPLETE CONTROL BOX ASSEMBLIES	3-8
LIGHTS	3–9

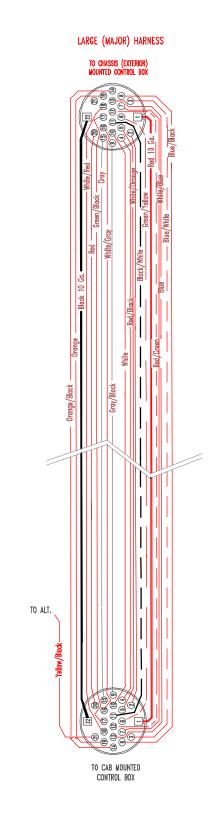


ELECTRICAL SCHEMATIC CAB MOUNTED BOX



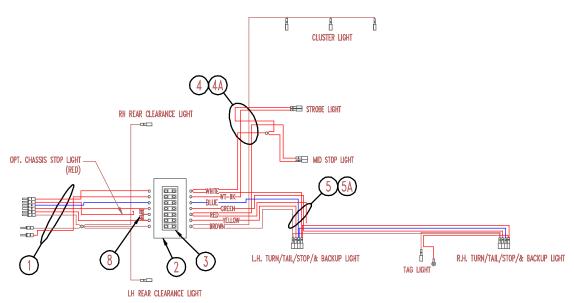
PAGE 3-2

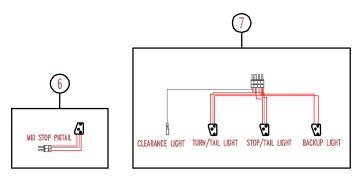
ELECTRICAL SCHEMATIC WIRING HARNESSES



PAGE 3-3

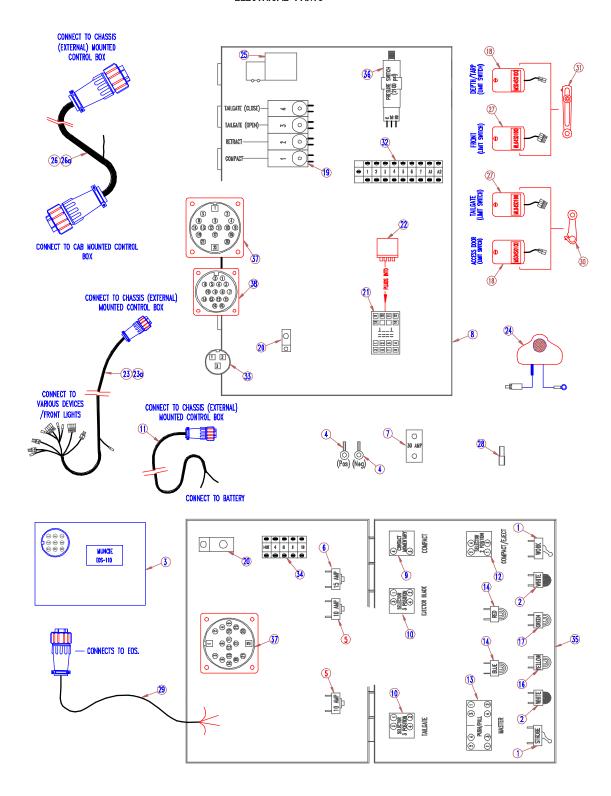
REAR BODY LIGHT HARNESS KIT STD. TAILGATE KIT 0602-858 BUBBLE TAILGATE KIT 0602-857





ITEM	QTY	P/N	DESCRIPTION
1	_1	_0602-863_	REAR BODY CONNECTING HARNESS
2	_1	_0059-248_	BERG BOX (LOCATED REAR TOP OF BODY)
			10 TERMINAL BLOCK SECTION
4	_1	_0602-862_	TAILGATE CLUSTER/BRAKE/STROBE HARNESS (STD.)
4A_	_1	_0602-864	TAILGATE CLUSTER/BRAKE/STROBE HARNESS (BUBBLE)
5	_1	_0602-860_	TAILGATE LIGHTBAR HARNESS (STD.)
5A_	_1	_0602-861	TAILGATE LIGHTBAR HARNESS (BUBBLE)
6	_1	_0055-402_	STOP_LAMP_PIGTAIL_ASSEMBLY`
7	_2	_0055-403_	TURN/TAIL/STOP/& BACKUP PIGTAIL ASSEMBLY
8	_1	_0055-399_	DIODÉ ASSÉMBLÝ (NOT REQ. IF CHASSIS EQUIPPED STOP LIGHT)

ELECTRICAL PARTS



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ELECTRICAL PARTS

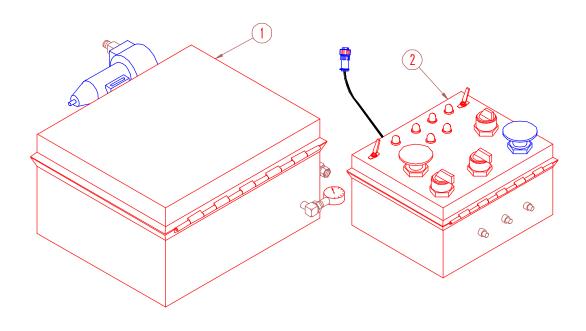
ITEM	QTY	P/N	DESCRIPTION	
1	2_	0054-001	TOGGLE SWITCH (1 FOR SWEEP OPTION)	
2	2_	0059-113	WHITE PILOT LIGHT	
3	1_	0054-141	ELECTRONIC OVERSPEED SWITCH	
4	2	0053-196	LUG TYPE CONNECTOR, ELECTRICAL	
5	2_	0053-545	10 AMP CIRCUIT BREAKER, RESETABLE	
6	1_	0053-546	15 AMP CIRCUIT BREAKER, RESETABLE	
7	1_	0053-579	30 AMP CIRCUIT BREAKER	
8	1	(REF.)	OUTSIDE CONTROL BOX	
9	1_	0054-050	MOMENTARY CONTACT SWITCH	
10	2	0054-049	3 POSITION SELECTOR SWITCH (MOMENTARY)	
11	1	0602-849	OUTSIDE POWER BOX CORD	
12	1	0054-038	2 POSITION SELECTOR SWITCH (MAINTAINED)	
13	1	0054-068	MAINTAINED CONTACT SWITCH	
14	1	0059-133	BLUE PILOT LIGHT	
15	1	0059-117	RED_PILOT_LIGHT	
16	1	0059-144	YELLOW PILOT LIGHT	
17	1	0059-109	GREEN PILOT LIGHT	
18	4	0055-950	LIMIT_SWITCH_ASSEMBLY	
19	1	0085-206	4 STATION AIR VALVE	
20	1	0059-257	UNIVERSAL_LUG	
21	1	0054-130	SOCKET	
22	1	0054-111	RELAY	
23	1		IMPAC CONTROL HARNESS, (STD.)	
23a_	1_	0602-851	IMPAC CONTROL HARNESS, (TARP)	
24	1		BACK_UP_ALARM_ASSEMBLY	
25	1	0085-280		
26	1	0602-804		
26a_		0602-805	, , , , , , , , , , , , , , , , , ,	23 Ft.
27	2_	0055-951	LIMIT SWITCH ASSEMBLY	
28	1_	0053-317	SPADE TYPE CONNECT, ELECTRICAL	
29	1_	0054-142	EOS CONTROL CABLE	
		0059-234		
31			ADJUSTABLE LEVER ARM	
32	1_	0053-417	10 TERMINAL BLOCK SECTION (MODIFIED)	

