

To: All Distributors
Regional Sales Managers and National Sales Manager

From: Technical Development Manager

Model: AU/AU-FE/EX/MX

Subject: Auto-Pack Control and Operation

The Auto-Pack option is designed so the packing system will activate in retract and extend modes automatically, without the need for operator intervention.

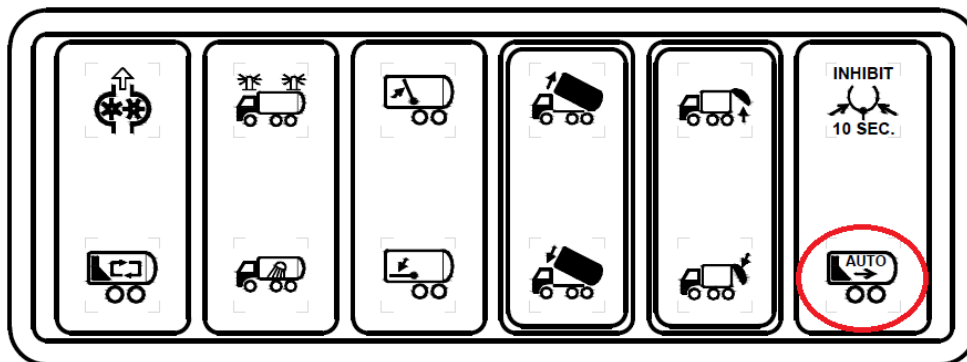
The Auto-Pack switch enables the packer to automatically start cycling 2 seconds after the grabber reaches the mid-height, raised position.

If the packer is cycling at the time the grabber is closed, the packer retracts immediately to the home position, regardless of its current location.

This operation is known as Auto-Retract, and is intended to prevent waste from being dumped atop the packer and follower panels.

When the Auto-Pack feature is used in conjunction with the Multi-Cycle option, the packer will run the preset number of cycles until the arm lifts a new container. The Multi-Cycle feature count is then reset.

*****Dumping on the packer and follower panels can damage the panels and overfill the hopper. This should be avoided, except in special applications*****



The Auto-Pack switch must be toggled to the on position at either the primary or auxiliary switch pack.

Standard operation for the Auto-Pack option is as follows,

Normal city routes will typically have containers positioned 60' to 90' apart. In situations where there are shorter distances between containers, it is possible for efficient operators to dump many loads into the hopper without the packer ever making a full pack cycle, due to the Auto-Retract feature. This can lead to an overfilled or "bridged" hopper.

In scenarios like this, there are two options to clear the hopper.

1. To maximize productivity the operator should **not** activate the joystick while in Auto-Pack mode, until the packer makes a full extension into the body and is beginning to retract. Attempting to dump a container before the packer has begun to retract will interrupt the cycle; therefore, the packer will not make a full sweep of the hopper.

*****It is important to note that on the Automizer Full-eject products, there is an option within the Labrie display screen to turn the auto-retract function off. This should only be utilized when collecting recyclable routes, as heavy materials commonly found in refuse will cause damage to the follower panels and hopper tracks*****

2. The operator can turn the Auto-Pack switch off for a few pack cycles. Once the Auto-Pack switch is shut off the packer will need to be activated manually by depressing the green pack extend switch, at the control console

Please contact the LabriePlus Service Department at (800) 231-2771 with any questions or for further information.