
To: All Distributors, Regional Sales Manager, and National Sales Managers

From: LabriePlus Service

Model: All Leach Products

Subject: Pump Circuit and Emergency Stop Circuit Logic Update

With the purpose to standardize all product lines, the logic of operation to the pump and emergency stop circuits of the Leach product line has been updated. All new unit orders processed on or after the date of this publication will be designed according to this new logic.

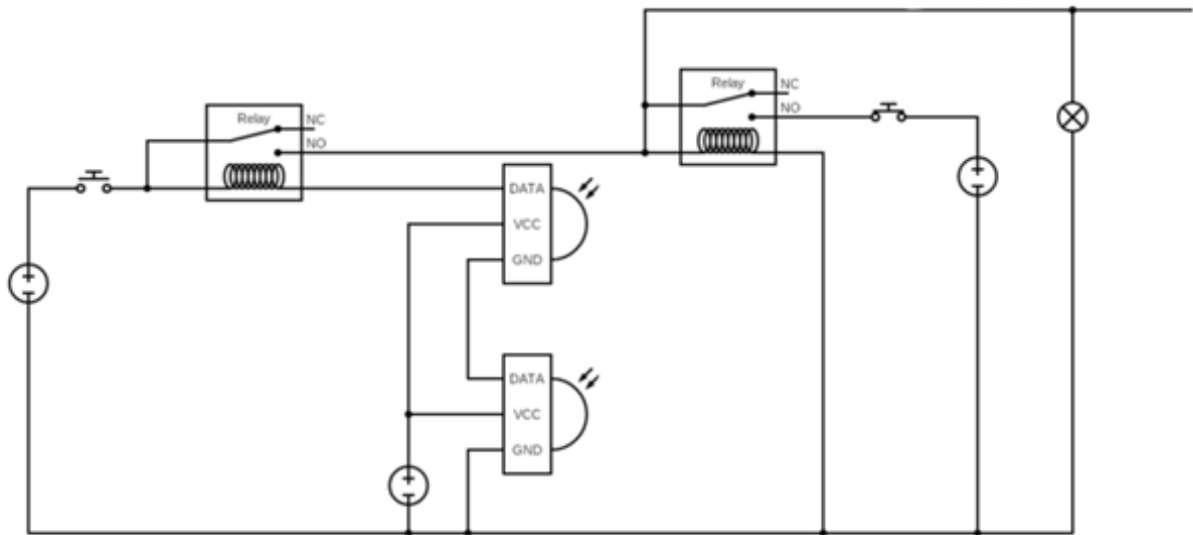
An emergency stop button in the cab is now included in each rear loader. The addition of additional stop buttons is still possible by means of the current option codes.

When an emergency stop button is activated (pushed) the pump circuit is deactivated. When an emergency stop is deactivated (pulled back out), the stop order shall be maintained (pump remains deactivated).

The pump (or PTO) will be reactivated only when the pump switch is recycled. Additionally, the pump (or PTO) will not activate if the MOV control handles are not in neutral.

The follow page contains illustrations of the new electrical circuit, as well as a representative dash showing the new E-Stop button.

Please contact the LabriePlus Service Department at **(800) 231-2771 (US)** or **(877) 452-2743 (CAN)** for questions or further information



CIRCUIT DEPICTED FOR EXAMPLE ONLY, PLEASE CONSULT YOUR UNIT SPECIFIC SCHEMATIC FOR SPECIFIC DETAILS



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