(CONT.)

ELECTRICAL PARTS

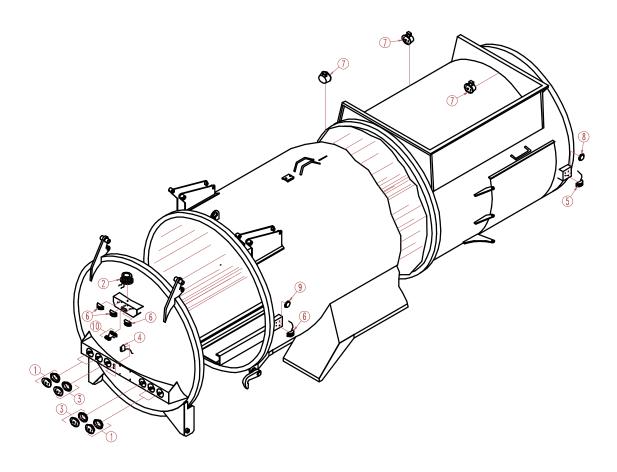
ITEM	QTY	P/N	DESCRIPTION			
33	1_	0059-411	SQUARE FLANGE	RECEPTACLE,	3	PIN
34	1_	0053-424	BLOCK BARRIER	TERMINAL		
35	1_	(REF.)	INSIDE CONTROL	BOX		
36	1_	0039-098	PRESSURE SWITC	CH		
37	2_	0059-409	SQUARE FLANGE	RECEPTACLE,	22	PIN
38	1	0059-418	SQUARE FLANGE	RECEPTACLE.	15	PIN

COMPLETE CONTROL BOX ASSEMBLIES



1____1___0602-923____COMPLETE OUTSIDE CONTROL BOX ASSEMBLY
2___1___0602-914____COMPLETE INSIDE CONTROL BOX ASSEMBLY

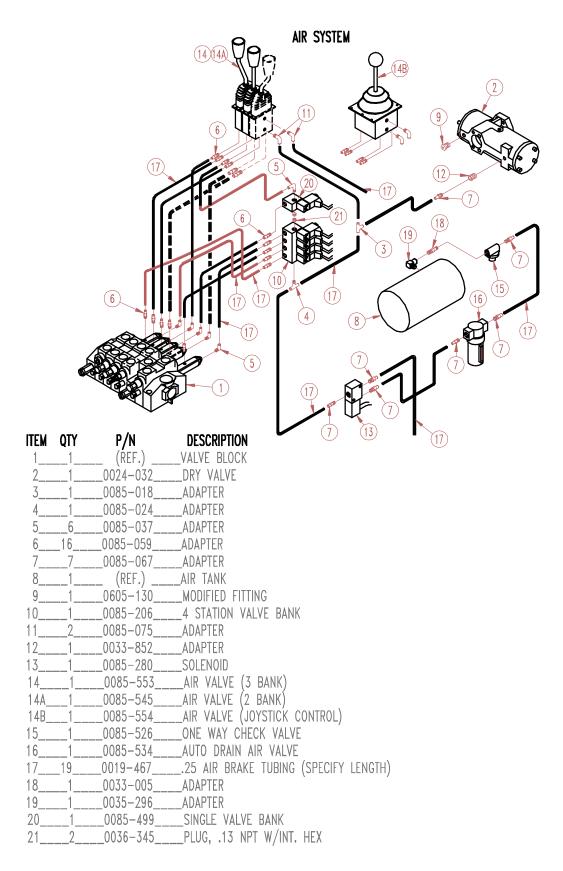
LIGHTS



ITEM	QTY	P/N	DESCRIPTION
1_	4	_0050-135_	STOP/TURN LAMP ASSEMBLY
2_	1_	_0055-005_	AMBER STROBE LAMP ASSEMBLY
3_	2	_0050-181_	BACKUP LAMP ASSEMBLY
4_	1_	_0055-004_	LICENSE PLATE LAMP ASSEMBLY
5_	2	_0055-001_	CLEARANCE MARKER LAMP ASSEMBLY (AMBER)
6_	5	_0055-002_	CLEARANCE MARKER LAMP ASSEMBLY (RED)
7_	3	_0055-003_	WORK LIGHT ASSEMBLY (OPTIONAL)
8_	2	_0052-047_	REFLECTOR (AMBER)
9_	2	_0052-058_	REFLECTOR (RED)
10_	1	_0050-116_	STOP_LAMP `

