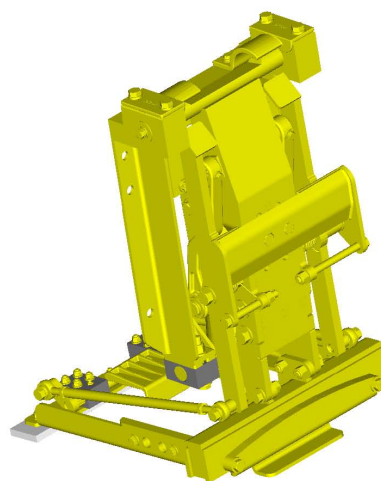
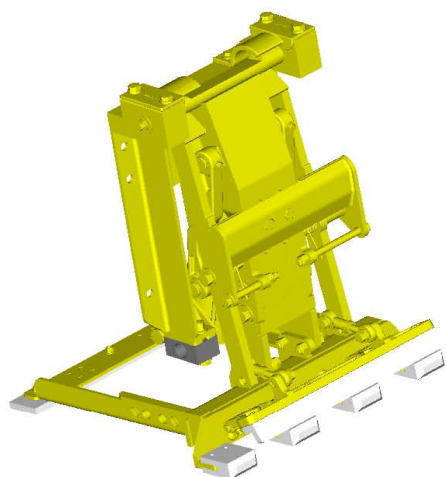


Parts and Specifications Manual

SIDELOADER CART TIPPERS



labrie*plus*

Thank you for your purchase of a new Leach Sideloader Tipper. To ensure maximum reliability, insist on genuine **labrie*plus*** replacement parts. Labrie Plus replacement parts are designed and manufactured to exacting standards. The use of counterfeit, will-fit or substitute parts may effect the operation and performance of the unit.

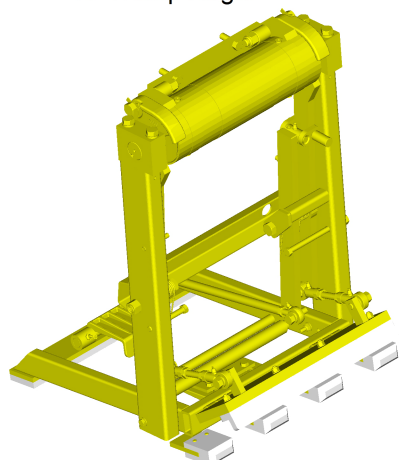
Visit our web site at www.labrieplus.com, or contact us at 1-800-231-2771, twenty four hours a day, seven days a week. We are available to help you with any questions or concerns.





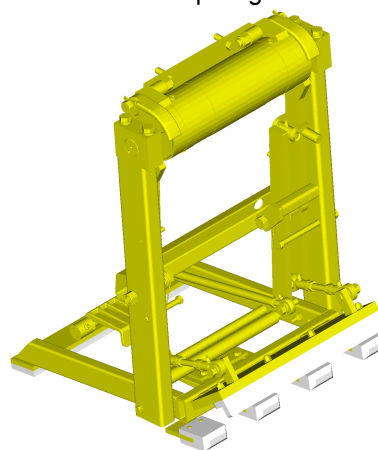
MODELS

HYV03615 / L010
44° Dump Angle



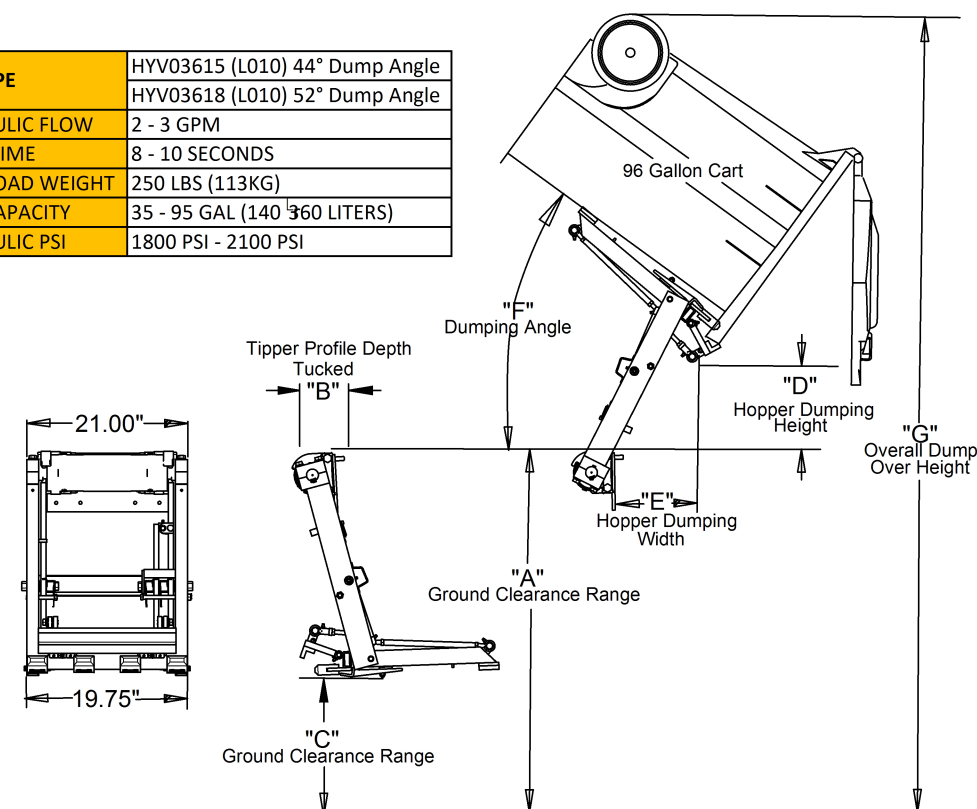
2-Wheel Domestic & European Carts

HYV03618 / L010
52° Dump Angle



2-Wheel Domestic & European Carts

LIFT TYPE	HYV03615 (L010) 44° Dump Angle HYV03618 (L010) 52° Dump Angle
HYDRAULIC FLOW	2 - 3 GPM
CYCLE TIME	8 - 10 SECONDS
MAX. LOAD WEIGHT	250 LBS (113KG)
CART CAPACITY	35 - 95 GAL (140 - 360 LITERS)
HYDRAULIC PSI	1800 PSI - 2100 PSI

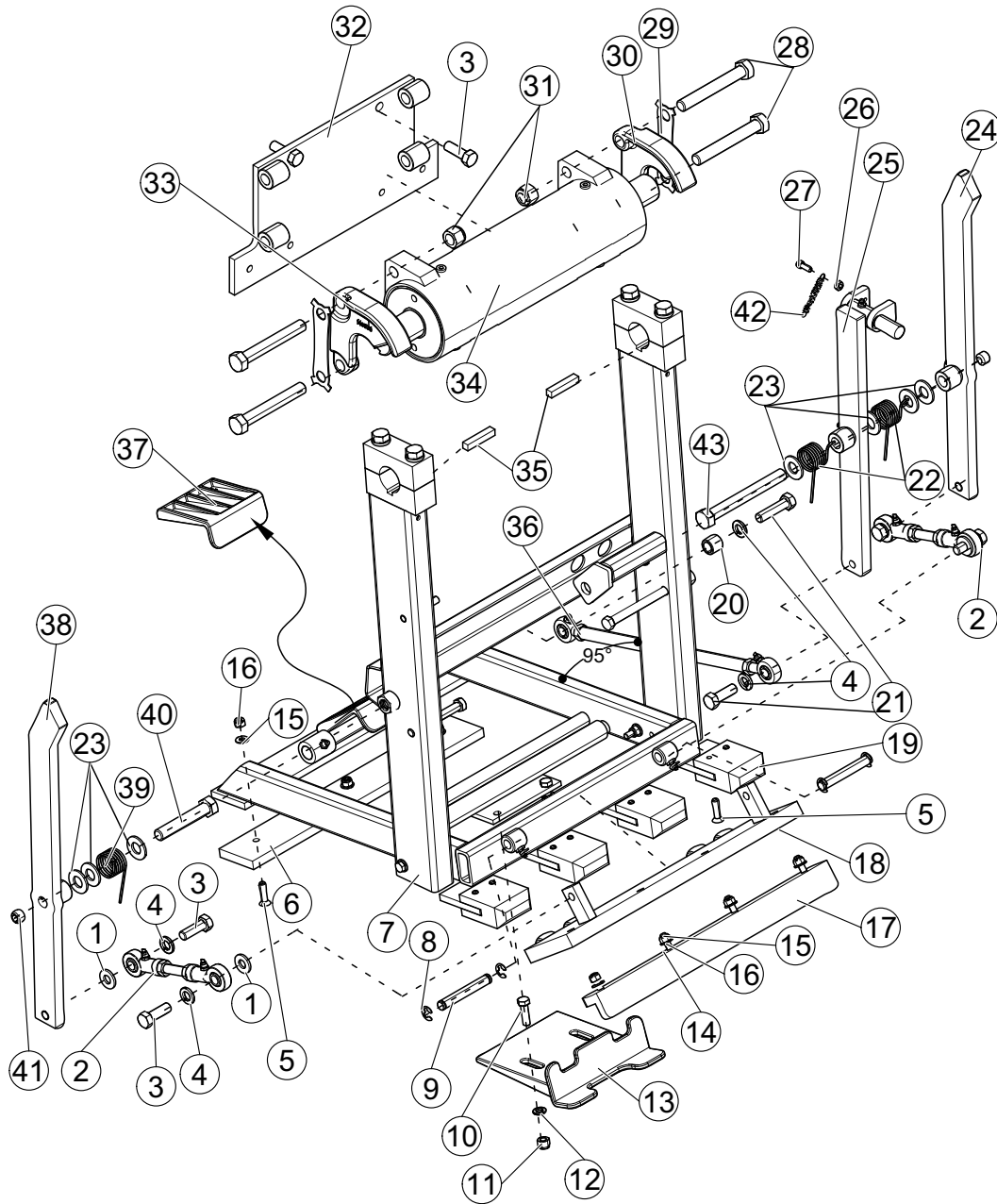


MODEL	"A" DIM.	"B" DIM.	"C" DIM.	"D" DIM.	"E" DIM.	"F" DIM.	"G" DIM.
HYV03615	42" - 47"	6"	14.50" - 19.50"	8.25"	20.88"	44°	99.25" - 104.50"
HYV03618	42" - 47"	6"	14.50" - 19.50"	8.25"	20.88"	52°	99.25" - 104.50"

Dimensions accommodate most ANSI Z245.60-1996 Type B Carts (Domestic Style 2-Bar) and most ANSI Z245.60-1996 Type C Carts (European Style Containers), but may vary due to container specifications or applications. All dimensions are approximate.

