

To: All Distributors, Regional Sales Manager, and National Sales Managers

From: Labriepus Service

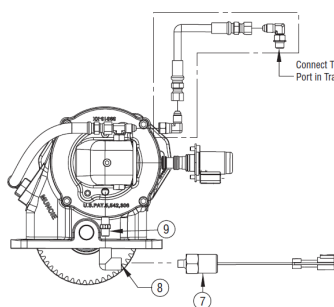
Model: All With Transmission-Mount PTO

Subject: PTO Replacement – Best Practices

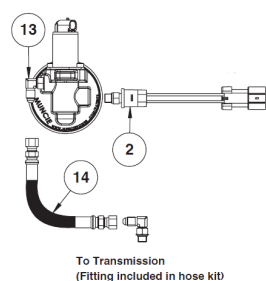
A transmission-mounted Power Take Off (PTO) is available on most Labrie models. From time to time, a PTO may require maintenance or replacement. In the event that a PTO must be replaced there is potential that the new PTO which is supplied may be an updated model as there have been multiple changes in PTO models in recent years, reference TSBs [20-03](#) and [21-19](#) for more information on part number cross-references and models affected.

In the event that a discontinued model must be replaced by a newer series PTO please note that aspects of the installation may vary slightly, while generally the new PTO will be fit and function compatible- this installation will be detailed in an instruction booklet. For instance, below and on the left is shown a typical installation for a now-discontinued CS24 model PTO. On the right we have shown a typical installation for a replacement A20 series PTO. As you can see there are multiple differences between the two:

- The solenoid housing is of a different design.
- The transmission pressure line routing is different.
- The pressure switch installation location is also different.



CS24



MC1

These installation differences are minor but must be respected or the new PTO may not function properly or could experience damage. To outline and explain any of these differences all PTOs ship with the previously mentioned installation booklet as well as an installation kit- please follow these instructions and make use of the new kit of parts. If for any reason this guide and kit are not received, please reach out to Labriepus with any questions.

Please contact the Labriepus Service Department at **(800) 231-2771 (US)** or **(877) 452-2743 (CAN)** for questions or further information