SECTION 4 AIR

AIR SYSTEM 4-1



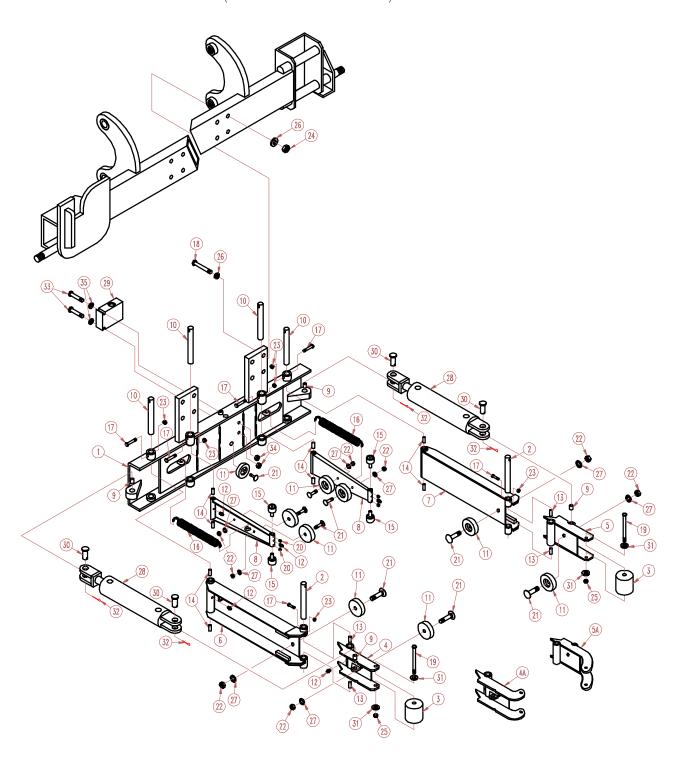
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SECTION 5 OPTIONS

UNIVERSAL GRABBER (UG300-2A & 2B)	5-1, 5-2
TRACK MOUNT GRABBER (TG300-2A & 2B)	5-3, 5-4
LATCH ON GRABBER (LG300-2A & 2B)	5-5, 5-6
UNIVERSAL GRABBER (UG450-1A)	5-7, 5-8
TRACK MOUNT GRABBER (TG450-1A)	5-9, 5-10
LATCH ON GRABBER (LG450-1A)	5-11, 5-12
GRABBER HYDRAULICS (_G300-2A&B SERIES)	5-13, 5-14
GRABBER HYDRAULICS (_G450-1A SERIES)	5-15, 5-16
TIPPER	5–17
TRUXMORE LIFT ASSEMBLY	5–18
SPRAY SYSTEM	5–19
AERO TARP	5–20

UNIVERSAL GRABBER

(UG300-2A PART NO. 0607-200) (UG300-2B PART NO. 0607-205)



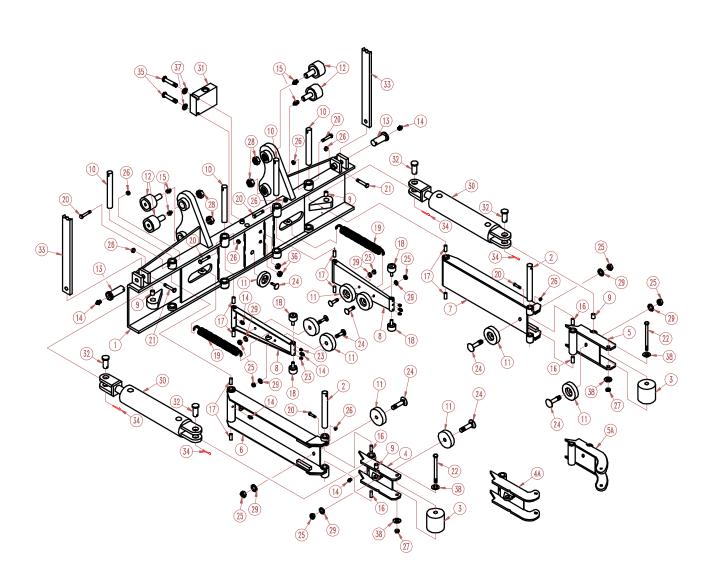
UNIVERSAL GRABBER

(UG300-2A PART NO. 0607-200) (UG300-2B PART NO. 0607-205)

ITEM		P/N	DESCRIPTION
	1 2		UNIVERSAL BACK STRUCTURE DRILLED PIN
2	2		DRILLED FIN RUBBER ROLLER
			R.H. OUTER ARM STRUCTURE (UG300-2A ONLY)
	' 1		R.H. OUTER ARM STRUCTURE (UG300-28 ONLY)
			k.H. OUTER ARM STRUCTURE (UG300-28 ONLT)
	1		L.H. OUTER ARM STRUCTURE (UG300-2B ONLY)R.H. MIDDLE ARM STRUCTURE
			L.H. MIDDLE ARM STRUCTURE INNER ARM STRUCTURE
9			PRESSED FIBER BUSHING DRILLED PIN
10		0607-540	
11		0607-545 0041-032	
12		0041-032 0044-296	LUBE_FITTING, .25-28NF
13 14		0044-296 0044-297	BRONZE BUSHING BRONZE BUSHING
			
15		0044-533 0045-242	
16			EXTENSION SPRING CAPSCREW, .38—16NC X 2.25
			CAPSCREW, .50-15NC X 2.25 CAPSCREW, .50-13NC X 4.00
19			CAPSCREW, .75-10NC X 7.00
			SETSCREW, .31-18NC X .31 ELEVATOR BOLT, .38-16NC X 1.50
			HEX_NUT, .38-16NC
			HEX_NUT, .38-16NC_NYLOCK
			HEX_NUT, .50-13NC_NYLOCK
			HEX_NUT, .75-10NC_UNI-TORQUE
			50 FLATWASHER
	9		38 LOCKWASHER
20	2	,	HYDRAULIC CYLINDER
			CARTRIDGE_BLOCK
30			CLEVIS PIN, 1.00 X 2.25 .75 FLATWASHER
31			
			COTTER PIN, .19 X 2.00
JJ			CAPSCREW, .25-20NC X 2.25 HEX NUT, .25-20NC NYLOCK
ეე		0000-014	25 FLATWASHER

TRACK MOUNT GRABBER

(TG300-2A PART NO. 0607-210) (TG300-2B PART NO. 0607-215)