SECTION - SIDE LOADER

HYV03615 - Tipper 360° Actuator - (Universal 44° Dump Angle)



HYV03615 - Tipper 360° Actuator - (Universal 44° Dump Angle)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUR01912	WASHER	4
2	193107	ASSY., Rod	2
3	QUB04503	CAPSCREW	10
4	QUR01300	WASHER	5
5	QUB02917	CAPSCREW	11
6	HYV03840	STOPPER, Lower - Plastic	1
7	193105	ASSY., Tipper - 95°	1
8	QUR02357	RING, Clip	4
9	HYV03972	PIN	2
10	QUB03501	CAPSCREW	2
11	QUE01302	NUT	2
12	QUR01272	WASHER	2
13	140040	GRIP, Upper American	1
14	QUR01800	WASHER	4
15	QUE01205	NUT	4
16	QUV02640	CAPSCREW	4
17	HYV03860	JAW, Lifter - Plastic	1
18	V-0225	CLAMP, Tipper	1
19	HYV03855	LIFTING FINGER, Guard - Plastic	4
20	147277	SPACER	1
21	QUB06250	CAPSCREW	1
22	HYV03870	SPRING	2
23	QUR01965	WASHER	6
24	HYV03830	LOCK ARM	1
25	193103	ARM, Pivot	1
26	QUE00205	NUT	2
27	QUV02769	CAPSCREW	2
28	QUB05303	CAPSCREW	4
29	HYV30331	RETAINER	2
30	140037	CAM	1
31	QUE01710	NUT	4
32	HYV03811	BASE. Weld	1
33	140038	CAM	1
34	H-ACTUAT-2	ACTUATOR, Rotary	1
35	V-CR38-38R	KEY	2
36	193106	ASSY., Rod	1
37	140048	JACK, Pallet - American (Sold Separate, Incl. Item #7)	1
38	HYV03835	LOCK, Arm	1
39	QUR03265	SPRING	1
40	QUB05391	CAPSCREW	1
CONTINUED ON NEXT PAGE			

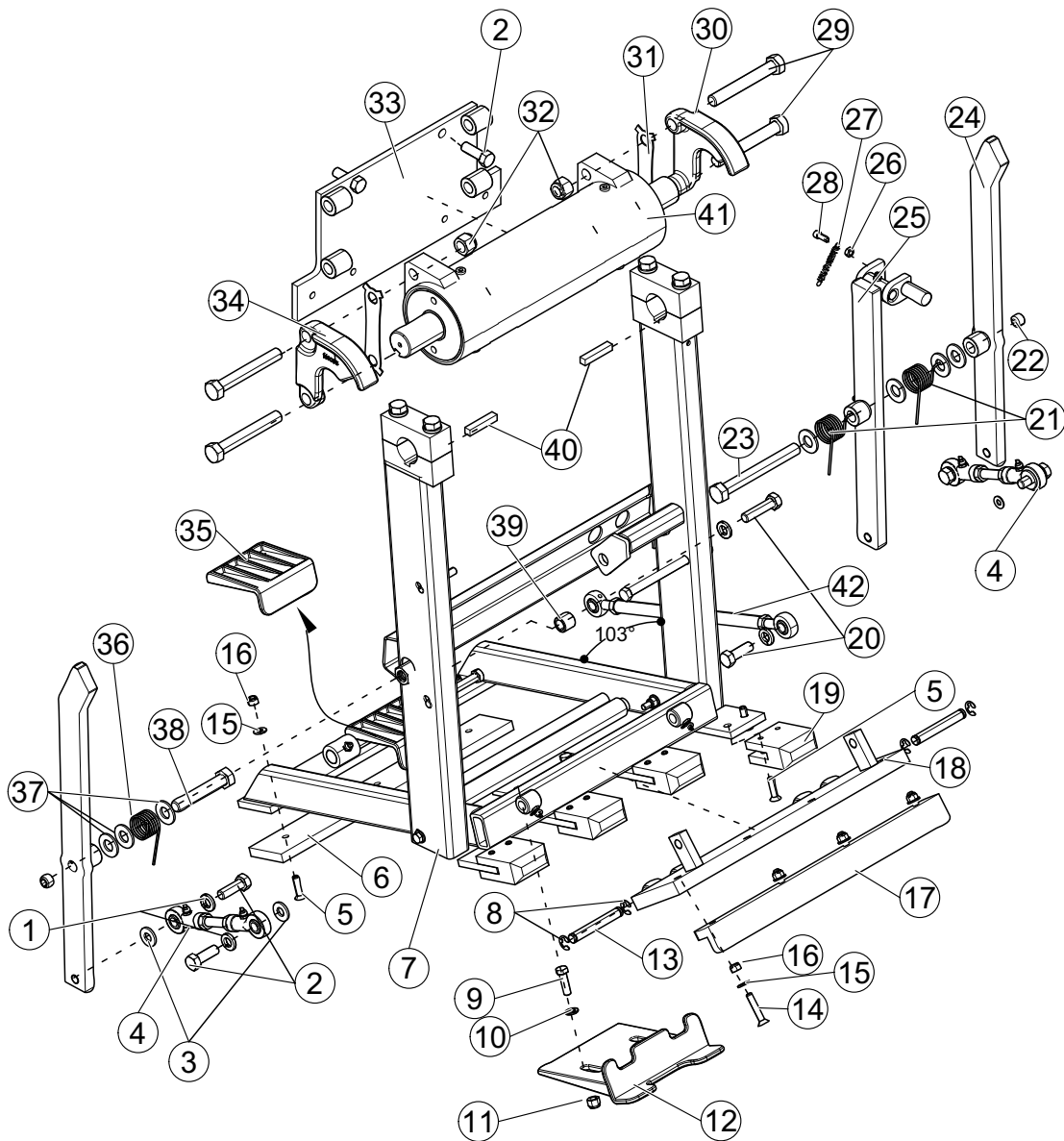
HYV03615 - Tipper 360° Actuator - (Universal 44° Dump Angle)

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SECTION - SIDE LOADER

HYV03618 - Tipper 360° Actuator - (Universal 52° Dump Angle)



SECTION - SIDE LOADER**HYV03618 - Tipper 360° Actuator - (Universal 52° Dump Angle)**

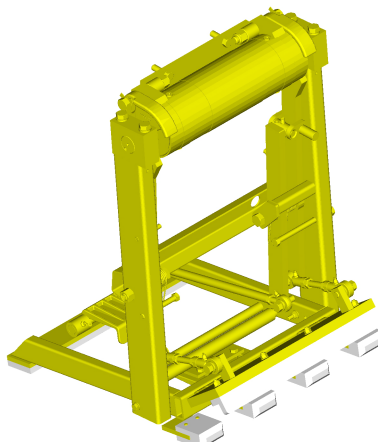
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUR01300	WASHER	5
2	QUB04503	CAPSCREW	10
3	QUR01912	WASHER	4
4	193107	ASSY., Rod	2
5	QUB02917	CAPSCREW	11
6	HYV03840	STOPPER, Lower - Plastic	1
7	193113	ASSY., Tipper - 103°	1
8	QUR02357	RING, Clip	4
9	QUB03501	CAPSCREW	2
10	QUR01272	WASHER	2
11	QUE01302	NUT	2
12	140040	GRIP, Upper American	1
13	HYV03972	PIN	2
14	QUV02640	CAPSCREW	4
15	QUR01800	WASHER	9
16	QUE01205	NUT	9
17	HYV03860	JAW, Lifter - Plastic	1
18	V-0225	CLAMP, Tipper	1
19	HYV03855	LIFTING FINGER, Guard - Plastic	4
20	QUB06250	CAPSCREW	1
21	HYV03870	SPRING	2
22	QUV02810	PLUG	2
23	QUB04996	CAPSCREW	1
24	HYV03830	LOCK ARM	1
25	193103	ARM, Pivot	1
26	QUE00205	NUT	2
27	QUR05001	WASHER	2
28	QUV02769	CAPSCREW	2
29	QUB05303	CAPSCREW	4
30	140037	CAM	1
31	HYV30331	RETAINER	2
32	QUE01710	NUT	4
33	HYV03811	BASE, Weld	1
34	140038	CAM	1
35	140048	JACK, Pallet - American (Sold Separately, Incl. Item #7)	1
36	QUR03265	SPRING	1
37	QUR01965	WASHER	7
38	QUB05391	CAPSCREW	1
39	143277	SPACER	1
40	V-CR38-38R	KEY	2
CONTINUED ON NEXT PAGE			

HYV03618 - Tipper 360° Actuator - (Universal 52° Dump Angle)



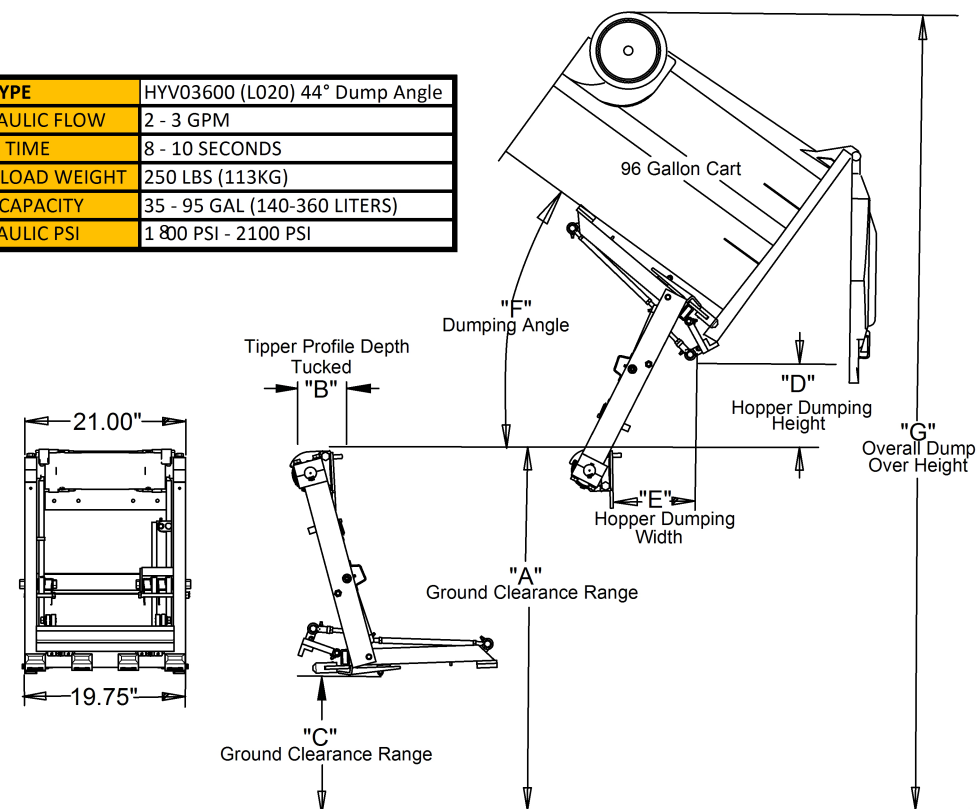
MODELS

HYV03600 / L020
44° Dump Angle



2-Wheel European Carts

LIFT TYPE	HYV03600 (L020) 44° Dump Angle
HYDRAULIC FLOW	2 - 3 GPM
CYCLE TIME	8 - 10 SECONDS
MAX. LOAD WEIGHT	250 LBS (113KG)
CART CAPACITY	35 - 95 GAL (140-360 LITERS)
HYDRAULIC PSI	1 800 PSI - 2100 PSI

