

**To: All Distributors
Regional Sales Managers and National Sales Manager**

From: Parts Center

Model: Labrie Right Hand Automated Arm

Subject: Arm Wear Component Kits

Kits have been assembled to provide all essential wear components for Labrie Right Hand automated arm subassemblies:

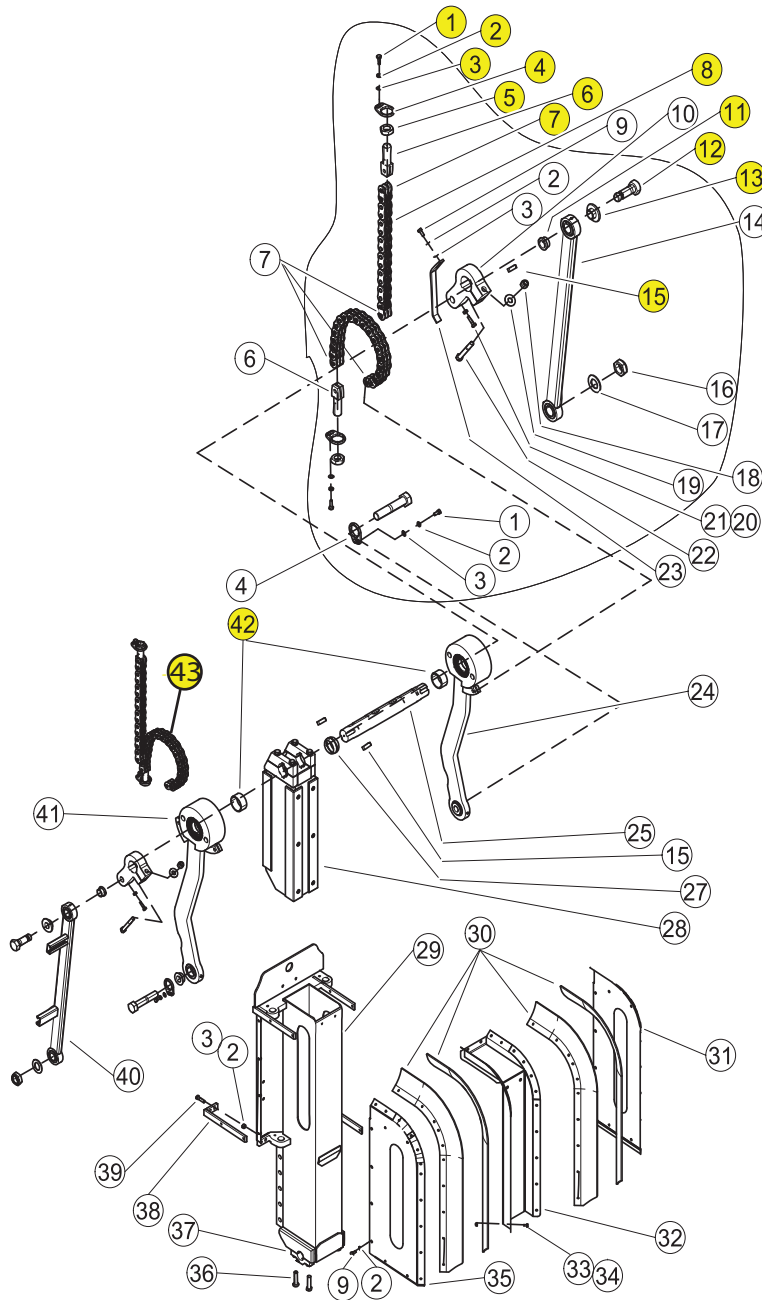
- SERV01457 Mast Light Rebuild Kit
- SERV01458 Inner Tube Light Rebuild Kit
- SERV01459 Guide Arm Light Rebuild Kit
- SERV01460 Link Arm Light Rebuild Kit (welded rectangular tube link arm)
- SERV01461 Link Arm Light Rebuild Kit (adjustable round tube link arm)
- SERV01462 Grabber Light Rebuild Kit

Parts pages are included defining the contents of each kit, and contain arm part numbers affected; these may be matched to the part number on the nameplate on the face of the arm.

Please contact the LabriePlus Parts Department at (800) 231-2771 with any questions or for further information.