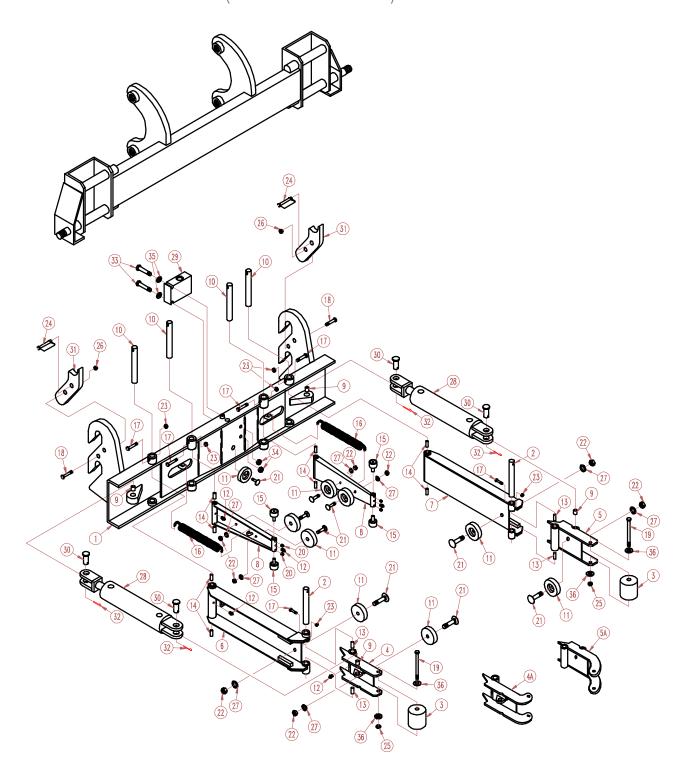


TRACK MOUNT GRABBER (TG300-2A PART NO. 0607-210) (TG300-2B PART NO. 0607-215)

ITEM	QTY	P/N	DESCRIPTION TRACK MOUNT BACK STRUCTURE
		0607-211 0607-224	
			RUBBER ROLLER
			R.H. OUTER ARM STRUCTURE (TG300-2A ONLY)
			R.H. OUTER ARM STRUCTURE (TG300-2B ONLY)
			L.H. OUTER ARM STRUCTURE (TG300-2A ONLY)
			L.H. OUTER ARM STRUCTURE (TG300-2B ONLY)
			R.H. MIDDLE ARM STRUCTURE
			L.H. MIDDLE ARM STRUCTURE
			INNER ARM STRUCTURE
9	4	0607-106	PRESSED FIBER BUSHING
		0607-540	
11	9	0607-545	RUBBER BUMPER
			MODIFIED CAM FOLLOWER
13			PIN_STRUCTURE
			LUBE FITTING, .25-28NF
			LUBE FITTING, .25 DRIVE
16	4	0044-296	BRONZE BUSHING
			BRONZE BUSHING
			CAM FOLLOWER, 1.63
19	2	0045-242	EXTENSION SPRING
			CAPSCREW, .38-16NC X 2.25
21	2	0060-445	CAPSCREW, .38-16NC X 2.50
22	2	0061-534	CAPSCREW, .75-10NC X 7.00
23	4	0064-634	SETSCREW, .31-18NC X .31
			ELEVATOR BOLT, .38-16NC X 1.50
			HEX_NUT, .38-16NC
			HEX_NUT, .38-16NC_NYLOCK
27	2	0065-532	HEX_NUT, .75-10NC_UNI-TORQUE
28	4	0065-964	HEX JAM NUT, 1.25-12NF
			38 LOCKWASHER
			HYDRAULIC CYLINDER
			CARTRIDGE_BLOCK
32			CLEVIS PIN, 1.00 X 2.25
33			LOWER ARM STRUCTURE
34			COTTER PIN, .19 X 2.00
35			CAPSCREW, .25—20NC X 2.25
			HEX NUT, .25-20NC NYLOCK
			25 FLATWASHER
აఠ	4	0066-089	75 FLATWASHER

LATCH ON GRABBER

(LG300-2A PART NO. 0607-220) (LG300-2B PART NO. 0607-223)

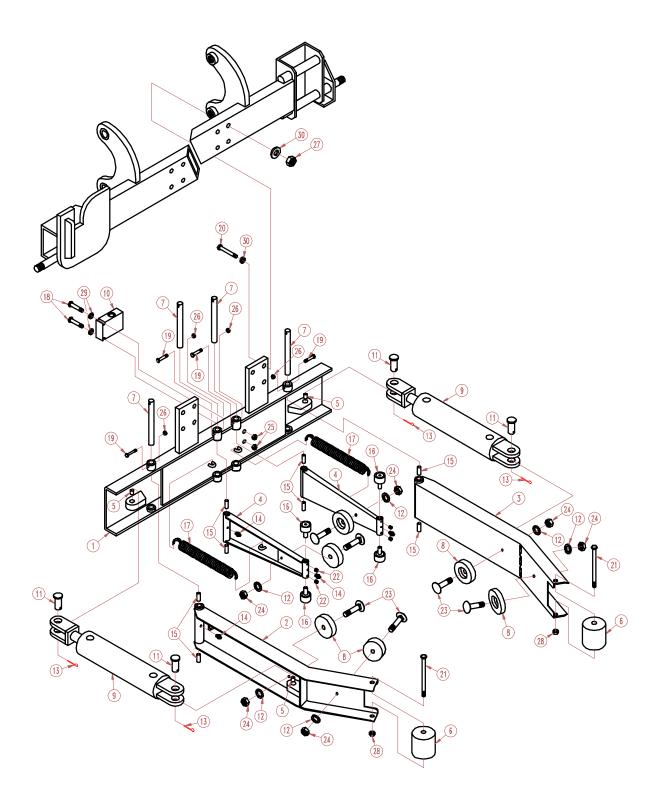


LATCH ON GRABBER

(LG300-2A PART NO. 0607-220) (LG300-2B PART NO. 0607-223)

ITEM	QTY	P/N	DESCRIPTION LATCH ON BACK STRUCTURE
1	! 2	0607-221	LATCH ON BACK STRUCTURE DRILLED PIN
			RUBBER ROLLER
			R.H. OUTER ARM STRUCTURE (LG300-2A ONLY)
			R.H. OUTER ARM STRUCTURE (LG300-2B ONLY)
			L.H. OUTER ARM STRUCTURE (LG300-2A ONLY)
			L.H. OUTER ARM STRUCTURE (LG300-2B ONLY)
			R.H. MIDDLE ARM STRUCTURE
7			L.H. MIDDLE ARM STRUCTURE
			INNER ARM STRUCTURE
			PRESSED FIBER BUSHING
		0607-540	
			RUBBER BUMPER
			LUBE FITTING, .25—28NF
			BRONZE BUSHING
14	'	0044-297	BRONZE BUSHING
15	4	0044-533	CAM FOLLOWER, 1.63
16		0045-242	EXTENSION SPRING
			CAPSCREW, .38-16NC X 2.25
18		0060-802	CAPSCREW, .50-13NC X 2.50
			CAPSCREW, .75-10NC X 7.00
			SETSCREW, .31-18NC X .31
			ELEVATOR BOLT, .38-16NC X 1.50
			HEX_NUT, .38-16NC
			HEX NUT, .38-16NC NYLOCK
24	2	0040-799	SNAPPER PIN, .38 X 2.50
25	2	0065-532	HEX NUT, .75-10NC UNI-TORQUE
26	2	0065-209	HEX_NUT, .50-13NC_NYLOCK
			38 LOCKWASHER
			HYDRAULIC CYLINDER
			CARTRIDGE BLOCK
			CLEVIS_PIN, 1.00_X_2.25
		0607-162	
			COTTER PIN, .19 X 2.00
33	2	0060-082	CAPSCREW, .25-20NC X 2.25
34	2_	0065-164	HEX_NUT, .25-20NC_NYLOCK
35	2	0066-014	25 FLATWASHER
36	4	0066-089	75 FLATWASHER

