

To: All Distributors
Regional Sales Managers and National Sales Manager

From: Technical Service

Model: Expert/Automizer

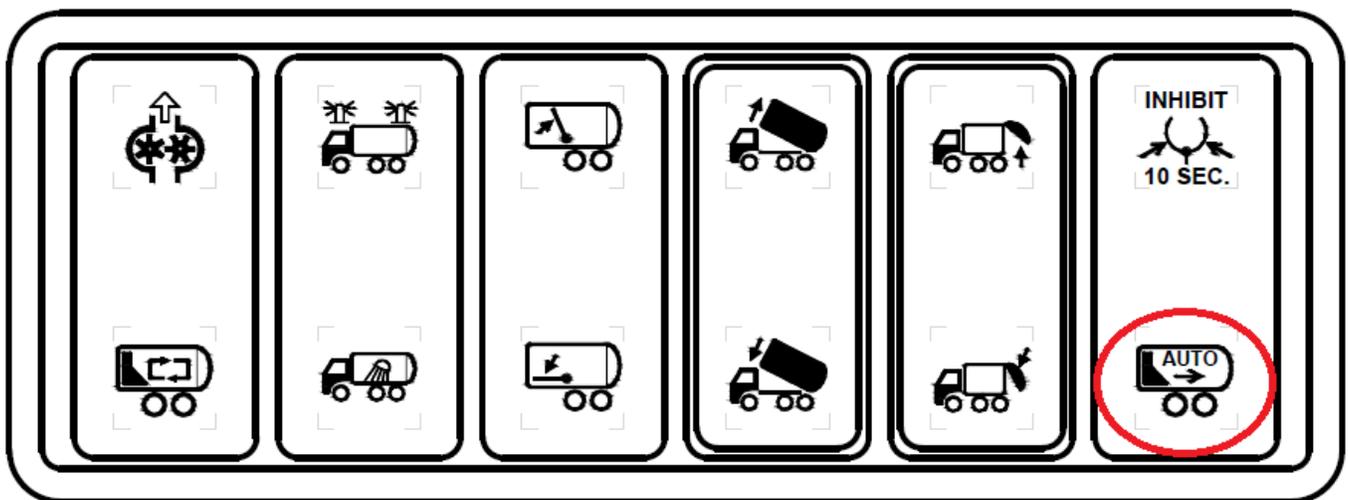
Subject: Autopack Operation

The Auto pack option is designed so the packer will activate in retract and extend modes automatically, without needing operator intervention to activate any of the manual pushbuttons on the main control panel.

All the operator needs to do is engage the auto pack button then collect and dump containers with the automated helping hand or right hand arm.

Proper auto pack operation is as follows;

The auto pack switch must be toggled to the on position at either the primary or auxiliary switch pack. Autopack button location is determined by number of options and features specified on your vehicle.



When the grabber fingers on the automated arm are closed, and the lift arm mid height switch is activated, the packer panel will automatically retract to the home position. This is done so as the container is dumped it empties into an open hopper, as well as not dumping atop the packer follower panel.

Once the packer is fully retracted a timer within the computer code is activated, and will automatically start the packer extend cycle. Normal function will continue to include multi-cycle, unless the gripper fingers are closed and the lift arm mid height switch is met.

The act of grabbing the next container to bring to the dump position will start the auto pack process over. This is the standard operation for the auto pack option.

Normal City routes will typically have containers positioned 60 to 90' apart. In situations where there are shorter distances between containers it is possible for efficient operators to dump many loads into the hopper without the packer ever making a full pack cycle therefore overfilling the hopper. In scenarios like this, there are two options to clear the hopper.

1. The operator must not activate the joystick while in the auto pack mode until the packer makes a full extension into the body. By not attempting to dump containers the auto-retract function will not occur; therefore the packer will make full sweep of the hopper.
2. The operator may turn the auto pack switch off for a few pack cycles. Once the auto pack switch is shut off the packer will need to be activated manually by depressing the green pack switch at the control console

Please contact the LabriePlus Service Department at (800) 231-2771 with any questions or for further information.