
To: All Distributors, Regional Sales Manager, and National Sales Managers

From: LabriePlus Service

Model: All CNG Units

Subject: Procedure to tighten double ferrule fittings

The purpose of this bulletin is to establish the general requirements for tightening of double ferrule tube fittings on a compressed natural gas system.

Double-ferrule fittings shall be installed using the specified number of turns from hand-tight, as defined in the table below. When properly tightened, the tube shall not rotate or move axially.

Required Turns from Hand-Tight for Double-Ferrule Fittings

Diameter	Turns from hand-tight
1/16	¾ turn
1/8	¾ turn
3/16	¾ turn
1/4	1-¼ turn
3/8	1-¼ turn
1/2	1-¼ turn

Please contact the LabriePlus Service Department at **(800) 231-2771 (US)** or **(877) 452-2743 (CAN)** for questions or further information