UNIVERSAL GRABBER (UG450-1A) (PART NO. 0607-150)

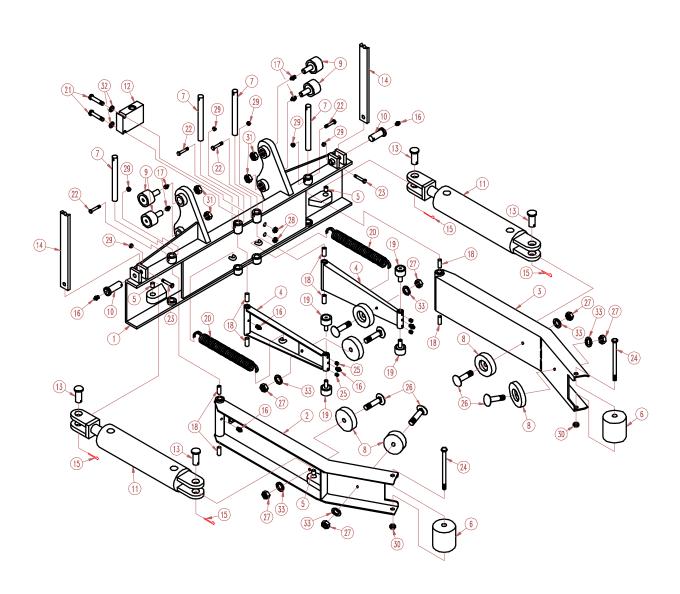


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UNIVERSAL GRABBER (UG450-1A) (PART NO. 0607-150)

ITEM	QTY	P/N	DESCRIPTION
1	1_	0607-151	UNIVERSAL BACK STRUCTURE
2	1_		R.H. OUTER ARM STRUCTURE
3	1_	0607-104	L.H. OUTER ARM STRUCTURE
			INNER ARM STRUCTURE
			PRESSED FIBER BUSHING
6	2_	0607-108	RUBBER ROLLER
		0607-540	
8	6		RUBBER BUMPER
9	2_		HYDRAULIC CYLINDER
	1_		CARTRIDGE BLOCK
11	4	0040-169	CLEVIS PIN, 1.00 X 2.25
12	6	0067-034	38 LOCKWASHER
			COTTER PIN, .19 X 2.00
			LUBE FITTING, .25-28NF
			BRONZE BUSHING
			CAM FOLLOWER, 1.63
			EXTENSION SPRING
			CAPSCREW, .25-20NC X 2.25
			CAPSCREW, .38-16NC X 2.25
			CAPSCREW, .50-13NC X 4.00
			CAPSCREW, .75-10NC X 6.50
			SETSCREW, .31-18NC X .31
			ELEVATOR BOLT, .38-16NC X 1.50
			HEX_NUT, .38-16NC
			HEX_NUT, .25-20NC_NYLOCK
			HEX NUT, .38-16NC NYLOCK
			HEX NUT, .50-13NC NYLOCK
			HEX NUT, .75-10NC UNI-TORQUE
			25 FLATWASHER
30	16	0066-055	50 FLATWASHER

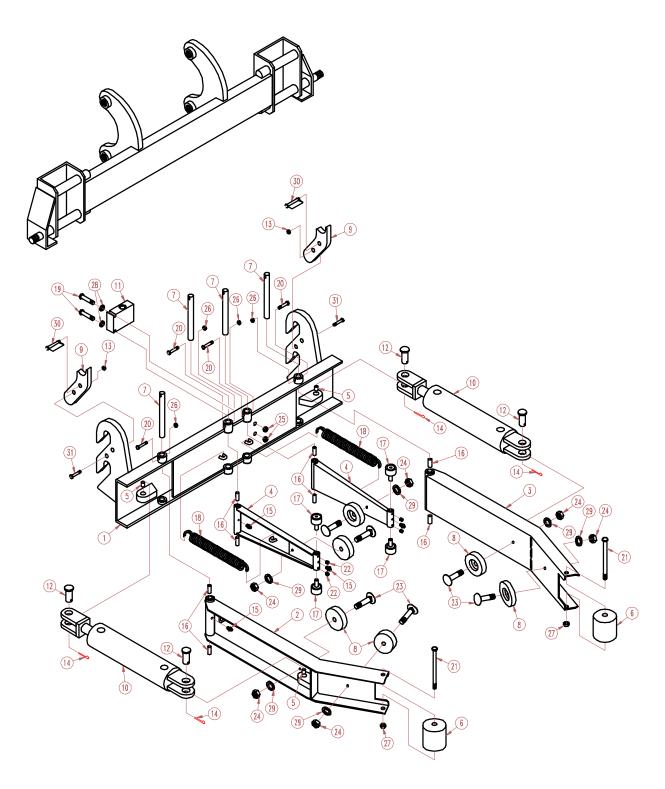
TRACK MOUNT GRABBER (TG450-1A) (PART NO. 0607-100)



TRACK MOUNT GRABBER (TG450-1A) (PART NO. 0607-100)

