

**To:** All Distributors, Regional Sales Managers, and National Sales Manager

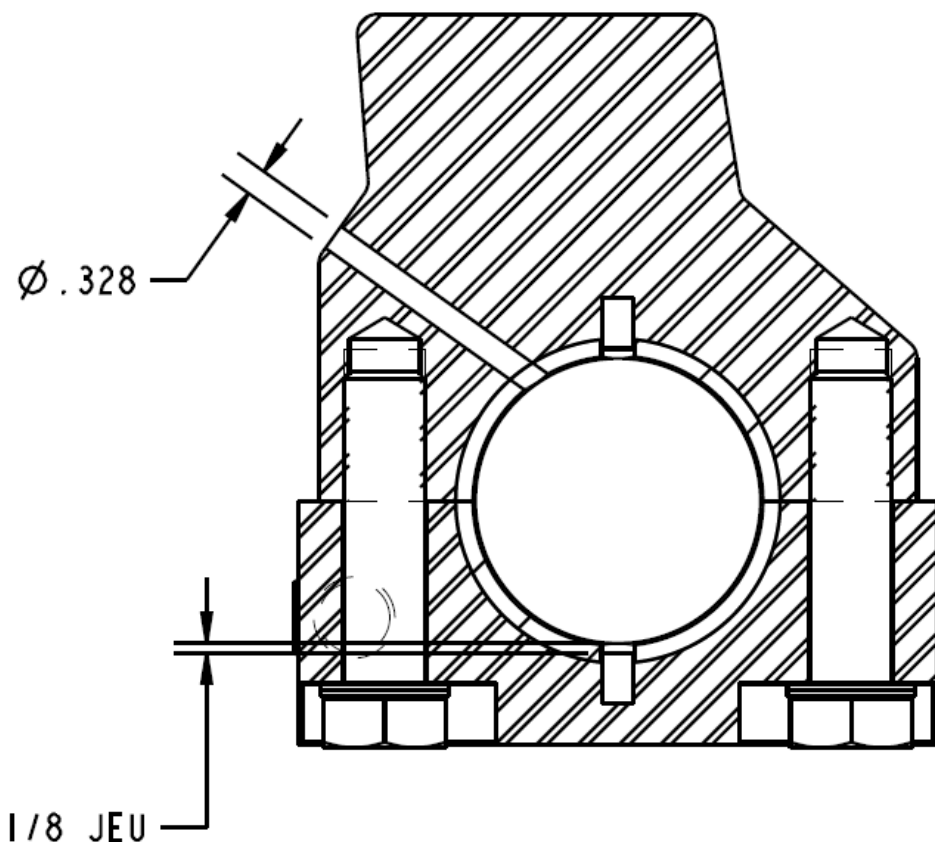
**From:** LabriePlus

**Model:** Wittke

**Subject:** Wittke Fork Bearing Installation

To replace the Wittke fork bearings (PN: 120041, sold each, but recommended to be replaced in pairs):

Following proper Lockout/Tagout and Safety procedures outlined in the Wittke Maintenance Manual, remove the fork assembly and install the new bearings, ensuring the bearing seats into the indexing dowel pins meant to hold the bearings from rotating. Reinstall the pillow block without the fork assembly installed, remove the fork grease fitting, and drill a 0.328" hole using the grease port as the drill bit guide. Once the hole is drilled, reinstall the grease fitting. Reinstall fork assembly, torque the fork pillow block bolts to 650 ft/lbs, and grease fork assembly.



Please contact the LabriePlus Service Department at **(800) 231-2771 (US)** or **(877) 452-2743 (CAN)** for questions or further information