SERV01457 MAST LIGHT REBUILD KIT

ARM MAST - BCB01100-03 THRU -06 and BCB01125-06 Thru -08

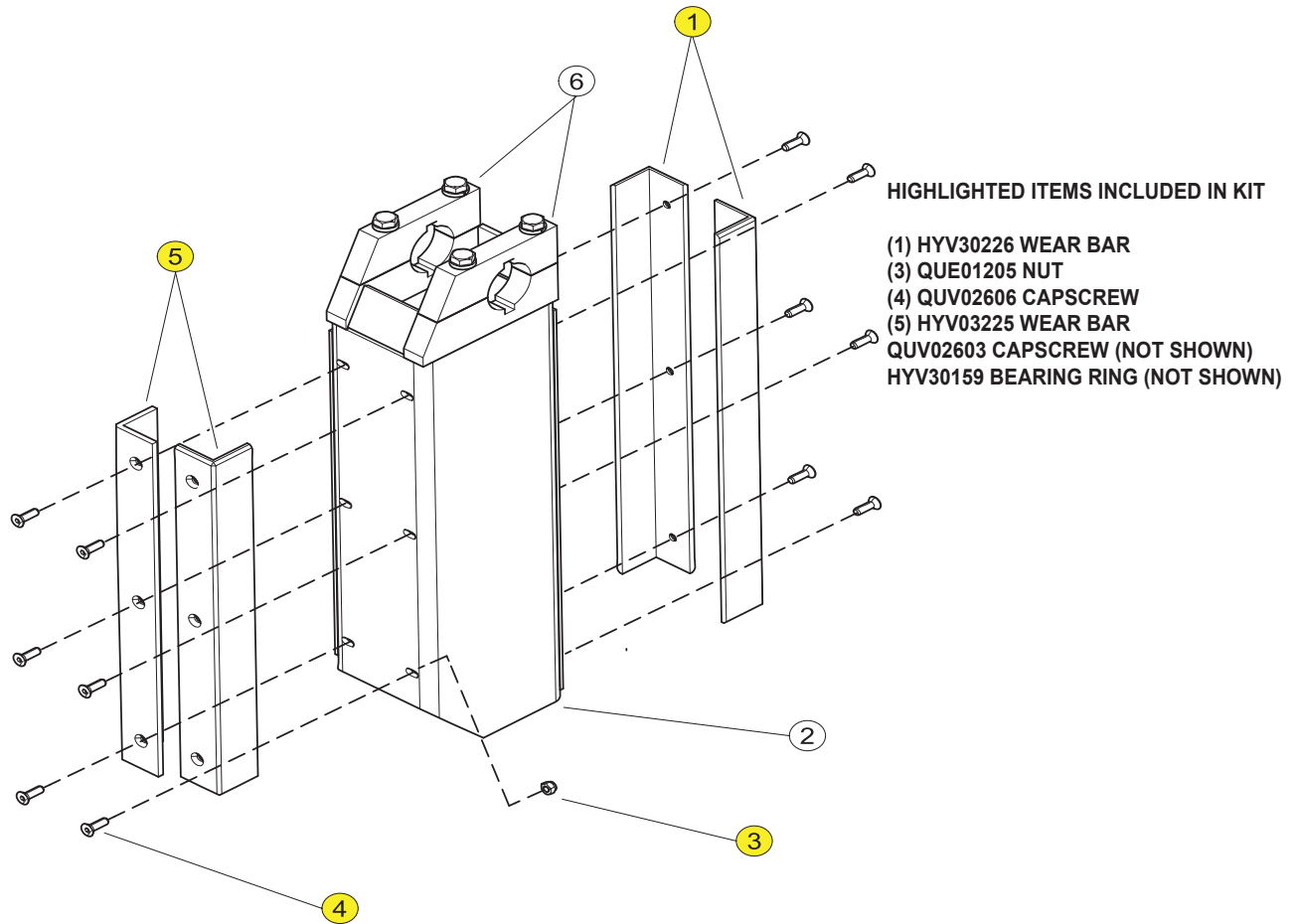


HIGHLIGHTED ITEMS INCLUDED IN KIT

- (1) QUB02803 CAPSCREW
- (2) QUR01270 WASHER
- (3) F7200 WASHER
- (4) HYV30189 RETAINER
- (5) QUE00100 NUT
- (6) HYV30227 YOKE
- (7) BCB01486 CHAIN LINK
- (8) HYV30156 CHAIN, UPPER
- (11) HYV30158 BUSHING
- (12) 84915 CAPSCREW
- (13) HYV30147 BUSHING
- (15) BCH02221 KEY
- (42) BCB10090 BUSHING
- (43) HYV30157 CHAIN, LOWER