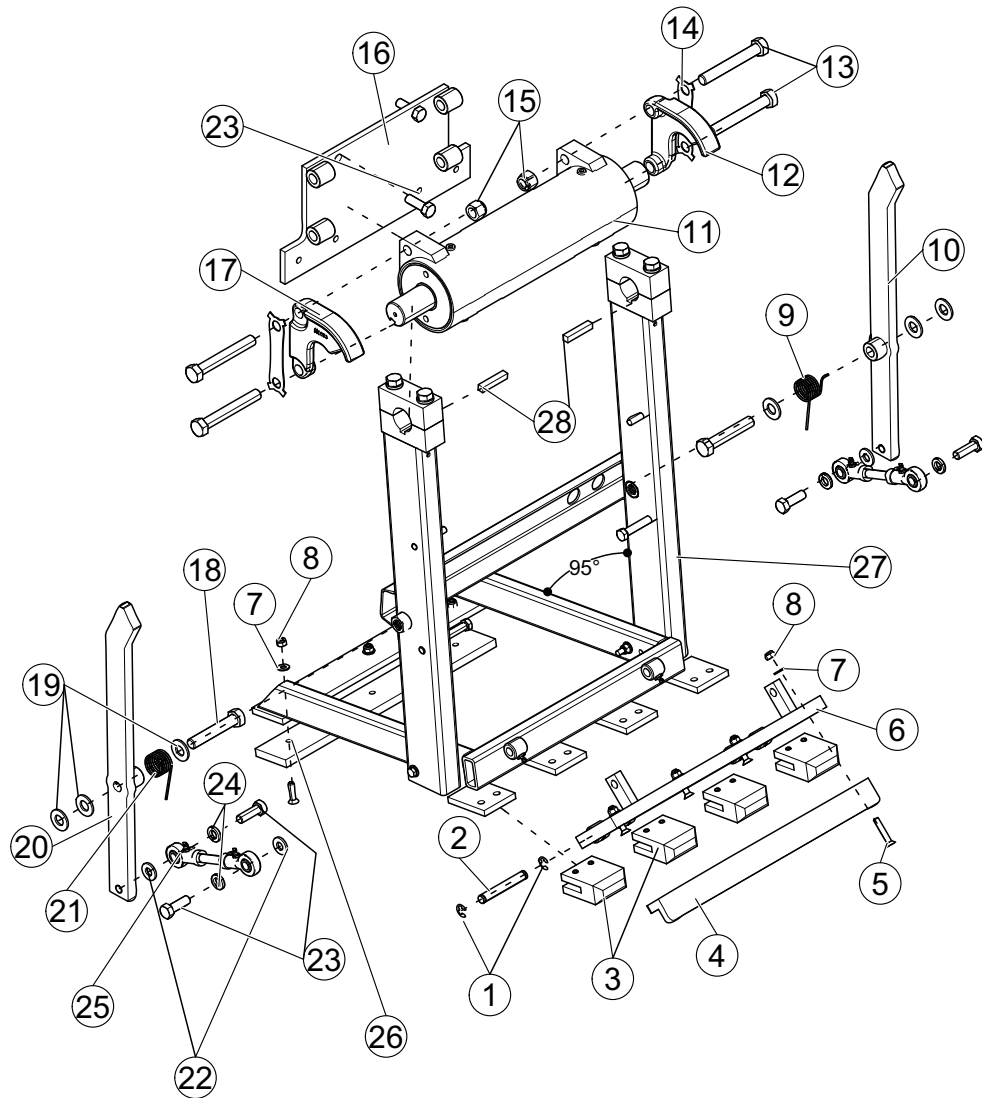


MODEL	"A" DIM.	"B" DIM.	"C" DIM.	"D" DIM.	"E" DIM.	"F" DIM.	"G" DIM.
HYV03600	42" - 47"	6"	14.50" - 19.50"	8.25"	20.88"	44°	99.25" - 104.50"

Dimensions accommodate most ANSI Z245.60-1996 Type B Carts (Domestic Style 2-Bar) and most ANSI Z245.60-1996 Type C Carts (European Style Containers), but may vary due to container specifications or applications. All dimensions are approximate.

SECTION 1

HYV03600 - Tipper 360° Actuator - (European 44° Dump Angle)



HYV03600 - Tipper 360° Actuator - (European 44° Dump Angle)

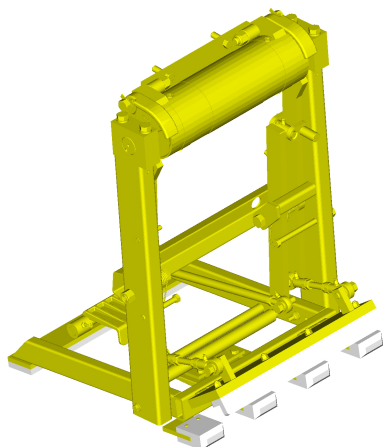
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUR02357	RING, Clip	4
2	HYV03972	PIN	2
3	HYV03855	LIFTING FINGER, Guard - Plastic	4
4	HYV03860	JAW, Lifter - Plastic	1
5	HYV06240	CAPSCREW	12
6	76316	CLAMP, European	1
7	QUR01800	WASHER	7
8	QUE01205	NUT	7
9	HYV03870	SPRING	1
10	HYV03823	LOCK ARM	1
11	H-ACTUAT-2	ACTUATOR, Rotary	1
12	170037	CAM	1
13	QUB05303	CAPSCREW	4
14	HYV30331	REATAINER	2
15	QUE01710	NUT	4
16	HYV03811	BASE, Weld	1
17	140038	CAM	1
18	QUB05391	CAPSCREW	2
19	QUR01965	WASHER	6
20	HYV03835	LOCK ARM	1
21	QUR03265	SPRING	1
22	QUR01912	WASHER	4
23	QUB04503	CAPSCREW	8
24	QUB02917	CAPSCREW	4
25	193101	ASSY., Rod	2
26	HYV03840	STOPPER, Lower - Plastic	1
27	193112	ASSY., Tipper - 95°	1
28	V-CR38-38R	KEY	2

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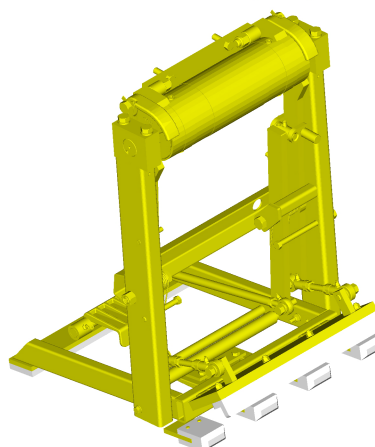
MODELS

HYV03610 / L030
44° Dump Angle



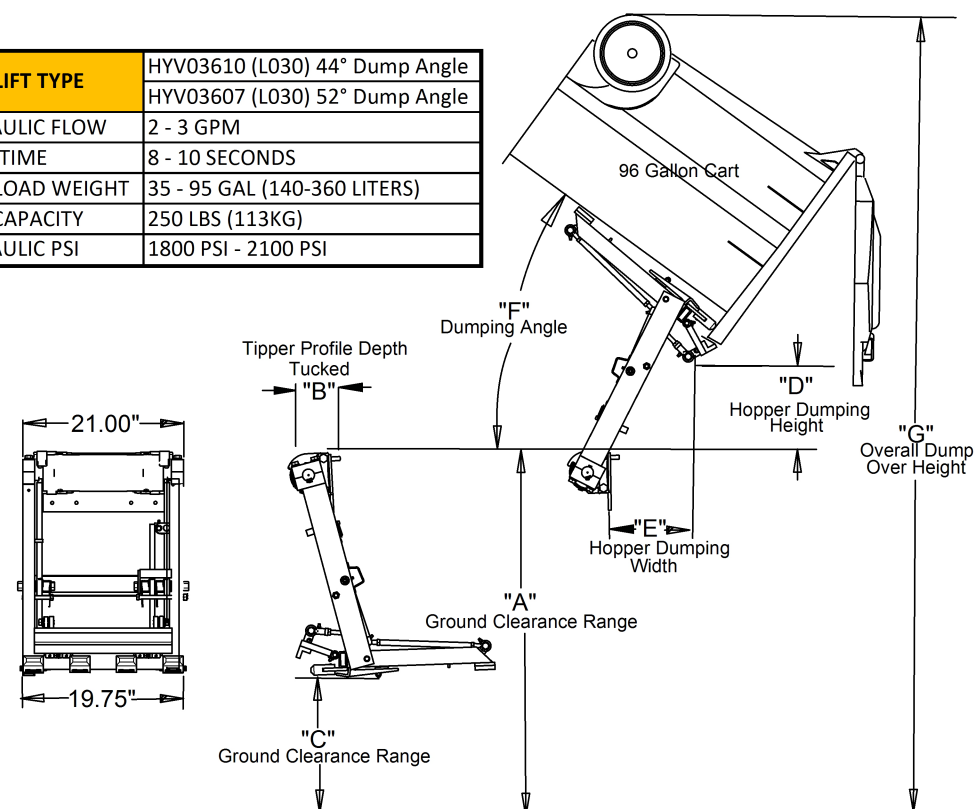
2-Wheel Domestic Carts

HYV03607 / L030
52° Dump Angle



2-Wheel Domestic Carts

LIFT TYPE	HYV03610 (L030) 44° Dump Angle HYV03607 (L030) 52° Dump Angle
HYDRAULIC FLOW	2 - 3 GPM
CYCLE TIME	8 - 10 SECONDS
MAX. LOAD WEIGHT	35 - 95 GAL (140-360 LITERS)
CART CAPACITY	250 LBS (113KG)
HYDRAULIC PSI	1800 PSI - 2100 PSI

