

To: All Distributors
Regional Sales Managers and National Sales Manager

From: Tim Salentine, National Service Manager

Model: Leach

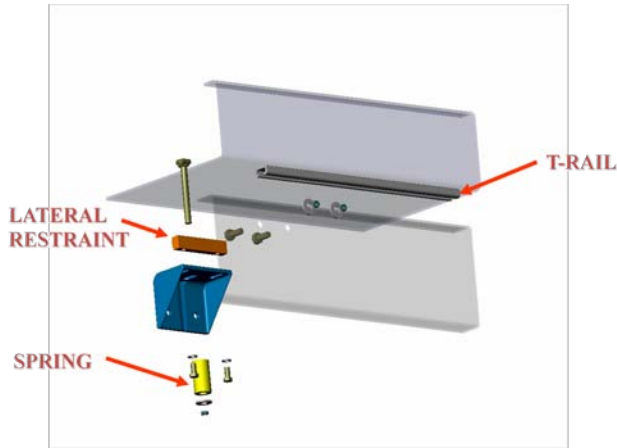
Subject: Body Mounting Component Inspection

Proper inspection and maintenance of the body mounting components must be performed as part of the planned maintenance of all Labrie Enviroquip Group products. The following pages outline the proper inspection criteria for Leach rear loaders. This information should be reviewed with maintenance and operations personnel.

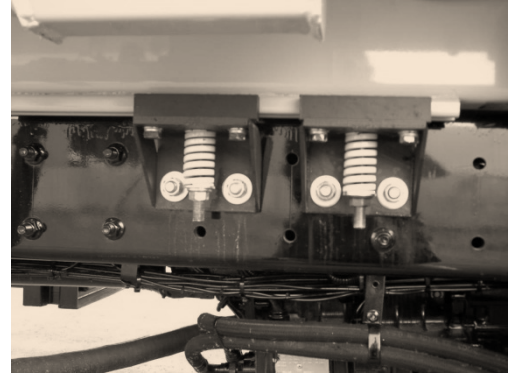
Please contact the LabriePlus Service Department at (800) 231-2771 with any questions or for further information.

Body Mounting Component Inspection for Leach Products

Components



Front Body Mounting Components



Dual Front Springs on 29, 32 Yard Units



Rear Mounting Bolt

Daily Pre-Operation Inspection

- Check the front body mounting spring assemblies to ensure that the spring is tight (does not move by hand), and the lateral restraints and hardware are secure.
- Visually check the hardware securing the front mounting brackets to the chassis frame to ensure that there are no signs of loosening, such as wear patterns or rust coming from behind the hardware.
- Visually check the rear mounting bolts to ensure that there are no signs of loosening, such as wear patterns or rust coming from behind the hardware.

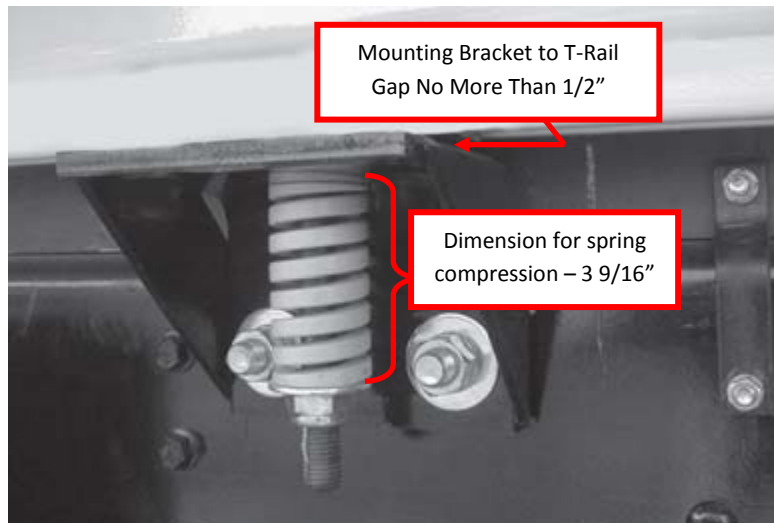
Body Mounting Component Inspection for Leach Products

Weekly Maintenance Inspection

- Perform the daily inspection.
- Check the condition of the front T-rail and T-bolt for wear/damage.
- Check the condition of the front mounting springs for breaks/damage.
- Check the front lateral restraint position; it should be against the side of the T-rail when the body is in the rest position.
- Inspect the front mounting bracket hardware at the chassis frame for any signs of looseness or wear.
- Inspect the rear mounting bolts at the chassis frame for any signs of looseness or wear.

Monthly Maintenance Inspection

- Perform the daily maintenance inspection.
- Perform the weekly maintenance inspection.
- Remove the front lateral restraints and check the brass lining that contacts the T-rail. If the brass is worn through or the welds securing the brass liner show fatigue, replace the lateral restraint.
- Check the gap between the front chassis mounting bracket and the T-rail; the gap should not be more than 1/2". If the gap is more than 1/2", the front spring hardware must be tightened.
- Check the measurement of the front mounting springs when compressed. The spring must not have a compressed length of less than 3 9/16".



- Check the front mounting bracket hardware attaching them to the chassis frame; the hardware must be tightened to 360 lbs./ft.
- Check the rear mounting bolts for proper tightness; the rear mounting bolts must be tightened to 700 lbs./ft.