SERV01458 INNER TUBE LIGHT REBUILD KIT

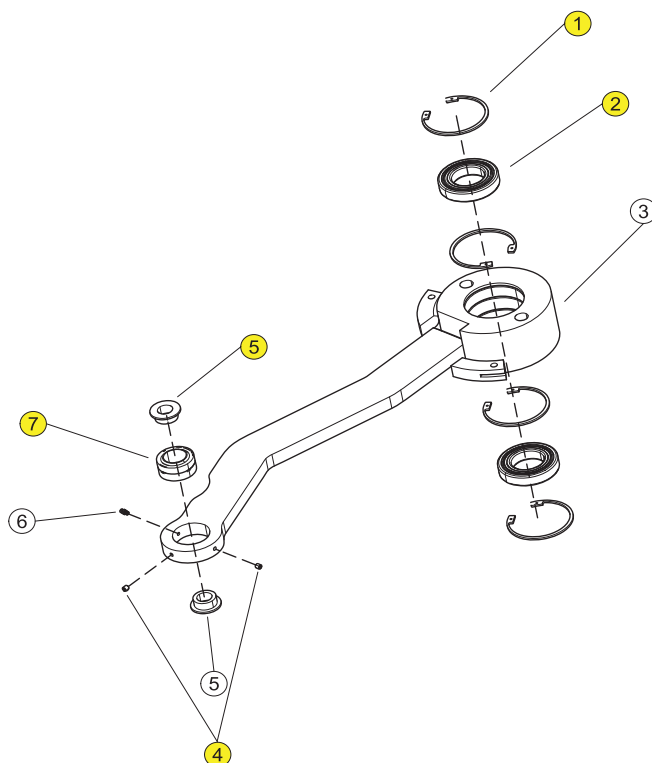
INNER TUBE ASSEMBLY



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	HYV30226	WEAR BAR	2
2	HYV30168	INNER TUBE (Provide # stamped on housing when ordering)	1
3	QUE01200	NUT	12
4	QUV02606	CAPSCREW	12
5	HYV30225	WEAR BAR	2
6	HYV30049	PILLOW BLOCK	2
7	QUB09304	BOLT	4
	HYV30191	ASSEMBLY, Inner Block (Includes Items 1 through 7)	1

SERV01459 GUIDE ARM LIGHT REBUILD KIT

GUIDE ASSEMBLY - L.H.