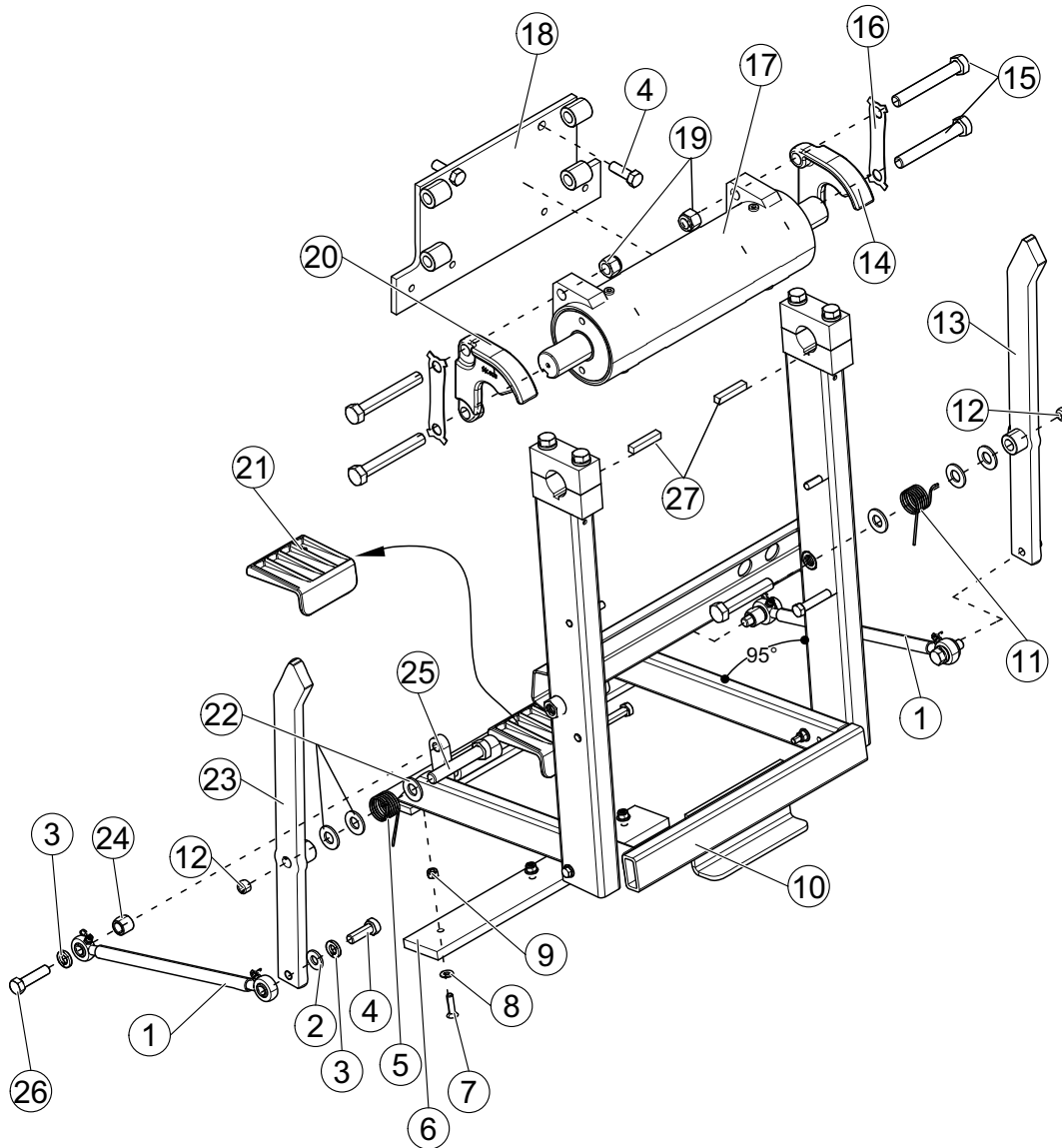


MODEL	"A" DIM.	"B" DIM.	"C" DIM.	"D" DIM.	"E" DIM.	"F" DIM.	"G" DIM.
HYV03610	42" - 47"	6"	14.50" - 19.50"	8.25"	20.88"	44°	99.25" - 104.50"
HYV03607	42" - 47"	6"	14.50" - 19.50"	8.25"	20.88"	52°	99.25" - 104.50"

Dimensions accommodate most ANSI Z245.60-1996 Type B Carts (Domestic Style 2-Bar) and most ANSI Z245.60-1996 Type C Carts (European Style Containers), but may vary due to container specifications or applications. All dimensions are approximate.

SECTION - SIDE LOADER

HYV03610 - Tipper 360° Actuator - (American 44° Dump Angle)



SECTION - SIDE LOADER**HYV03610 - Tipper 360° Actuator - (American 44° Dump Angle)**

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	193100	ASSY., Rod	2
2	QUR01912	WASHER	2
3	QUR01300	WASHER	4
4	QUB04503	CAPSCREW	8
5	QUR03265	SPRING	1
6	HYV03840	STOPPER, Lower - Plastic	1
7	QUB02917	CAPSCREW	3
8	QUR01800	WASHER	3
9	QUE01205	NUT	3
10	193099	ASSY., Tipper - 95°	1
11	HYV03870	SPRING	1
12	HYV02810	PLUG	2
13	HYV03830	LOCK ARM	1
14	140037	CAM	1
15	QUB05303	CAPSCREW	4
16	HYV30331	RETAINER	2
17	H-ACTUAT-2	ACTUATOR, Rotary	1
18	HYV03811	BASE, Weld	1
19	QUE01710	NUT	4
20	140038	CAM	1
21	140048	JACK, Pallet - American (Sold Separate, Incl. in Item #10)	1
22	QUR01965	WASHER	6
23	HYV03835	LOCK ARM	1
24	147277	SPACER	2
25	QUB05391	CAPSCREW	2
26	QUB06250	CAPSCREW	2
27	V-CR38-38R	KEY	2

HYV03607 - Tipper 360° Actuator - (American 52° Dump Angle)



SECTION - SIDE LOADER**HYV03607 - Tipper 360° Actuator - (American 52° Dump Angle)**

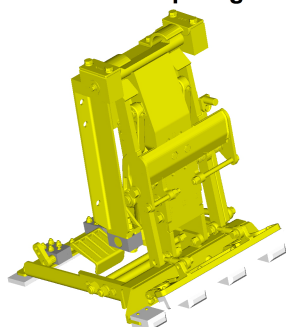
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUB06250	CAPSCREW	2
2	QUR01300	WASHER	4
3	QUB04503	CAPSCREW	8
4	QUB02917	CAPSCREW	3
5	QUR01800	WASHER	3
6	QUE01205	NUT	3
7	HYV03840	STOPPER, Lower - Plastic	1
8	193115	ASSY., Tipper - 103°	1
9	QUB05391	CAPSCREW	2
10	QUR01695	WASHER	6
11	HYV03870	SPRING	1
12	HYV03830	LOCK ARM	1
13	V-CR38-38R	KEY	2
14	H-ACTUAT-2	ACTUATOR, Rotary	1
15	140037	CAM	1
16	HYV30331	RETAINER	2
17	QUE01710	NUT	4
18	HYV03811	BASE, Weld	1
19	QUB05306	CAPSCREW	4
20	140048	JACK, Pallet - American (Sold Separate, Incl. in Item #8)	1
21	140038	CAM	1
22	HYV03835	LOCK ARM	1
23	QUR03265	SPRING	1
24	QUV02810	PLUG	2
25	147277	SPACER	2
26	193116	ASSY., Rod	2

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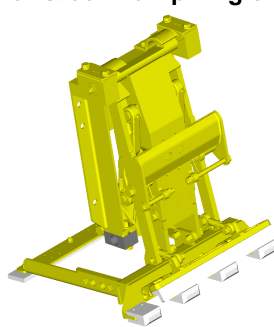


MODELS

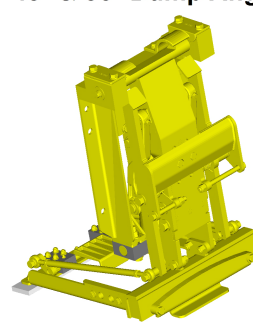
HYV03685-05 / LT-220
HYV03665-05 / LXT-220
44° & 37° Dump Angle



HYV03630-05 / LE-220
HYV03660-05 / LXE-220
43° & 38° Dump Angle



HYV03625-05 / LA-220
HYV03670-05 / LXA-220
45° & 36° Dump Angle

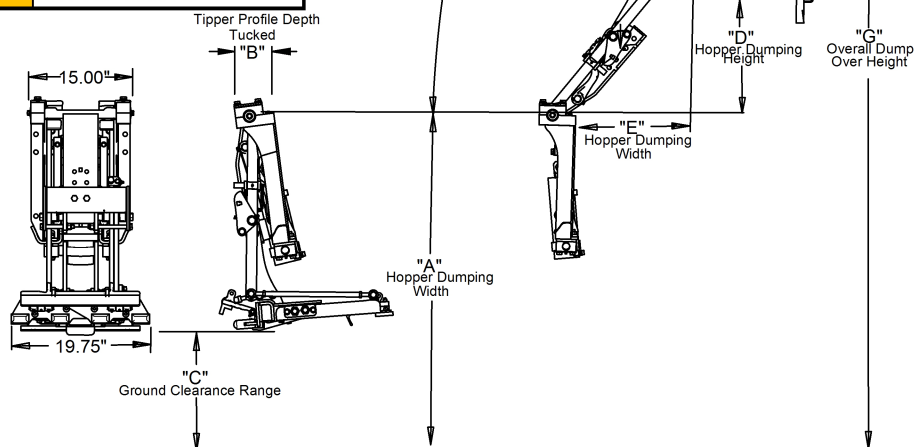


2-Wheel Domestic & European Carts

2-Wheel European Carts

2-Wheel Domestic Carts

LIFT TYPE	HYV03690-05 (LT-220)
	HYV03665-05 (LXT-220)
	HYV03630-05 (LE-220)
	HYV03660-05 (LXE-220)
	HYV03625-05 (LA-220)
	HYV03670-05 (LXA-220)
HYDRAULIC FLOW	2 - 3 GPM
CYCLE TIME	8 - 10 SECONDS
MAX. LOAD WEIGHT	400 LBS (180KG)
CART CAPACITY	35 - 95 GAL (140-360 LITERS)
HYDRAULIC PSI	1800 PSI - 2100 PSI

