

**To:** All Distributors  
Regional Sales Managers and National Sales Manager

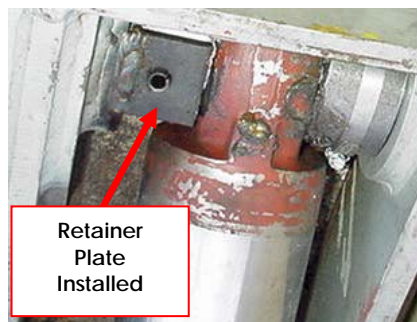
**From:** Technical Support

**Model:** 2RII, 2R-III

**Subject:** Carrier Cylinder Pivot Retainer Plate

The placement of the retainer plate for the carrier cylinder pivots is specific to each carrier assembly, and is positioned and welded to the carrier panel after installation into the tailgate. Due to this, the locating tab, part number L100003, is not welded to or included with replacement carrier panels purchased from LabriePlus. This part must be installed on a replacement carrier panel to lock the carrier cylinder pivot into position; the retainer plate may be removed from the original carrier panel and reused, or new retainer plates (part number L100003) may be obtained through LabriePlus. The following steps should be followed to install the retainer plates onto both the left and right carrier cylinder pivots:

1. Install the carrier assembly into the tailgate, and ensure that the carrier cylinder pivots are positioned correctly; inserted fully and the roll pin holes are pointed upward (perpendicular with the carrier panel). Install the split sleeves and tighten the clamps.
2. Insert the roll pins, part number 102577, into the roll pin holes in the carrier pivots, by gently tapping them in with a hammer, until  $\frac{3}{4}$ " of the roll pin is protruding from the carrier cylinder pivot.
3. Place the retainer plate, part number L100003, onto the roll pin, positioned so the hole in the retainer is over the roll pin and the edge of the roll pin fits against the carrier cylinder pivot hub on the carrier panel. The top surface of the retainer plate should be flush with the top of the carrier cylinder pivot hub on the carrier panel.
4. Weld the retainer plate to the carrier cylinder pivot hub on the carrier panel, with at least a  $1\frac{1}{2}$ " X  $\frac{1}{4}$ " weld.



Please contact LabriePlus at (800) 231-2771 with any questions or for further information.