ITEM	QTY	P/N	DESCRIPTION
			TRACK MOUNT BACK STRUCTURE
2	1	0607-103	R.H. OUTER ARM STRUCTURE
3	1_	0607-104	L.H. OUTER ARM STRUCTURE
4	2_	0607-105	INNER ARM STRUCTURE
5	4	0607-106	PRESSED FIBER BUSHING
6	2_	0607-108	RUBBER ROLLER
7	4	0607-540	DRILLED PIN
8	6	0607-545	RUBBER BUMPER
9	4	0603-054	MODIFIED CAM FOLLOWER
10	2	0603-849	PIN_STRUCTURE
	2	(REF.)	HYDRAULIC CYLINDER
12	1_	(REF.)	CARTRIDGE BLOCK
13	4	0040-169	CLEVIS PIN, 1.00 X 2.25
14	2_	(REF.)	LOWER ARM STRUCTURE
			COTTER PIN, .19 X 2.00
			LUBE FITTING, .25-28NF
17	4	0041-123	LUBE FITTING, .25 DRIVE
18	8	0044-297	BRONZE BUSHING
19	4	0044-533	CAM FOLLOWER, 1.63
20	2	0045-242	EXTENSION SPRING
21	2_	0060-082	CAPSCREW, .25-20NC X 2.25
22	4	0060-434	CAPSCREW, .38-16NC X 2.25
23	2	0060-445	CAPSCREW, .38-16NC X 2.50
24	2	0061-526	CAPSCREW, .75-10NC X 6.50
25	4	0064-634	SETSCREW, .31-18NC X .31
26	6	0064-754	ELEVATOR BOLT, .38-16NC X 1.50
27	6	0065-032	HEX NUT, .38-16NC
28			HEX NUT, .25-20NC NYLOCK
			HEX NUT, .38-16NC NYLOCK
30	2	0065-532	HEX NUT, .75-10NC UNI-TORQUE
31	4	0065-964	HEX JAM NUT, 1.25-12NF
32	2	0066-014	25 FLATWASHER
33	6	0067-034	38 LOCKWASHER

LATCH ON GRABBER (LG450-1A)(PART NO. 0607-160)

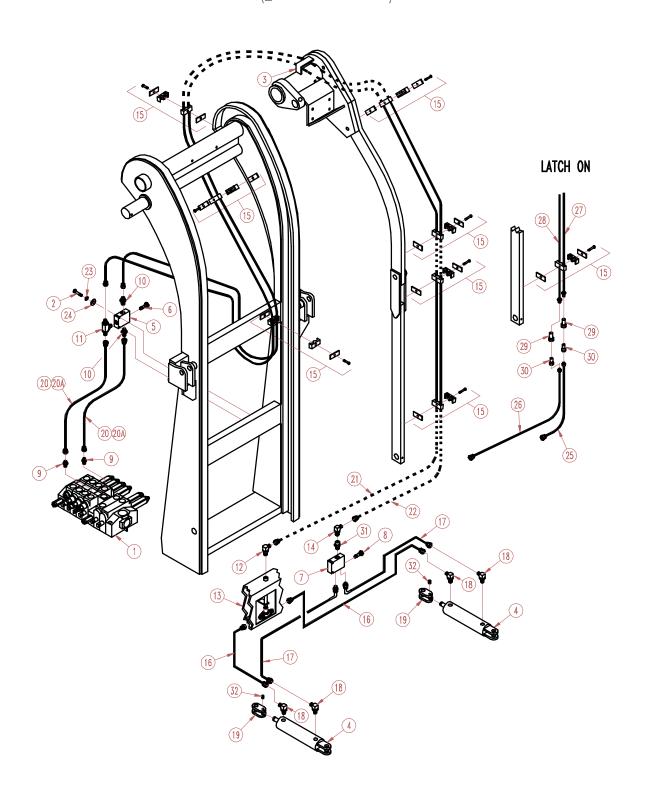


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LATCH ON GRABBER (LG450-1A)(PART NO. 0607-160)

			DESCRIPTION
			LATCH ON BACK STRUCTURE
			R.H. OUTER ARM STRUCTURE
3	_1	_0607-104	L.H. OUTER ARM STRUCTURE
4	_2	_0607-105	INNER ARM STRUCTURE
			PRESSED FIBER BUSHING
6	_2	_0607-108	RUBBER ROLLER
7	_4	_0607-540	DRILLED PIN
8	_6	_0607-545	RUBBER BUMPER
9	_2	_0607-162	EAR
10	_2	_ (REF.)	HYDRAULIC CYLINDER
	_1		CARTRIDGE BLOCK
12	_4		CLEVIS PIN, 1.00 X 2.25
13	_2	_0065-209	HEX NUT, .50-13NC NYLOCK
			COTTER PIN, .19 X 2.00
15	_6	_0041-032	LUBE_FITTING, .25-28NF
			BRONZE BUSHING
			CAM FOLLOWER, 1.63
			EXTENSION SPRING
			CAPSCREW, .25-20NC X 2.25
			CAPSCREW, .38-16NC X 2.25
			CAPSCREW, .75-10NC X 6.50
			SETSCREW, .31-18NC X .31
			ELEVATOR BOLT, .38-16NC X 1.50
24	_6	_0065-032	HEX_NUT, .38-16NC
25	_2	_0065-164	HEX NUT, .25-20NC NYLOCK
26	_4	_0065-180	HEX NUT, .38-16NC NYLOCK
27	_2	_0065-532	HEX NUT, .75-10NC UNI-TORQUE
			25 FLATWASHER
			38 LOCKWASHER
			SNAPPER PIN, .38 X 2.50
31	_2	_0060-802	CAPSCREW, .50-13NC X 2.50

(_G300-2A & 2B SERIES)



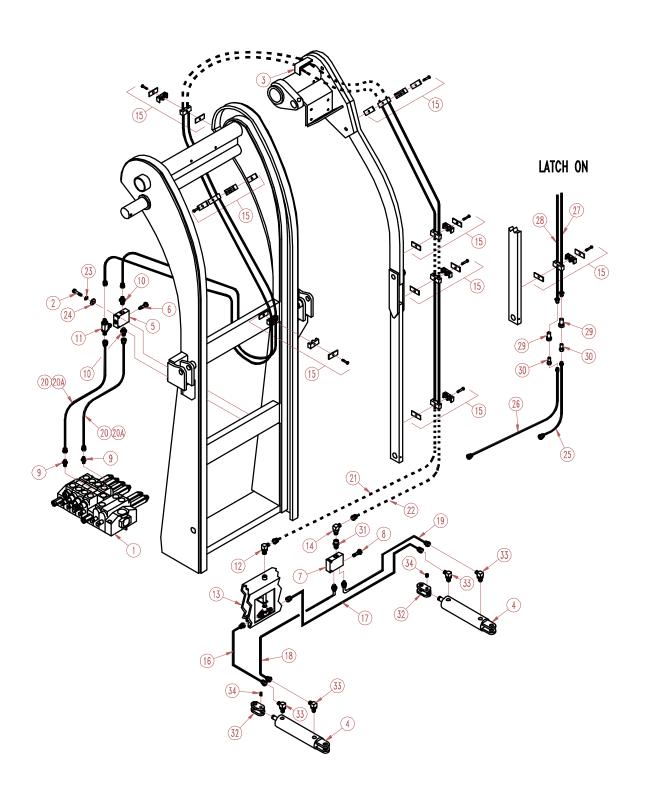
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(_G300-2A & 2B SERIES)