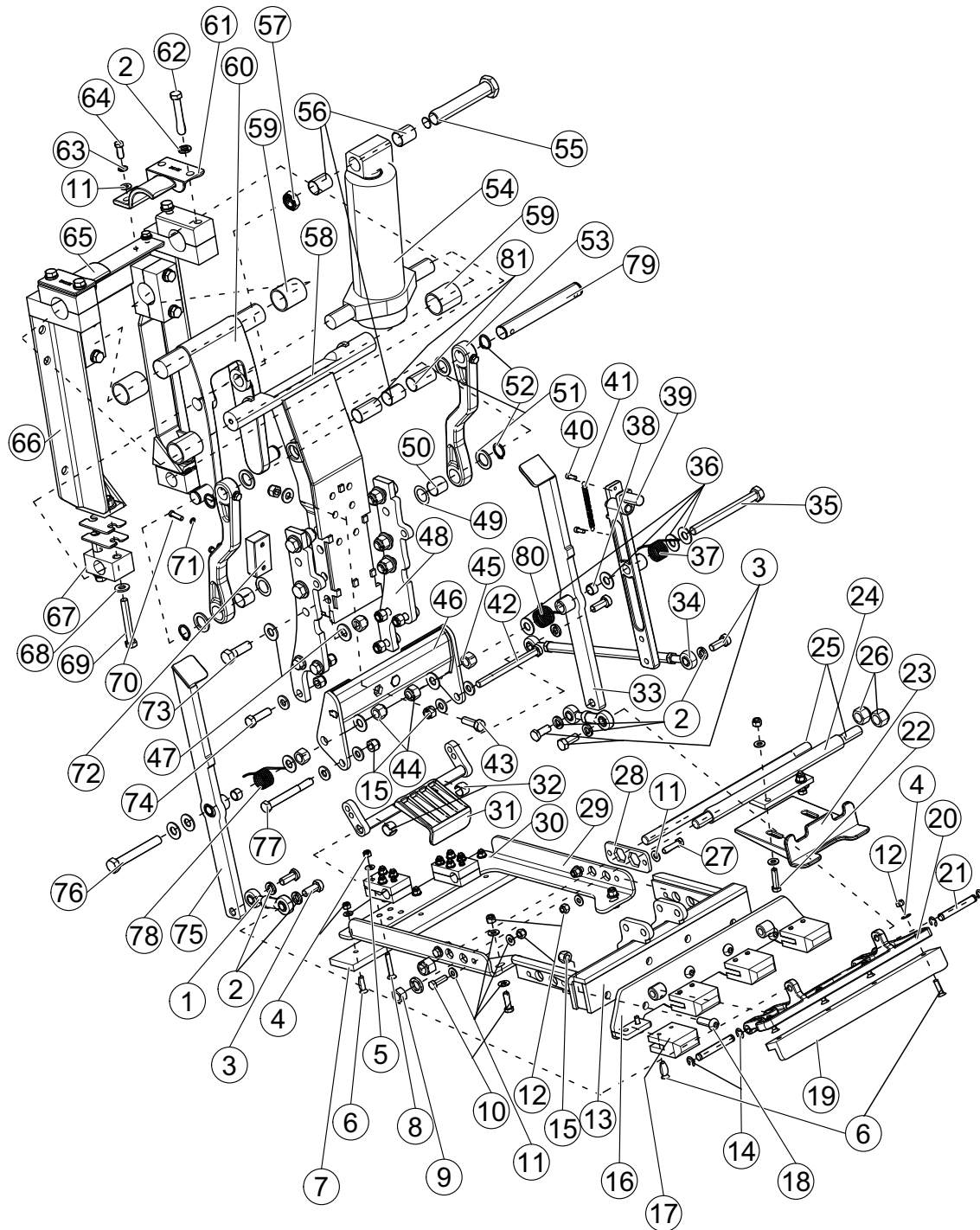


MODEL	"A" DIM.	"B" DIM.	"C" DIM.	"D" DIM.	"E" DIM.	"F" DIM.	"G" DIM.
HYV03685-05	42" - 47"	6"	16.50" - 21.50"	9"	19"	44°	101" - 106"
HYV03665-05	42" - 47"	6"	12.00" - 17.00"	17"	18"	37°	109.25" - 114.50"
HYV03630-05	42" - 47"	6"	16.50" - 21.50"	9"	19"	43°	101" - 106"
HYV03660-05	42" - 47"	6"	12.00" - 17.00"	17"	18"	38°	109.25" - 114.50"
HYV03625-05	42" - 47"	6"	16.50" - 21.50"	9"	19"	36°	101" - 106"
HYV03670-05	42" - 47"	6"	12.00" - 17.00"	17"	18"	45°	109.25" - 114.50"

Dimensions accommodate most ANSI Z245.60-1996 Type B Carts (Domestic Style 2-Bar) and most ANSI Z245.60-1996 Type C Carts (European Style Containers), but may vary due to container specifications or applications. All dimensions are approximate.

SECTION - SIDELOADER

HYV03685-05 - Tipper Cyl. Lift - (Universal 44° Dump Angle, Std. Tilt Height)



HYV03685-05 - Tipper Cyl. Lift - (Universal 44° Dump Angle, Std. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	196053	ASSY., Rod	2
2	QUR01300	WASHER	8
3	QUB04414	CAPSCREW	4
4	QUE01205	NUT	10
5	QUR01800	WASHER	8
6	QUB02917	CAPSCREW, Flat Head	7
7	HYV03840	STOPPER, Lower - Plastic	1
8	QUB03110	CAPSCREW, Flat Head	8
9	QUE03501	NUT	1
10	QUB03501	CAPSCREW	4
11	QUR01902	WASHER	14
12	QUE01302	NUT	6
13	157946	BRACKET, Head	1
14	QUR02357	RING, Snap	4
15	QUE01500	NUT	12
16	87842	BRACKET, Backup - European	1
17	HYV03855	LIFTING FINGER, Guard - Plastic	4
18	QUB05805	CAPSCREW, Button Head	4
19	HYV03860	JAW, Lifter - Plastic	1
20	141152	CLAMP, Tipper	1
21	HYV03972	PIN	2
22	QUB06200	CAPSCREW	2
23	140040	GRIP, Upper American	1
24	141236	BRACKET, 2 Way	1
25	175925	ROD	2
26	QUE01800	NUT	3
27	QUB06200	CAPSCREW	2
28	141822	LOCK PLATE	1
29	141821	PLATE, Head	1
30	140004	BLOCK	2
31	141811	LATCH, Lower - American	1
32	147313	SPACER	2
33	HYV03831	LOCK ARM	1
34	195970	ASSY., ROD	1
35	QUB00510	CAPSCREW	1
36	QUR01960	WASHER	9
37	QUR03265	SPRING	1
38	QUB00408	BUSHING	6
39	141195	ARM, Pivot	1
40	QUV02769	CAPSCREW, Allen Head	2
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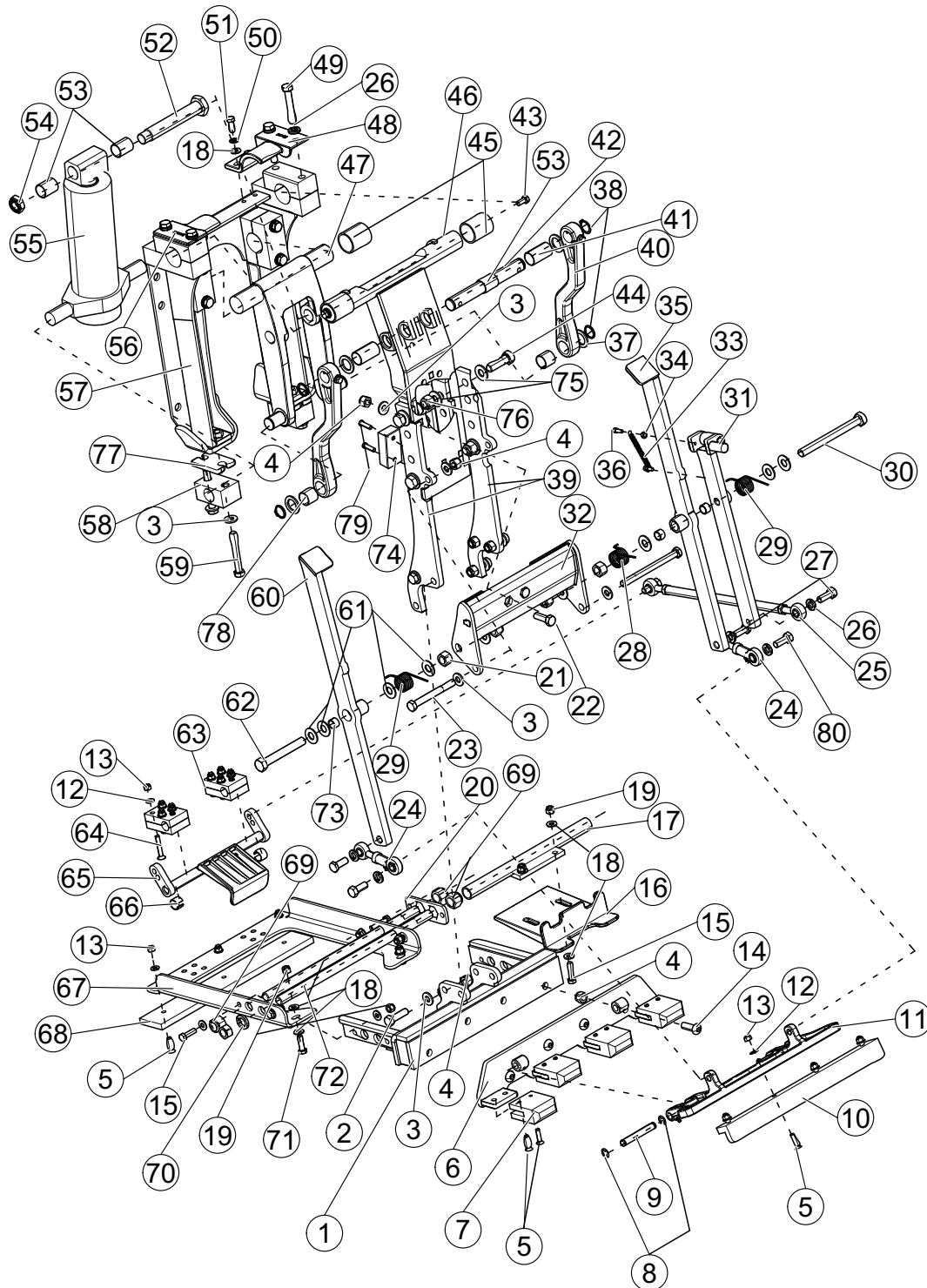
SECTION - SIDELOADER**HYV03685-05 - Tipper Cyl. Lift - (Universal 44° Dump Angle, Std. Tilt Height)**

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	HYV30332	SPRING	1
42	147305	CAPSCREW, Modified	1
43	QUB04503	CAPSCREW	2
44	QUE01710	NUT	6
45	QUE00826	NUT	2
46	87853	BRACKET, Pivot Arm Locking	1
47	QUR01975	WASHER	12
48	141064	PLATE, Adjustment	2
49	QUR02092	WASHER	2
50	HYV03730	BUSHING	2
51	QUR02091	WASHER	4
52	QUR02377	RING, Snap	4
53	147278	ARM, Pivot (Includes Item #50)	2
54	HYC03760	CYLINDER	1
	HYJ03760	KIT, Seal - Cyl. HYV03760-01	1
55	HYV03728	PIN	1
56	HYV03733	BUSHING	3
57	QUE01806	NUT	1
58	145030	LEVER, Main	1
59	HYV03731	BUSHING	4
60	140045	LEVER	1
61	140021	CAM	1
62	QUB04828	CAPSCREW	4
63	QUR01272	WASHER	4
64	QUB03401	CAPSCREW	4
65	140022	CAM	1
66	206514	FRAME	1
67	HYV03793	BLOCK, Cylinder	2
68	QUR01912	WASHER	4
69	QUB04852	CAPSRCEW	4
70	QUV02774	CAPSCREW, Allen Head	2
71	QUR01271	WASHER	2
72	BCB01424	BUMPER, Rubber	1
73	QUB05201	CAPSCREW	6
74	QUB04601	CAPSCREW	6
75	HYV03834	LOCK ARM	1
76	147306	CAPSCREW, Modified	1
77	QUB04900	CAPSCREW	1
78	QUR03265	SPRING	1
79	141815	PIN	1
80	HYV03870	SPRING	1
81	HYV03702	BUSHING	2

