

To: All Distributors
Regional Sales Managers and National Sales Manager

From: LabriePlus Service

Model: Leach

Subject: MOL Safety Operation

Labrie option "Packer Protection – 2nd Hand enable buttons and guard (MOL 2004)" is mandatory in certain locations. However, it can also be installed as an additional safety system if requested.

This option is composed of four buttons.

- 1- Rotary switch for selecting number of operators (1-3), located in the cab.
- 2- Driver enable button, located in the cab.
- 3- Enable button at Tailgate, curb side.
- 4- Enable button at Mid-Body, curb side.

Logic of operation is as follows.

If the rotary switch is set to one operator: The Tailgate enable button is the only interlock that must be pressed to activate the Packer in the protected zone*.

If the rotary switch is set to two operators: The Tailgate enable, and the Driver enable buttons must be pressed for activating the Packer in the protected zone*.

If the rotary switch is set to three operators: The Tailgate enable, the Driver enable, and the Mid-Body enable must be pressed for activating the Packer in the protected zone*.

**The protected zone is defined as the last travel portion of the Packer detected by two proximity sensors.*

If the packer is stopped by the interlocks, correct number of enable switches must be pressed according to the number of operators, then the Packer return lever needs to be pushed.

Note: For additional safety, the cam switch can be locked to prevent operator from lowering the number of operators to bypass the system.