ITEM	QTY	P/N	DESCRIPTION
1	1_	(REF.)	VALVE
2	2	0060-074	CAPSCREW, .25-20NC X 2.00
3	1	0607-197	FORMED FLAT
			HYDRAULIC CYLINDER
5	1_	0039-142	CARTRIDGE BLOCK
6	1	0039-144	CARTRIDGE
7	1	0039-148	CARTRIDGE BLOCK
8	1	0039-146	CARTRIDGE
9	2	0033-507	ADAPTER
10	2	0033-483	ADAPTER
11	1	0036-700	ADAPTER
		0035-121	ADAPTER
13	1	(REF.)	GRABBER BACK STRUCTURE
14	1	0035-118	
15	7	0045-237	DOUBLE HOSE CLAMP
16	2	0090-026	HYDRAULIC HOSE
17	2	0090-025	HYDRAULIC HOSE
18	4	0035-116	ADAPTER
			CLEVIS STRUCTURE
20	1	0090-006	HYDRAULIC HOSE (30" REACH)
			HYDRAULIC HOSE (48" REACH)
			HYDRAULIC HOSE
			HYDRAULIC HOSE
23	2	0067-015	25 LOCKWASHER
			25 FLATWASHER
			HYDRAULIC HOSE
29	2	0037-480	QUICK COUPLER, .50 FEMALE
30	2	0037-481	QUICK COUPLER, .50 MALE
		0033-855	
32	2	0064-631	SETSCREW, .38-16NC X .50

^{*} IF UNIT IS BEING EQUIPPED WITH LATCH ON GRABBER, THE NOTED PARTS NEED TO BE SUBSTITUTED FOR ITEMS 21 & 22.

(_G450-1A SERIES)

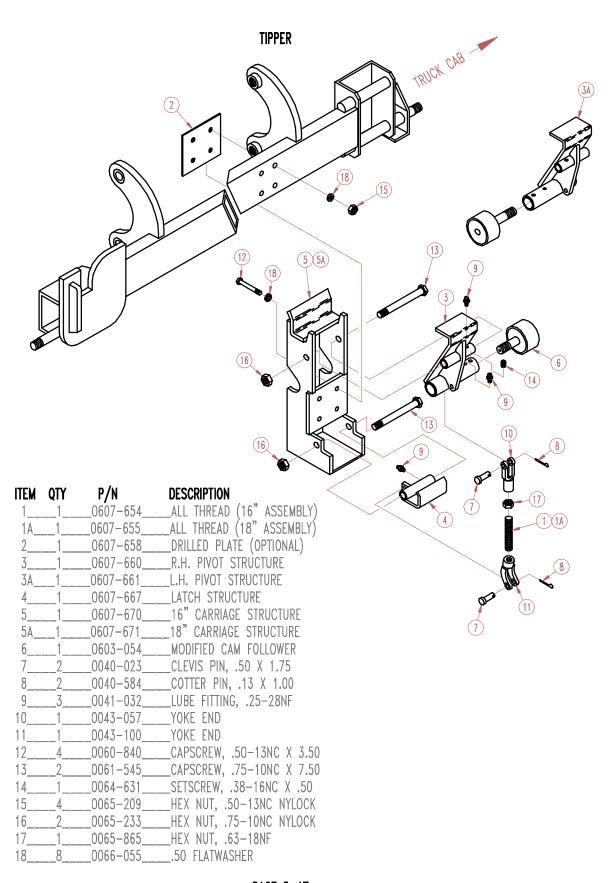


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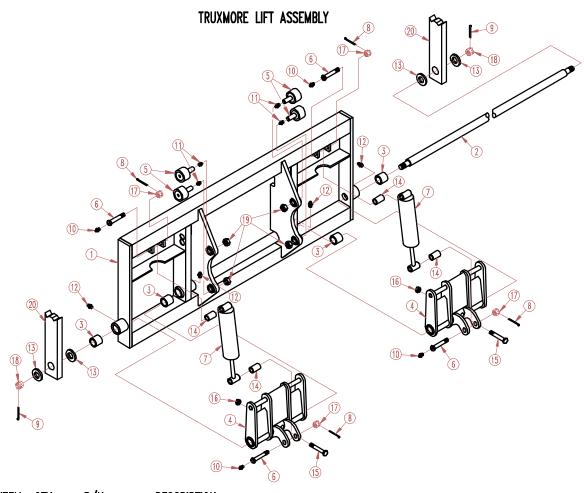
(_G450-1A SERIES)

ITEM	QTY	P/N	DESCRIPTION VALVE
1	¦	(KEF.)	VALVE CAPSCREW, .25-20NC X 2.00
			FORMED_FLAT
			HYDRAULIC CYLINDER
			CARTRIDGE BLOCK
		0039-144	
			CARTRIDGE_BLOCK
		0039-146	
		0033-507	
		0033-483	
		0036-700	
		0035-121	
			GRABBER BACK STRUCTURE
14	1	0035-118	ADAPTER
15	7	0045-237	DOUBLE HOSE CLAMP
16	1	0090-027	HYDRAULIC HOSE
17	1_	0090-028	HYDRAULIC HOSE
18	1_	0090-030	HYDRAULIC HOSE
19	1_	0090-029	HYDRAULIC HOSE
20	1	0090-006	HYDRAULIC HOSE (30" REACH)
20A_	1	0090-016	HYDRAULIC HOSE (48" REACH)
			HYDRAULIC HOSE
22	1	0090-007	HYDRAULIC HOSE
23	2	0067-015	25 LOCKWASHER
			25 FLATWASHER
			HYDRAULIC HOSE
			QUICK COUPLER, .50 FEMALE
			QUICK COUPLER, .50 MALE
31	1	0033-855	ADAPIER
52	2	060/-2/5	CLEVIS STRUCTURE
55	4	0035-116	ADAPIEK
34	2	0064-631	SETSCREW, .38-16NC X .50

^{*} IF UNIT IS BEING EQUIPPED WITH LATCH ON GRABBER, THE NOTED PARTS NEED TO BE SUBSTITUTED FOR ITEMS 21 & 22.