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SECTION - SIDE LOADER

HYV03665-05 - Tipper Cyl. Lift - (Universal 37° Dump Angle, Ext. Tilt Height)



SECTION - SIDE LOADER**HYV03665-05 - Tipper Cyl. Lift - (Universal 37° Dump Angle, Ext. Tilt Height)**

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	157946	BRACKET, Head	1
2	QUB04601	CAPSCREW	6
3	QUR01912	WASHER	16
4	QUE01500	NUT	14
5	QUB02917	CAPSCREW, Flat Head	15
6	87842	BRACKET, Backup - European	1
7	HYV03855	LIFTING FINGER, Guard - Plastic	4
8	QUR02357	RING, Clip	4
9	HYV03972	PIN	2
10	HYV03860	JAW, Lifter - Plastic	1
11	141152	CLAMP, Tipper	1
12	QUR01800	WASHER	15
13	QUE01205	NUT	15
14	QUB05805	CAPSCREW, Button Head	4
15	QUB06200	CAPSCREW	2
16	140040	GRIP, Upper American	1
17	141236	BRACKET, 2 Way	1
18	QUR01902	WASHER	10
19	QUE01302	NUT	2
20	141822	LOCK PLATE	1
21	QUE00826	NUT	2
22	QUB04503	CAPSCREW	2
23	QUB04900	CAPSCREW	1
24	196053	ASSY., Rod	2
25	195970	ASSY., Rod	1
26	QUR01300	WASHER	6
27	QUB04414	CAPSCREW	2
28	HYV03870	SPRING	1
29	QUR03265	SPRING	2
30	QUB05103	CAPSCREW	1
31	173058	ARM, Pivot	1
32	87853	BRACKET, Pivot Arm Locking	1
33	HYV30332	SPRING	1
34	QUE00205	NUT	2
35	141318	LOCK ARM	1
36	QUV02769	CAPSCREW, Allen Head	2
37	QUR02091	WASHER	4
38	QUR02377	RING, Clip	4
39	141066	PLATE, Adjustment	2
40	147278	ARM, Pivot (Includes Item #41)	2
CONTINUED ON NEXT PAGE			

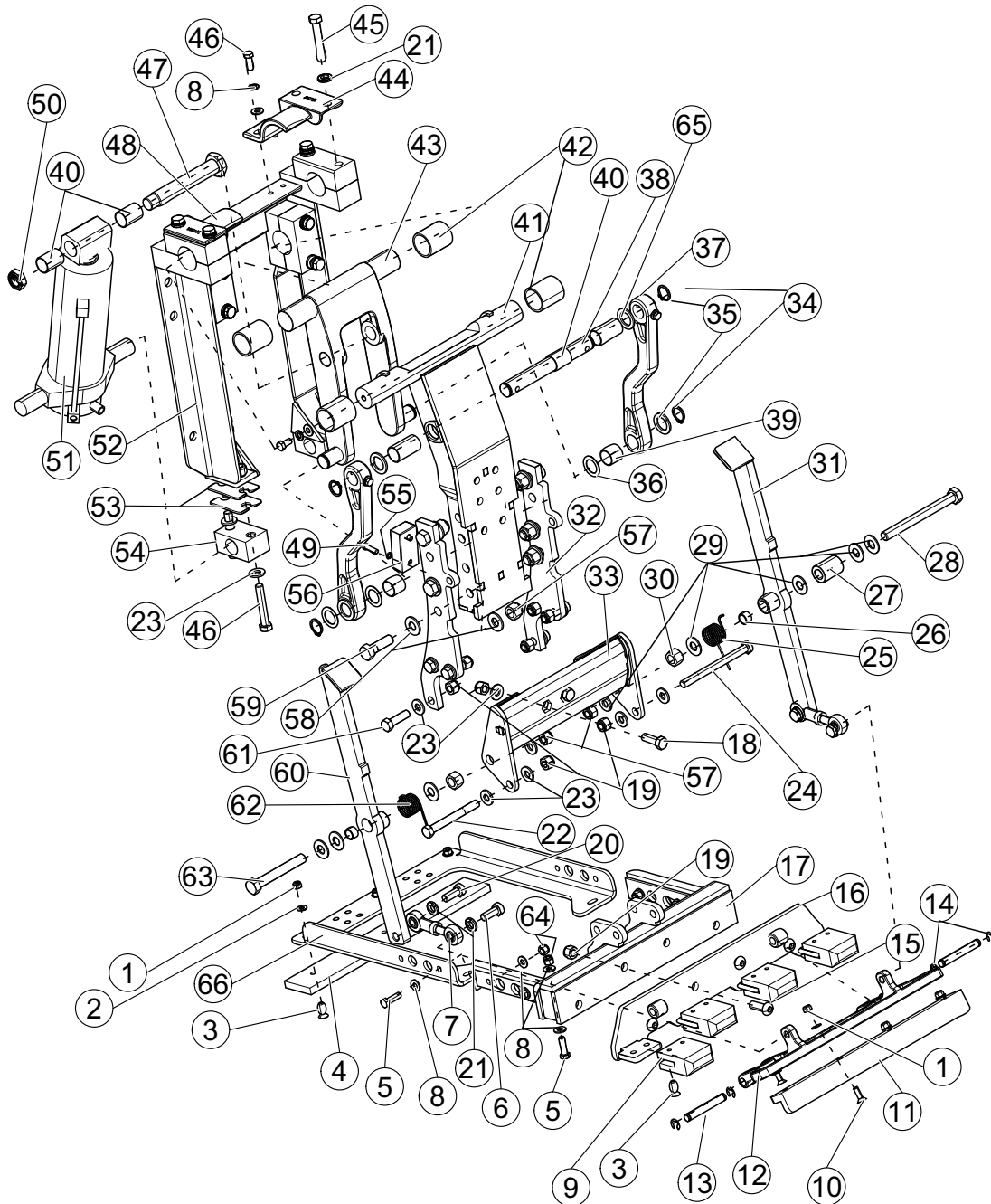
SECTION - SIDELOADER**HYV03665-05 - Tipper Cyl. Lift - (Universal 37° Dump Angle, Ext. Tilt Height)**

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	HYV03702	BUSHING	2
42	141815	PIN	1
43	QUB03360	CAPSCREW	2
44	QUB05201	CAPSCREW	4
45	HYV03731	BUSHING	4
46	145030	LEVER, Main	1
47	140045	LEVER	1
48	140021	CAM	1
49	QUB03401	CAPSCREW	4
50	QUR01272	WASHER	6
51	QUB04828	CAPSCREW	4
52	HYV03728	PIN	1
53	HYV03733	BUSHING	3
54	QUE01805	NUT	1
55	HYV03760-01	CYLINDER	1
	HYJ03760	KIT, Seal - Cyl. HYV03760-01	1
56	140022	CAM	1
57	206514	FRAME	1
58	HYV03793	BLOCK, Cylinder	2
59	QUB04852	CAPSCREW	4
60	141319	LOCK ARM	1
61	QUR01960	WASHER	9
62	QUB05303	CAPSCREW	2
63	140004	BLOCK	2
64	QUB02653	CAPSCREW	8
65	141811	LATCH, Lower - American	1
66	147313	SPACER	2
67	141821	PLATE, Head	1
68	HYV03840	STOPPER, Lower - Plastic	1
69	QUE00829	NUT	1
70	QUR01435	WASHER	1
71	QUB03501	CAPSCREW	2
72	175925	ROD	2
73	QUB00408	BUSHING	2
74	BCB01424	BUMPER, Rubber	1
75	QUR01975	WASHER	8
76	QUE01710	NUT	4
77	HYV30346	SHIM - .375" Thick	2
78	140041	BUSHING	2
79	HYV02774	CAPSCREW, Allen Head	2
80	174189	CAPSCREW, Modified	2

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SECTION - SIDE LOADER

HYV03630-05 - Tipper Cyl. Lift - (European 43° Dump Angle, Std. Tilt Height)