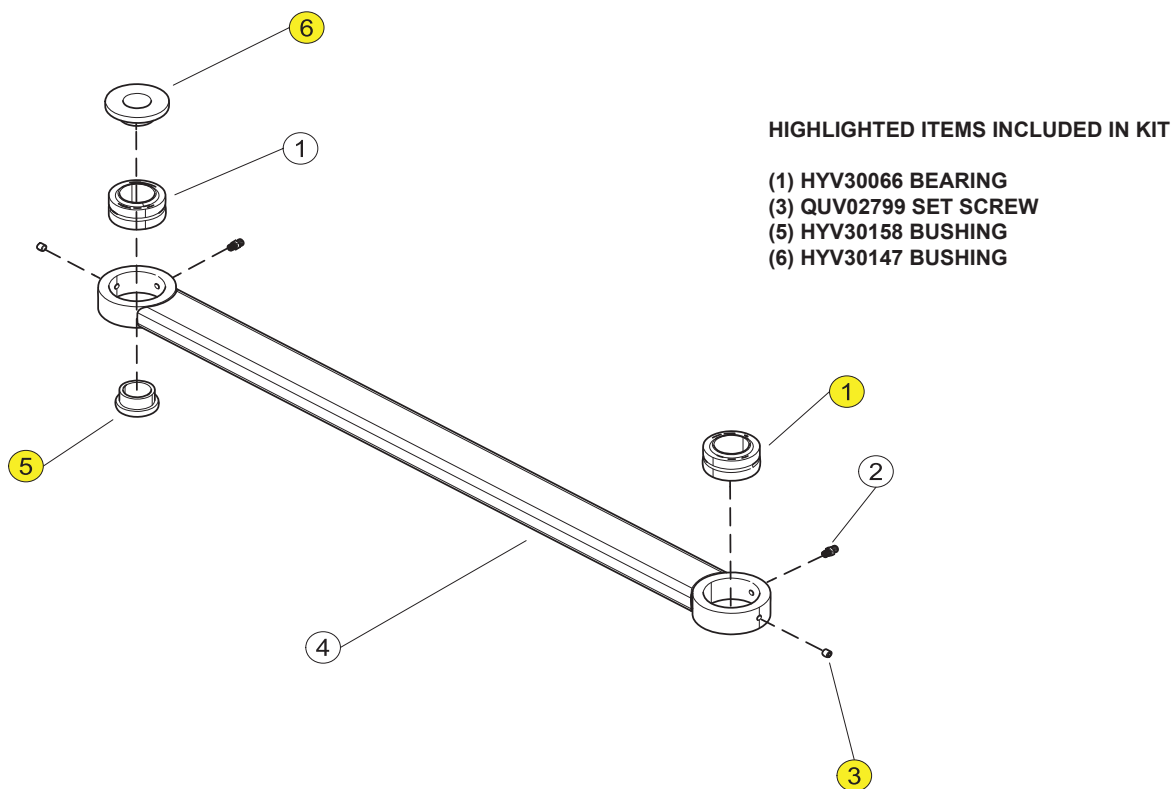
HIGHLIGHTED ITEMS INCLUDED IN KIT

- (1) QUR02418 RETAINING RING
- (2) HYV30062 BEARING
- (4) F4700 SET SCREW
- (5) 143308 BUSHING
- (7) HYV30064 BEARING
- BCB01424 BUMPER (NOT SHOWN)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	QUR02418	RETAINING RING	4
2	HYV30062	BEARING	2
3	HYV30155	ARM	1
4	QUV02820	SETSCREW	2
5	143308	BUSHING	2
6	QUG00500	FITTING, Grease	1
7	HYV30064	BEARING	1
	BCB10036	ASSEMBLY, Guide - Complete (Includes Items 1 Thru 7)	1

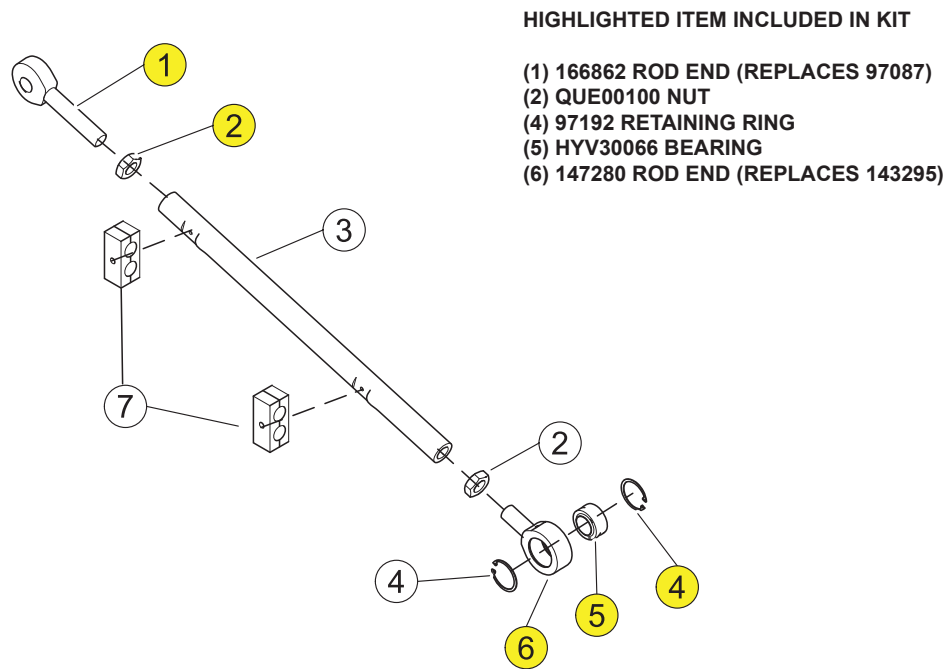
SERV01460 LINK ARM LIGHT REBUILD KIT (RECTANGULAR)

LINK ARM - BCB01100-05 and Prior also BCB01125-07 and Prior



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	HYV30066	BEARING	2
2	QUG00500	FITTING, Grease	2
3	QUV02799	SETSCREW	2
4	HYV30167	LINK ARM	1
5	HYV30158	BUSHING	1
6	HYV30147	BUSHING	1
	BCB10025	ASSEMBLY, Link Arm - Complete	1

SERV01461 LINK ARM LIGHT REBUILD KIT (ADJUSTABLE)
LINK ARM, Adjustable - ARMS BCB01100-06 & BCB01125-08



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	97087	ROD END	1
2	QUE00100	NUT	2
3	143294	ARM	1
4	97192	RETAINER RING	2
5	HYV30066	BEARING	1
6	143295	ROD END	1
7	97191	SUPPORT, Hose	2
	143296	ASSEMBLY, Leveling Arm - Complete (Excluding Item 7)	2

SERV01462 GRABBER LIGHT REBUILD KIT

GRABBER ASSEMBLY - ARMS BCB01100-03 & -04

HIGHLIGHTED ITEMS INCLUDED IN KIT

- (5) BCB10013 RETAINER
- (6) HYV30256 PIN
- (12) QUB04775 CAPSCREW
- (17) HYV30096 PIVOT ASSEMBLY
- (19) BCB10093 WASHER
- (20) QUE02381 WASHER
- (22) HYV30102 BUSHING
- (26) HYV30255 CAPSCREW
- (27) HYV30095 GRABBER HEAD
- (29) HYV30097 PIVOT ASSEMBLY
- QUR01216 CYLINDER BUSHING (NOT SHOWN)
- QUE01814 NUT (NOT SHOWN)
- QUR02750 WASHER (NOT SHOWN)