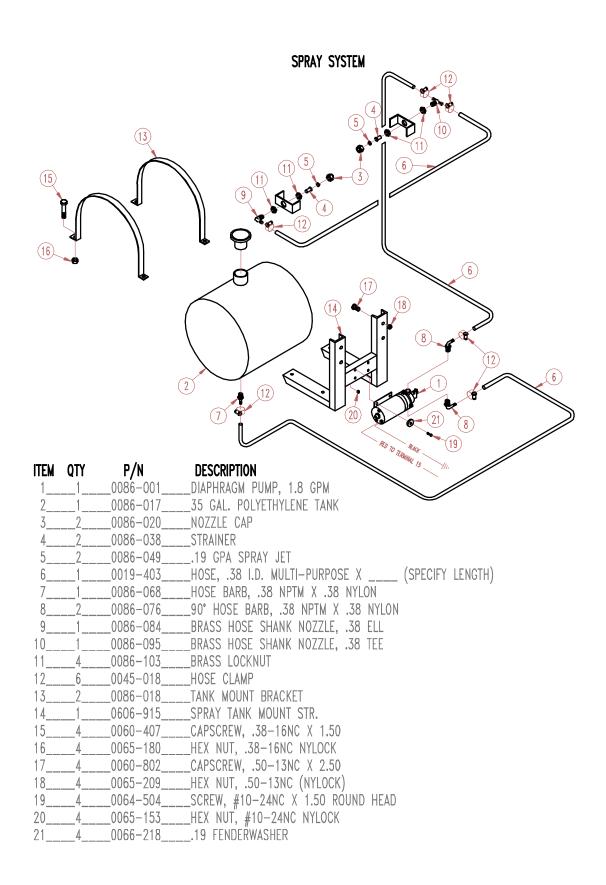


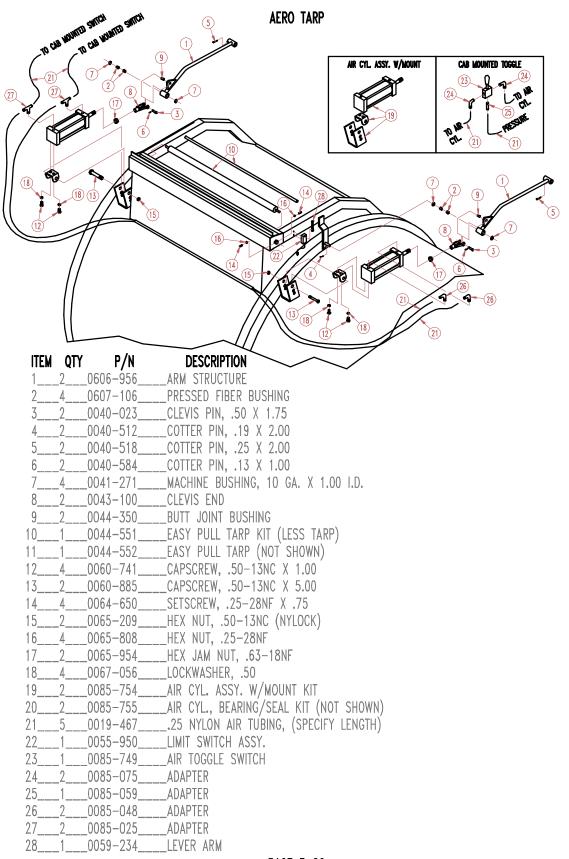
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ITEM	QTY	P/N	DESCRIPTION
1	1	0607-975	TRUXMORE LIFT STRUCTURE
2	1	0607-983	SHAFT
3	4	0607-984	BRONZE BUSHING
4	2	0607-999	LINK STRUCTURE
5	4	0603-054	MODIFIED CAM FOLLOWER
6	4	0607-985	MODIFIED CAPSCREW
7	2	0020-110	HYDRAULIC CYLINDER
8	4	0040-512	COTTER PIN, .19 X 2.00
9	2	0040-518	COTTER PIN, .25 X 2.00
10	4	0041-032	LUBE FITTING, .25-28NF
11	4	0041-123	LUBE FITTING, .25 DRIVE
12	4	0041-134	LUBE FITTING, .13-27NPT
13	4	0041-289	MACHINE BUSHING
14	4	0044-297	BRONZE BUSHING
15	2	0060-840	CAPSCREW, .50-13NC X 3.50
16	2	0065-209	HEX NUT, .50-13NC NYLOCK
17	4	0065-763	HEX NUT, 1.00-14NF SLOTTED
18	2	0065-918	HEX_NUT, 1.13-12NF_CASTLE
19	4	0065-964	HEX_JAM_NUT, 1.25-12NF
20	2	(REF)	LOWER ARM STRUCTURE

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OUR OFFICE IN THE U.S.

1198 Shattuck Industrial Blvd. LaFayette, GA 30728

Toll Free: 1-800-231-2771 Telephone: 1-706-591-8764

MAILING ADDRESS

P.O. Box 530 LaFayette, GA 30728

PARTS AND WARRANTY

During Business Hours: 8:00 am - 6:00 pm Eastern Standard Time

TECHNICAL SUPPORT SERVICE

Toll Free: 1-800-231-2771 (24-hour Emergency Support)

EMAIL

USA Parts: partscenter@labriegroup.com
Canada Parts: labrieplusQC@labriegroup.com
LabriePlus Service: labrieplusservice@labriegrour

LabriePlus Service: labrieplusservice@labriegroup.com LabriePlus Warranty: labriepluswarranty@labriegroup.com

OUR OFFICE IN CANADA

455 1st Avenue Levis, QC G6W 5M6

Toll Free: 1-877-452-2743

Customer Service: 1-877-452-2743

MAILING ADDRESS

455 1st Avenue Levis, QC G6W 5M6

PARTS AND WARRANTY

During Business Hours: 8:00 am - 5:00 pm Eastern Standard Time

TECHNICAL SUPPORT SERVICE

Toll Free: 1-877-831-8250 (24-hour Emergency Support)