HYV03630-05 - Tipper Cyl. Lift - (European 43° Dump Angle, Std. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUE01205	NUT	7
2	QUR01800	WASHER	7
3	QUB02757	CAPSCREW, Flat Head	11
4	HYV03840	STOPPER, Lower - Plastic	1
5	QUB03501	CAPSCREW	4
6	174189	CAPSCREW, Modified	2
7	196053	ASSY., Rod	2
8	QUR01902	WASHER	6
9	HYV03855	LIFTING FINGER, Guard - Plastic	4
10	QUB02917	CAPSCREW, Flat Head	4
11	HYV03860	JAW, Lifter - Plastic	1
12	141152	CLAMP, Tipper	1
13	HYV03972	PIN	2
14	QUR02357	RING, Clip	4
15	QUB05805	CAPSCREW, Button Head	4
16	87842	BRACKET, Backup - European	1
17	157946	BRACKET, Head	1
18	QUB04503	CAPSCREW	2
19	QUE01500	NUT	12
20	QUB04414	CAPSCREW	2
21	QUR01300	WASHER	12
22	QUB04959	CAPSCREW	1
23	QUR01912	WASHER	6
24	QUB04900	CAPSCREW	1
25	QUR03870	SPRING	1
26	QUB00408	BUSHING	2
27	141889	SPACER	1
28	147305	CAPSCREW, Modified	1
29	QUR01960	WASHER	11
30	QUE00826	NUT	2
31	HYV03831	LOCK ARM	1
32	141064	PLATE, Adjustment	2
33	87853	BRACKET, Pivot Arm Locking	1
34	QUR02377	RING, Clip	4
35	QUR02091	WASHER	4
36	QUR02092	WASHER	2
37	147278	ARM, Pivot (Includes Item #39)	2
38	141815	PIN	1
39	HYV03730	BUSHING	2
40	HYV03733	BUSHING	3
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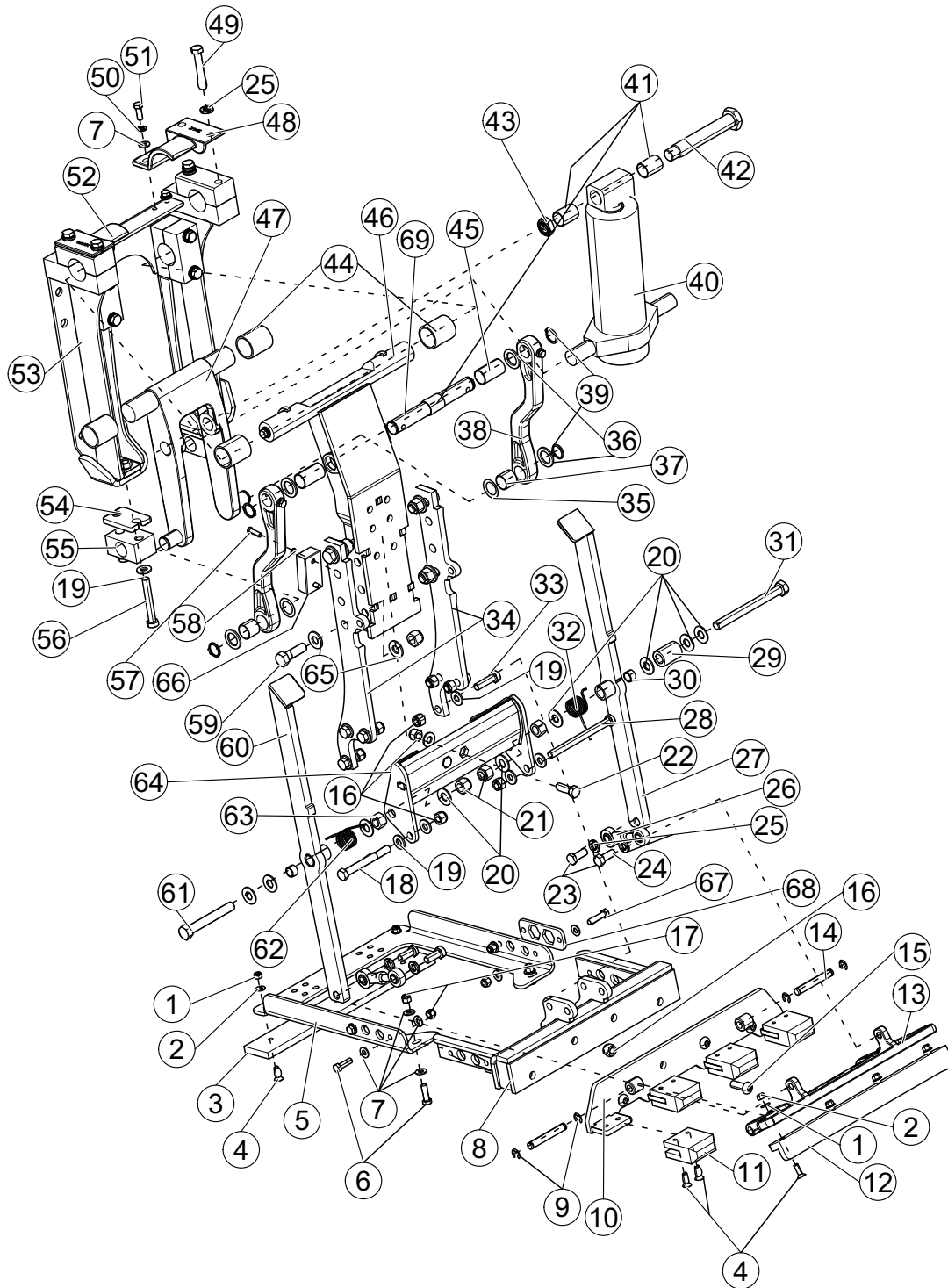
SECTION - SIDE LOADER**HYV03630-05 - Tipper Cyl. Lift -** (European 43° Dump Angle, Std. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	145030	LEVER, Main	1
42	HYV03731	BUSHING	4
43	140045	LEVER	1
44	140021	CAM	1
45	QUB04825	CAPSCREW	8
46	QUB03401	CAPSCREW	4
47	HYV03728	PIN	1
48	140022	CAM	1
49	QUV02774	CAPSCREW, Allen Head	2
50	QUE01806	NUT	1
51	HYV03760-01	CYLINDER	1
	HYJ03760	KIT, Seal - Cyl. HYV03760-01	1
52	206514	FRAME	1
53	HYV30344	SHIM - .188" Thick	4
54	HYV03793	BLOCK, Cylinder	2
55	QUR01271	WASHER	2
56	BCB01424	BUMPER, Rubber	1
57	QUE01710	NUT	8
58	QUR01975	WASHER	12
59	QUB05201	CAPSCREW	6
60	HYV03834	LOCK ARM	1
61	QUB04601	CAPSCREW	6
62	QUR03265	SPRING	1
63	147306	CAPSCREW, Modified	1
64	QUE01302	NUT	6
65	HYV03702	BUSHING	2
66	141821	PLATE, Head	1

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SECTION - SIDE LOADER

HYV03660-05 - Tipper Cyl. Lift - (European 38° Dump Angle, Ext. Tilt Height)



SECTION - SIDE LOADER**HYV03660-05 - Tipper Cyl. Lift -** (European 38° Dump Angle, Ext. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUE01205	NUT	7
2	QUR01800	WASHER	7
3	HYV03840	STOPPER, Lower - Plastic	1
4	QUB02757	CAPSCREW, Flat Head	15
5	141281	PLATE, Head	1
6	QUB03501	CAPSCREW	4
7	QUR01902	WASHER	28
8	147946	BRACKET, Head	1
9	QUR02357	RING, Clip	4
10	87842	BRACKET, Backup - European	1
11	HYV03855	LIFTING FINGER, Guard - Plastic	4
12	HYV03860	JAW, Lifter - Plastic	1
13	141152	CLAMP, Tipper	1
14	HYV03972	PIN	2
15	QUB05805	CAPSCREW, Button Head	4
16	QUE01500	NUT	10
17	QUE01302	NUT	6
18	147306	CAPSCREW, Modified	1
19	QUR01912	WASHER	22
20	QUR01960	WASHER	9
21	QUE01710	NUT	6
22	QUB04503	CAPSCREW	2
23	QUB04414	CAPSCREW	2
24	174189	CAPSCREW, Modified	2
25	QUR01300	WASHER	12
26	196053	ASSY., Rod	2
27	HYV03832	LOCK ARM	1
28	QUB04959	CAPSCREW	1
29	141889	SPACER	1
30	QUB00408	BUSHING	2
31	147305	CAPSCREW, Modified	1
32	HYV03870	SPRING	1
33	QUB04601	CAPSCREW	6
34	141066	PLATE, Adjustment	2
35	QUR02092	WASHER	2
36	QUR02091	WASHER	4
37	HYV03730	BUSHING	2
38	147278	ARM, Pivot (Includes Item #37)	2
39	QUR02377	RING, Clip	4
CONTINUED ON NEXT PAGE			

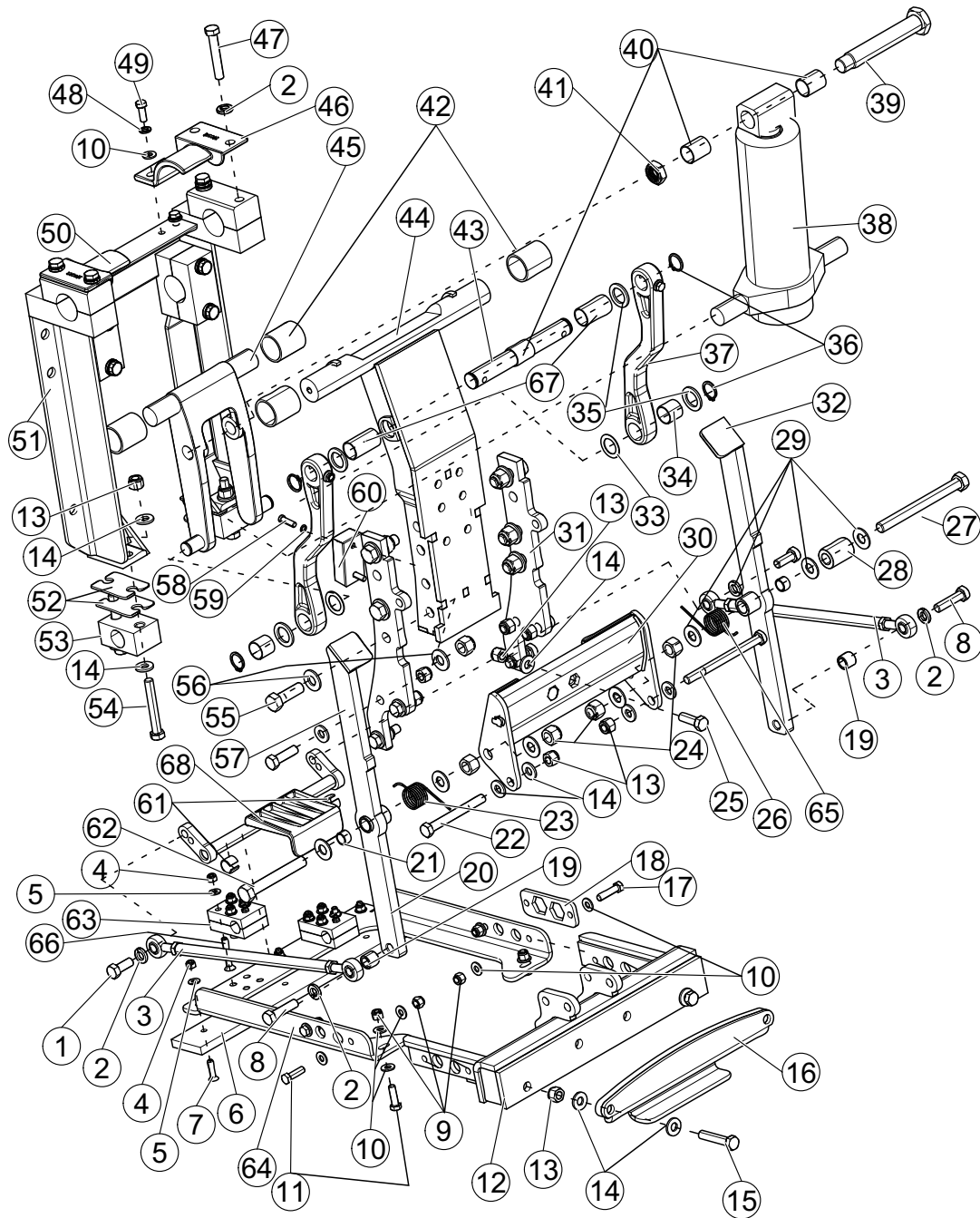
SECTION - SIDELOADER**HYV03660-05 - Tipper Cyl. Lift -** (European 38° Dump Angle, Ext. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
40	HYV03760-01	CYLINDER	1
	HYJ03760	KIT, Seal	1
41	HYV03733	BUSHING	3
42	HYV03728	PIN	1
43	QUE01806	NUT	1
44	HYV03731	BUSHING	4
45	HYV03702	BUSHING	2
46	145030	LEVER, Main	1
47	140045	LEVER	1
48	140021	CAM	1
49	QUB04828	CAPSCREW	8
50	QUR01272	WASHER	4
51	QUB03401	CAPSCREW	4
52	140022	CAM	1
53	206514	FRAME	1
54	HYV30346	SHIM - .375"	2
55	HYV03793	BLOCK, Cylinder	2
56	QUB04852	CAPSCREW	4
57	QUV02774	CAPSCREW, Allen Head	2
58	QUR01271	WASHER	2
59	QUB05201	CAPSCREW	4
60	HYV03827	LOCKARM	1
61	QUB05303	CAPSCREW	1
62	QUR03265	SPRING	1
63	QUE00826	NUT	2
64	87853	BRACKET, Pivot Arm Locking	1
65	QUR01975	WASHER	4
66	BCB01424	BUMPER, Rubber	1
67	QUB06200	CAPSCREW	2
68	141822	RETAINER	1
69	141815	PIN	1

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SECTION - SIDE LOADER

HYV03625-05 - Tipper Cyl. Lift - (American 36° Dump Angle, Std. Tilt Height)



HYV03625-05 - Tipper Cyl. Lift - (American 36° Dump Angle, Std. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUB04414	CAPSCREW	2
2	QUR01300	WASHER	12
3	195970	ASSY., Rod	2
4	QUE01205	NUT	11
5	QUR01800	WASHER	11
6	HYV03840	STOPPER, Lower - Plastic	1
7	QUB02917	CAPSCREW, Flat Head	3
8	QUB06250	CAPSCREW	2
9	QUE01302	NUT	6
10	QUR01902	WASHER	36
11	QUB03501	CAPSCREW	6
12	157946	BRACKET, Head	1
13	QUE01500	NUT	16
14	QUR01912	WASHER	20
15	QUB04801	CAPSCREW	2
16	87846	BRACKET, American	1
17	QUB06200	CAPSCREW	2
18	141822	LOCK PLATE	1
19	147277	SPACER	2
20	HYV03834	LOCK ARM	1
21	QUB00408	BUSHING	4
22	QUB04900	CAPSCREW	1
23	QUR03265	SPRING	1
24	QUE01710	WASHER	8
25	QUB04503	CAPSCREW	2
26	QUB04959	CAPSCREW	1
27	147305	CAPSCREW, Modified	1
28	141889	SPACER	1
29	QUR01960	WASHER	8
30	87853	BRACKET, Pivot Arm Locking	1
31	141064	PLATE, Adjustment	2
32	HYV03831	LOCK ARM	1
33	QUR02092	WASHER	2
34	HYV03730	BUSHING	2
35	QUR02091	WASHER	4
36	QUR02377	RING, Snap	4
37	147278	ARM, Pivot (Includes Item#34)	2
38	HYV03760-01	CYLINDER	1
	HYJ03760	KIT, Seal - Cyl. HYV03760-01	1
39	HYV03728	PIN	1
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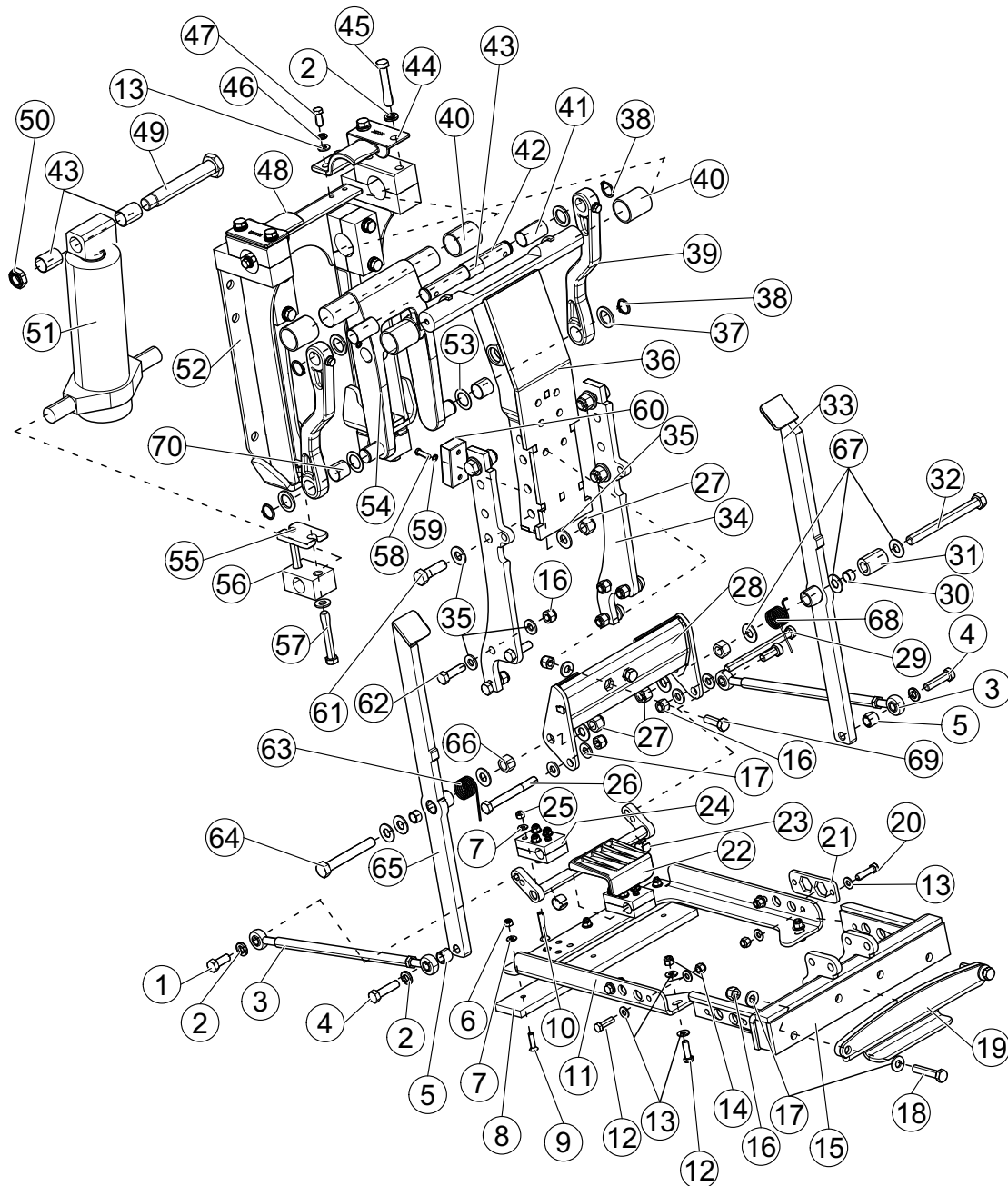
SECTION - SIDE LOADER**HYV03625-05 - Tipper Cyl. Lift -** (American 36° Dump Angle, Std. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
40	HYV03733	BUSHING	3
41	QUE01806	NUT	1
42	HYV03731	BUSHING	4
43	145815	PIN	1
44	145030	LEVER, Main	1
45	140045	LEVER	1
46	140021	CAM	1
47	QUB04828	CAPSCREW	8
48	QUR01272	WASHER	6
49	QUB03401	CAPSCREW	4
50	140022	CAM	1
51	206514	FRAME	1
52	HYV30345	SHIM - .125" Thick	4
53	HYV03793	BLOCK, Cylinder	2
54	QUB04852	CAPSCREW	4
55	QUB05201	CAPSCREW	4
56	QUR01975	WASHER	12
57	HYV03834	LOCK ARM	1
58	QUV02774	CAPSCREW, Allen Head	2
59	QUR01271	WASHER	2
60	BCB01424	BUMPER, Rubber	1
61	147313	SPACER	2
62	147306	CAPSCREW, Modified	1
63	140004	BLOCK	2
64	141821	PLATE, Head	1
65	HYV03870	SPRING	1
66	QUB02653	CAPSCREW, Flat Head	8
67	HYV03702	BUSHING	2
68	141811	LATCH, Lower - American	1

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SECTION - SIDE LOADER

HYV03670-05 - Tipper Cyl. Lift - (American 45° Dump Angle, Ext. Tilt Height)



HYV03670-05 - Tipper Cyl. Lift - (American 45° Dump Angle, Ext. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUB04414	CAPSCREW	2
2	QUR01300	WASHER	2
3	195970	ASSY., Rod	2
4	QUB06250	CAPSCREW	2
5	147277	SPACER	2
6	QUE01205	NUT	11
7	QUR01800	WASHER	11
8	HYV03840	STOPPER, Lower - Plastic	1
9	QUV02622	CAPSCREW, Flat Head	3
10	QUV02653	CAPSCREW, Flat Head	8
11	141821	PLATE, Head	1
12	QUB03501	CAPSCREW	4
13	QUR01902	WASHER	18
14	QUE01302	WASHER	8
15	157946	PLATE, Head	1
16	QUE01500	NUT	12
17	QUR01912	WASHER	38
18	QUB04801	CAPSCREW	2
19	87846	BRACKET, American	1
20	QUB06200	CAPSCREW	2
21	141822	RETAINER	1
22	141811	LATCH, Lower - American	1
23	147313	SPACER	2
24	140004	BLOCK	2
25	QUE01205	NUT	11
26	QUB04900	CAPSCREW	1
27	QUE01710	NUT	6
28	87853	BRACKET, Pivot Arm Locking	1
29	QUB04959	CAPSCREW	1
30	QUB00408	BUSHING	4
31	141889	SPACER	1
32	147305	CAPSCREW, Modified	1
33	HYV03832	LOCK ARM	1
34	141066	PLATE, Adjustment	2
35	QUR01975	WASHER	8
36	145030	LEVER, Main	1
37	QUR02091	WASHER	4
38	QUR02377	WASHER	4
39	147278	ARM, Pivot (Includes Item #70)	2
40	HYV03731	BUSHING	4
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SECTION - SIDE LOADER**HYV03670-05 - Tipper Cyl. Lift -** (American 45° Dump Angle, Ext. Tilt Height)

REF. NO.	PART NO.	DESCRIPTION	QTY.
41	HYV03702	BUSHING	2
42	141815	PIN	1
43	HYV03733	BUSHING	3
44	140021	CAM	1
45	QUB04828	CAPSCREW	4
46	QUR01272	WASHER	6
47	QUB03401	CAPSCREW	4
48	140022	CAM	1
49	HYV03728	PIN	1
50	QUE01806	NUT	1
51	HYV03760-01	CYLINDER	1
	HYJ03760	KIT, Seal	1
52	206514	FRAME	1
53	QUR02092	WASHER	2
54	140045	LEVER	1
55	HYV30346	SHIM - .375 Thick	2
56	HYV03793	BLOCK, Cylinder	2
57	QUB04852	CAPSCREW	4
58	QUV02774	CAPSCREW, Allen Head	2
59	QUR01271	WASHER	2
60	BCB01424	BUMPER, Rubber	1
61	QUB05201	CAPSCREW	4
62	QUB04601	CAPSCREW	6
63	QUR03265	SPRING	1
64	147306	CAPSCREW, Modified	1
65	HYV03827	LOCK ARM	1
66	QUE00826	NUT	2
67	QUR01960	WASHER	9
68	HYV03870	SPRING	1
69	QUB04503	CAPSCREW	2
70	HYV03730	BUSHING	2

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